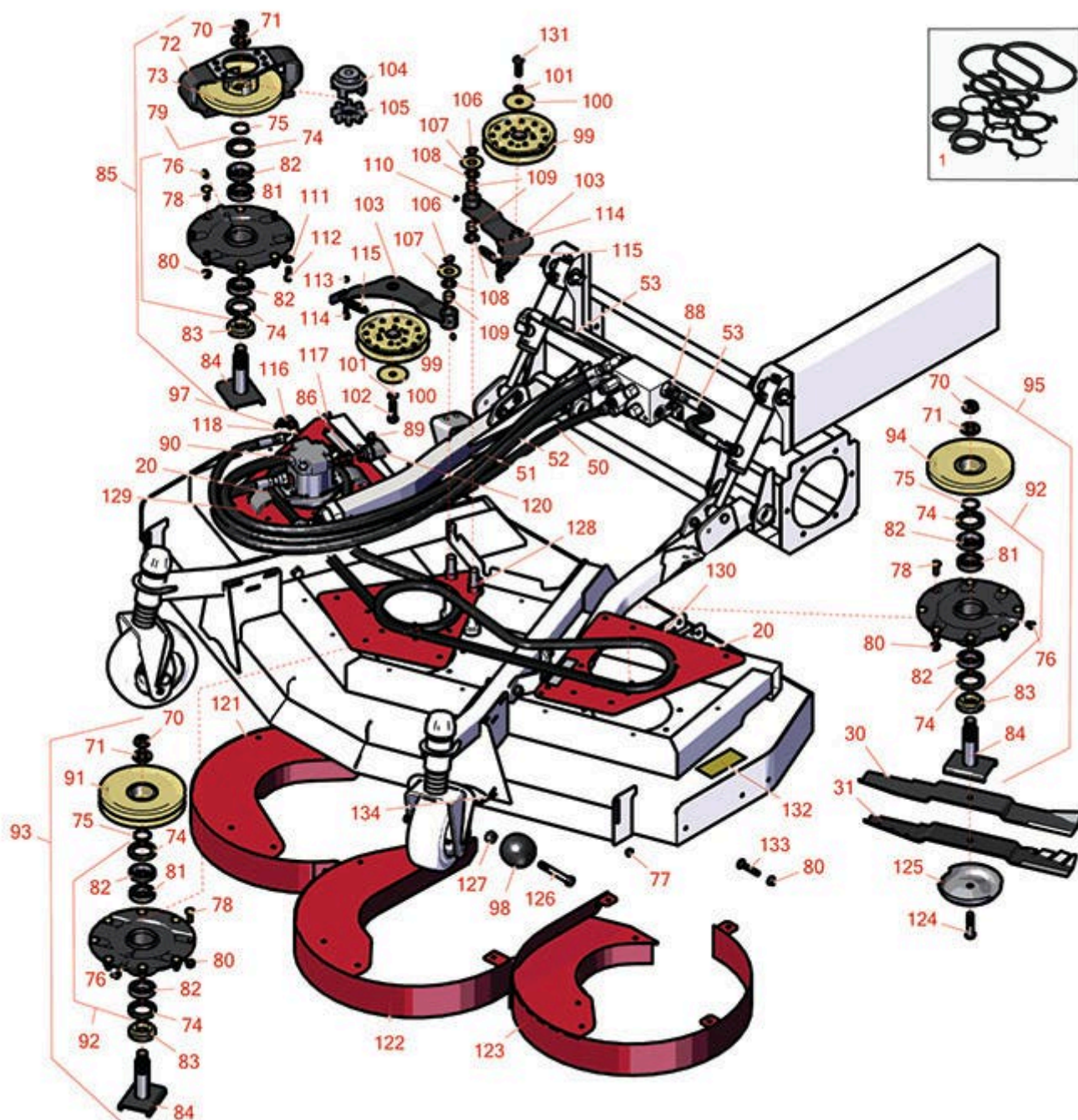




# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30609  
Front Deck Hydraulics and Spindles



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# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30609  
Front Deck Hydraulics and Spindles



| Item No                        | R&R Part No.        | OEM Part No.                                       | Description                                       | Qty Req | Order Quantity |
|--------------------------------|---------------------|----------------------------------------------------|---------------------------------------------------|---------|----------------|
| <b>Overhaul Kit</b>            |                     |                                                    |                                                   |         |                |
| 1                              | <b>R114-5620</b>    | 114-5620                                           | Seal Kit - Fits R127-3694 Hyd Motor               | 1       |                |
| <b>Belts</b>                   |                     |                                                    |                                                   |         |                |
| 20                             | <b>R55-7660</b>     | 108-8076                                           | Belt - V Rotary Deck                              | 2       |                |
| <b>Rotary Blades Available</b> |                     |                                                    |                                                   |         |                |
| 30                             | <b>R92-5608</b>     | 92-5608,<br>92-5608-03                             | Mower Blade - 21.75 in                            | 3       |                |
| 30                             | <b>R110-6115-03</b> | 110-6115-03                                        | Mower Blade - No Lift - 21.75 in                  | 3       |                |
| 31                             | <b>RRB4045-2102</b> | 104-1303,<br>107-0214,<br>107-0214-03,<br>92-5608M | Mower Blade - Mulcher 21.75 x 2.5in x 1/2 Mt Hole | 3       |                |
| 31                             | <b>R92-5608M</b>    | 104-1303,<br>107-0214-03,<br>92-5608M              | Mower Blade - Mulcher 21.75 x 2.5in x 1/2 Mt Hole | 0       |                |
| <b>Hoses</b>                   |                     |                                                    |                                                   |         |                |
| 50                             | <b>R120-8989</b>    | 120-8989                                           | Hydraulic Hose Assy                               | 1       |                |
| 51                             | <b>R120-8988</b>    | 120-8988                                           | Hydraulic Hose Assy                               | 1       |                |
| 52                             | <b>R120-8987</b>    | 120-8987                                           | Hydraulic Hose Assy                               | 1       |                |
| 53                             | <b>R104-2234</b>    | 104-2234                                           | Hydraulic Hose Assy                               | 2       |                |
| <b>Other Parts Available</b>   |                     |                                                    |                                                   |         |                |
| 70                             | <b>R32127-46</b>    | 32127-46,<br>3296-60                               | Locknut                                           | 3       |                |
| 71                             | <b>R104-8322</b>    | 104-8322,<br>120-5576                              | Washer - Spindle Shaft Hardened                   | 3       |                |
| 72                             | <b>R104-3544</b>    | 104-3544                                           | Mount - Motor Drive                               | 1       |                |

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|---------------------------------------------|------------------|-------------------------------------------------|-----------------------------------------|---------|----------------|
| 73                                          | <b>R104-3545</b> | 104-3545                                        | Pulley - Drive                          | 1       |                |
| 74                                          | <b>R253-154</b>  | 253-154                                         | Seal - Spindle                          | 6       |                |
| 75                                          | <b>R106-7159</b> | 106-7159                                        | O-Ring                                  | 3       |                |
| 76                                          | <b>R302-60</b>   | 302-60                                          | Zerk - Grease 90 Deg.                   | 3       |                |
| 77                                          | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041             | Locknut - 5/16-18 Flanged Y/Zinc        | 2       |                |
| 78                                          | <b>R114-8195</b> | 114-8195,<br>R & R ONLY                         | Bolt- Ribbed Neck                       | 20      |                |
| 79                                          | <b>R119-4546</b> | 104-3552,<br>119-3552,<br>119-4546              | Spindle Housing Assy                    | 1       |                |
| 80                                          | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged          | 20      |                |
| 81                                          | <b>R104-3549</b> | 104-3549                                        | Spacer Set - Spindle Bearing            | 3       |                |
| 81                                          | <b>R120-5577</b> | 120-5577                                        | Bearing Spacer Set - Ground             | 3       |                |
| 82                                          | <b>R110-8297</b> | 110-8297,<br>26-1830                            | Bearing Set w/Retaining Rings - Spindle | 3       |                |
| 83                                          | <b>R92-9800</b>  | 69-6950,<br>69-6980,<br>92-9800                 | Spacer - Spindle                        | 3       |                |
| <i>Tech Note: Ser# 315000001-401170000:</i> |                  |                                                 |                                         |         |                |
| 83                                          | <b>R138-6416</b> | 138-6416                                        | Spacer - Spindle Shaft                  | 3       |                |
| <i>Tech Note: Ser# 401170000-999999999:</i> |                  |                                                 |                                         |         |                |
| 84                                          | <b>R104-3554</b> | 104-3554                                        | Shaft - Spindle Assy.                   | 3       |                |
| <i>Tech Note: Ser# 315000001-401170000:</i> |                  |                                                 |                                         |         |                |

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| Item No                                     | R&R Part No.     | OEM Part No.                       | Description                  | Qty Req | Order Quantity |
|---------------------------------------------|------------------|------------------------------------|------------------------------|---------|----------------|
| 84                                          | <b>R139-1044</b> | 139-1044                           | Shaft - Spindle Assy         | 3       |                |
| <i>Tech Note: Ser# 401170000-999999999:</i> |                  |                                    |                              |         |                |
| 85                                          | <b>R139-1035</b> | 104-3529,<br>119-4547,<br>139-1035 | Drivin Spindle Assy          | 1       |                |
| 86                                          | <b>R237-81</b>   | 237-81,<br>237.81,<br>327-81       | O-Ring                       | 2       |                |
| 88                                          | <b>R340-9</b>    | 340-9                              | Fitting - Straight Connector | 2       |                |
| 89                                          | <b>R237-65</b>   | 237-65,<br>237.65                  | O-Ring                       | 2       |                |
| 90                                          | <b>R127-3694</b> | 127-3694                           | Hydraulic Motor              | 1       |                |
| 90                                          | <b>R99-5489</b>  | 99-5489                            | Hydraulic Motor              | 1       |                |
| 91                                          | <b>R104-3547</b> | 104-3547                           | Pulley - Double Driven       | 1       |                |
| 92                                          | <b>R119-4775</b> | 119-4775                           | Spindle Housing Assy         | 2       |                |
| 93                                          | <b>R119-4548</b> | 104-3530,<br>119-4548,<br>139-1037 | Double Driven Spindle Assy   | 1       |                |
| 94                                          | <b>R104-3548</b> | 104-3548                           | Pulley - Higher Driven       | 1       |                |
| 95                                          | <b>R119-4549</b> | 104-3531,<br>119-4549,<br>139-1038 | High Driven Spindle Assy     | 1       |                |
| 97                                          | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78     | O-Ring                       | 7       |                |
| 98                                          | <b>R29-4820</b>  | 29-4820                            | Roller                       | 2       |                |
| 99                                          | <b>R110-9596</b> | 110-9596,<br>132-9421              | Pulley- Flat Idler           | 2       |                |

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| Item No | R&R Part No.     | OEM Part No.                                                                                    | Description                       | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 100     | <b>R100-3102</b> | 100-3102                                                                                        | Washer-Flat                       | 2       |                |
| 101     | <b>R3253-7</b>   | 01-166-0030,<br>01-166-0080,<br>01-166-0290,<br>01-166-0810,<br>23-13-GD,<br>3253-7,<br>48-9380 | Washer - Lock 1/2                 | 2       |                |
| 102     | <b>R325-7</b>    | 01-150-0380,<br>01-178-0814,<br>3226-3,<br>325-7,<br>48-9490                                    | Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5 | 2       |                |
| 103     | <b>R110-6128</b> | 110-6128                                                                                        | Idler Arm Assy                    | 2       |                |
| 104     | <b>R104-3541</b> | 104-3541                                                                                        | Hub - Drive                       | 1       |                |
| 105     | <b>R104-3542</b> | 104-3542                                                                                        | Spider                            | 1       |                |
| 106     | <b>R458013</b>   | 30-0580,<br>32120-72,<br>458013,<br>93-2525,<br>936125                                          | Ring - Retaining                  | 2       |                |
| 107     | <b>R70-1160</b>  | 70-1160                                                                                         | Washer                            | 2       |                |
| 108     | <b>R3-6498</b>   | 3--6498,<br>3-6498,<br>47-8270                                                                  | Washer - Thrust                   | 4       |                |
| 109     | <b>R256-76</b>   | 256-76                                                                                          | Bushing                           | 4       |                |

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| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                  | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 110     | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181                                                                                                                                                                                 | Fitting - Grease             | 2       |                |
| 111     | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc | 4       |                |

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| Item No                                     | R&R Part No.        | OEM Part No.                                                                                                   | Description                     | Qty Req | Order Quantity |
|---------------------------------------------|---------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 112                                         | <b>R323-6</b>       | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5 YZ | 4       |                |
| 113                                         | <b>R3296-56</b>     | 3296-56                                                                                                        | Nut - Lock - 1/4-20 ESNA Jam    | 2       |                |
| 114                                         | <b>R104-0858</b>    | 104-0858                                                                                                       | Bolt - Shoulder                 | 2       |                |
| 115                                         | <b>R107938</b>      | 107938                                                                                                         | Spring - Extension              | 2       |                |
| 116                                         | <b>R340-77</b>      | 340-100,<br>340-77,<br>95-7889                                                                                 | Hydraulic Fitting               | 1       |                |
| 117                                         | <b>R3234-42</b>     | 3234-42                                                                                                        | Bolt - 3/8-16 x 1 Hx HD FI      | 2       |                |
| 118                                         | <b>R237-42</b>      | 237-42,<br>31-4160                                                                                             | O-Ring                          | 1       |                |
| 120                                         | <b>R340-139</b>     | 340-139                                                                                                        | Hydraulic Fitting - 90 Deg      | 1       |                |
| 121                                         | <b>R104-2201-01</b> | 104-2201-01                                                                                                    | Chamber Assy - RH               | 1       |                |
| <i>Tech Note: Ser# 313000001-315001500:</i> |                     |                                                                                                                |                                 |         |                |
| 121                                         | <b>R130-2674-01</b> | 130-2674-01                                                                                                    | Chamber Assy - RH               | 1       |                |
| <i>Tech Note: Ser# 315000501-401170000:</i> |                     |                                                                                                                |                                 |         |                |
| 122                                         | <b>R104-2200-01</b> | 104-2200-01                                                                                                    | Chamber Assy - Center           | 1       |                |
| <i>Tech Note: Ser# 313000001-315001500:</i> |                     |                                                                                                                |                                 |         |                |
| 122                                         | <b>R130-2650-01</b> | 130-2650-01                                                                                                    | Center Chamber Assy             | 1       |                |
| <i>Tech Note: Ser# 315000501-401170000:</i> |                     |                                                                                                                |                                 |         |                |
| 122                                         | <b>R130-2650-0P</b> | 130-2650-0P                                                                                                    | Chamber - Center                | 1       |                |

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| Item No                                     | R&R Part No.        | OEM Part No.                                                                                                | Description                                   | Qty Req | Order Quantity |
|---------------------------------------------|---------------------|-------------------------------------------------------------------------------------------------------------|-----------------------------------------------|---------|----------------|
| <i>Tech Note: Ser# 408000000-999999999:</i> |                     |                                                                                                             |                                               |         |                |
| 123                                         | <b>R104-2202-01</b> | 104-2202-01                                                                                                 | Chamber Assy - LH                             | 1       |                |
| <i>Tech Note: Ser# 313000001-315001500:</i> |                     |                                                                                                             |                                               |         |                |
| 123                                         | <b>R130-2675-01</b> | 130-2675-01                                                                                                 | Chamber Assy LH                               | 1       |                |
| <i>Tech Note: Ser# 315000501-401170000:</i> |                     |                                                                                                             |                                               |         |                |
| 124                                         | <b>R92-5816</b>     | 92-5816                                                                                                     | Bolt - Hex HD 1/2-20 x 2-1/4                  | 3       |                |
| 125                                         | <b>R72-9361</b>     | 27-1000,<br>27-1001,<br>72-9360,<br>72-9361                                                                 | Cup - Anti-Scalp                              | 3       |                |
| 126                                         | <b>R325-17</b>      | 01-150-0640,<br>01-150-0850,<br>01-178-0832,<br>01-178-0836,<br>20-97-AGD,<br>325-17,<br>325-18,<br>48-9260 | Bolt - Hex Head                               | 2       |                |
| 127                                         | <b>R3296-25</b>     | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645   | Locknut - 1/2-13 Heavy ESNA                   | 2       |                |
| 128                                         | <b>R131-1237</b>    | 131-1237                                                                                                    | Plate - Spindle - Front- Center               | 1       |                |
| 129                                         | <b>R131-1238</b>    | 131-1238                                                                                                    | Plate-Spindle, Front-Right                    | 1       |                |
| 130                                         | <b>R131-1239</b>    | 131-1239                                                                                                    | Plate-Spindle, Front-Left                     | 1       |                |
| 131                                         | <b>R108-1993</b>    | 108-1993                                                                                                    | Screw - 1/2-13 x 1 3/4 Button Socket Head Cap | 1       |                |
| 132                                         | <b>R93-7818</b>     | 93-7818                                                                                                     | Decal - Blade Torque                          | 2       |                |

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|---------|------------------|--------------------------------------|--------------------------------|---------|----------------|
| 133     | <b>R3231-7</b>   | 3231-33,<br>3231-7                   | Bolt - Carriage 3/8-16 x 2-1/4 | 4       |                |
| 134     | <b>R3290-355</b> | 01-159-0050,<br>3290-355,<br>58-5370 | Pin - Bridge - Snap            | 1       |                |

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