

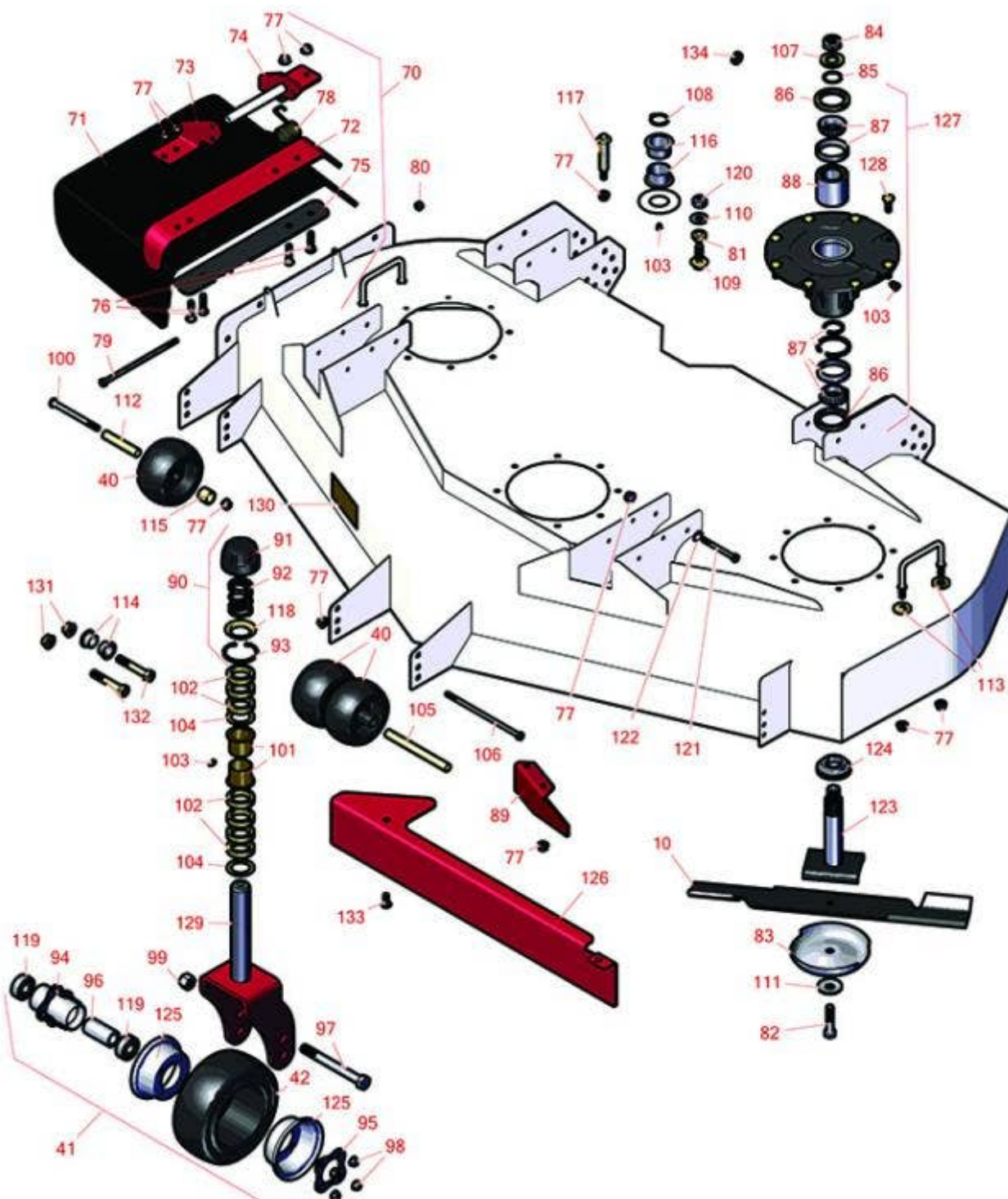


# Replaces Toro Groundsmaster 3200

## Parts

Rotary Decks

60in Rotary Deck - Model 31970



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|------------------------------|---------------------|-------------------------------------------------|---------------------------------------|---------|----------------|
| <b>Blades</b>                |                     |                                                 |                                       |         |                |
| 10                           | <b>R110-4702-03</b> | 110-4701-03,<br>110-4702,<br>110-4702-03        | Mower Blade - High Lift 20.5          | 3       |                |
| <b>Wheels</b>                |                     |                                                 |                                       |         |                |
| 40                           | <b>R68-2730</b>     | 1-603299,<br>68-2730                            | Wheel - Anti Scalp                    | 3       |                |
| 41                           | <b>R137-5529</b>    | 137-5529,<br>93-5974,<br>93-9574                | Wheel Assy - Foam Filled 8x3.5-4SM    | 2       |                |
| 42                           | <b>R150615</b>      | 136-4424                                        | Tire - Foam Filled 8-3.5 x 4 Sm 4 Ply | 2       |                |
| <b>Other Parts Available</b> |                     |                                                 |                                       |         |                |
| 70                           | <b>R108-2792</b>    | 108-2792                                        | Rubber Deflector Assy                 | 1       |                |
| 71                           | <b>R151416</b>      | 108-5029,<br>110-0759,<br>151416                | Deflector - Long                      | 1       |                |
| 72                           | <b>R106-3246-01</b> | 106-3246-01                                     | Deflector                             | 1       |                |
| 73                           | <b>R106-3253-01</b> | 106-3253-01,<br>108-7766-03                     | Plate-Hinge, Front                    | 1       |                |
| 74                           | <b>R108-4059-01</b> | 108-4059-01,<br>108-7767-03                     | Plate-Hinge, Rear                     | 1       |                |
| 75                           | <b>R106-3248-03</b> | 106-3248-03                                     | Strap - Discharge                     | 1       |                |
| 76                           | <b>R3231-4</b>      | 01-157-0440,<br>01-173-0612,<br>3231-4          | Bolt - Carriage 3/8-16 x 1-1/2        | 4       |                |
| 77                           | <b>R104-8301</b>    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged        | 20      |                |

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|---------|---------------------|---------------------------------------------|-----------------------------------------|---------|----------------|
| 77      | <b>R32128-19</b>    | 104-8301,<br>104-9301,<br>32128-19          | Locknut - 3/8-16 Flanged Top Lock       | 20      |                |
| 78      | <b>R108-4052</b>    | 108-4052                                    | Spring - Torsion                        | 1       |                |
| 79      | <b>R322-50</b>      | 322-50                                      | Bolt - Hx HD 5/16-18 x 7 1/2            | 1       |                |
| 80      | <b>R3296-47</b>     | 3296-47                                     | Locknut - 5/16-18 Jam Nyloc             | 1       |                |
| 81      | <b>R108-1924</b>    | 108-1924                                    | Spacer-Idler                            | 1       |                |
| 82      | <b>R92-5816</b>     | 92-5816                                     | Bolt - Hex HD 1/2-20 x 2-1/4            | 3       |                |
| 83      | <b>R72-9361</b>     | 27-1000,<br>27-1001,<br>72-9360,<br>72-9361 | Cup - Anti-Scalp                        | 3       |                |
| 84      | <b>R32127-46</b>    | 32127-46,<br>3296-60                        | Locknut                                 | 3       |                |
| 85      | <b>R106-7159</b>    | 106-7159                                    | O-Ring                                  | 3       |                |
| 86      | <b>R253-154</b>     | 253-154                                     | Seal - Spindle                          | 6       |                |
| 87      | <b>R110-8297</b>    | 110-8297,<br>26-1830                        | Bearing Set w/Retaining Rings - Spindle | 3       |                |
| 88      | <b>R108-1954</b>    | 108-1954                                    | Spacer Set- Bearing                     | 3       |                |
| 89      | <b>R106-3216-01</b> | 106-3216-01                                 | Baffle - Discharge                      | 1       |                |
| 90      | <b>R92-9727</b>     | 92-9727                                     | Cap Assy - HOC                          | 2       |                |
| 91      | <b>R92-8861</b>     | 92-5582,<br>92-8861                         | Cap - HOC                               | 2       |                |
| 92      | <b>R92-9726</b>     | 92-9726                                     | Spring - Compression                    | 2       |                |
| 93      | <b>R92-5581</b>     | 92-5581                                     | Ring - Retaining                        | 2       |                |
| 94      | <b>R93-5980</b>     | 93-4238,<br>93-5980                         | Hub Assy - w/o Bearings/Spacer          | 2       |                |

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|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 95      | <b>R93-4242</b>  | 93-4242                                                                                                                                        | Plate - Caster Wheel            | 2       |                |
| 96      | <b>R93-4241</b>  | 93-4241                                                                                                                                        | Spacer - Caster Wheel           | 2       |                |
| 97      | <b>R327-24</b>   | 327-24                                                                                                                                         | Bolt - Hex HD 5/8-11 x 6        | 2       |                |
| 98      | <b>R32128-16</b> | 32128-16                                                                                                                                       | Locknut - 5/16-24 Flanged Top   | 8       |                |
| 99      | <b>R3296-53</b>  | 3296-53                                                                                                                                        | Locknut - 5/8-11 ESNA Yellow    | 2       |                |
| 100     | <b>R323-23</b>   | 01-150-0810,<br>01-178-0636,<br>20-60-AGD,<br>323-23                                                                                           | Bolt - Hex HD 3/8-16 x 4-1/2    | 1       |                |
| 101     | <b>R69-6470</b>  | 69-6470                                                                                                                                        | Bushing - Flanged               | 4       |                |
| 102     | <b>R69-1510</b>  | 69-1510                                                                                                                                        | Spacer - 1/2 Caster Fork        | 14      |                |
| 103     | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                | 3       |                |
| 104     | <b>R69-6860</b>  | 69-6860                                                                                                                                        | Washer - 1/8 - Caster Wheel     | 4       |                |
| 105     | <b>R98-5967</b>  | 98-5967                                                                                                                                        | Spacer-Wheel                    | 1       |                |
| 106     | <b>R108-5388</b> | 108-5388                                                                                                                                       | Bolt - Hx HD 3/8-16 x 7 1/2     | 1       |                |
| 107     | <b>R104-8322</b> | 104-8322,<br>120-5576                                                                                                                          | Washer - Spindle Shaft Hardened | 3       |                |
| 108     | <b>R32120-84</b> | 32120-84                                                                                                                                       | Ring - Snap                     | 1       |                |

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|---------|------------------|-----------------------------------------------------------------------------------------------------------|------------------------------------------|---------|----------------|
| 109     | <b>R100-6116</b> | 100-6116                                                                                                  | Bolt - 1/2-13 x 1 1/2 Flanged Hx HD Gr 8 | 1       |                |
| 110     | <b>R106-9888</b> | 106-9888                                                                                                  | Washer-Flat                              | 1       |                |
| 111     | <b>R103-0865</b> | 103-0865                                                                                                  | Washer - Blade Bolt HD                   | 3       |                |
| 112     | <b>R98-7912</b>  | 98-7912                                                                                                   | Bushing - Spanner Wheel                  | 1       |                |
| 113     | <b>R1-373034</b> | 1-373034                                                                                                  | Washer - 7/16 HD                         | 4       |                |
| 114     | <b>R93-2877</b>  | 93-2877                                                                                                   | Bushing - Flanged                        | 2       |                |
| 115     | <b>R98-7913</b>  | 98-7913                                                                                                   | Spacer - Tube                            | 1       |                |
| 116     | <b>R93-4510</b>  | 93-4510                                                                                                   | Bushing                                  | 2       |                |
| 117     | <b>R112-3977</b> | 112-3977                                                                                                  | Bolt- Shoulder                           | 1       |                |
| 118     | <b>R92-5583</b>  | 92-5583                                                                                                   | Washer- Cap                              | 1       |                |
| 119     | <b>R108-9017</b> | 108-9017,<br>120-3366                                                                                     | Bearing-Stainless                        | 4       |                |
| 120     | <b>R3296-25</b>  | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645 | Locknut - 1/2-13 Heavy ESNA              | 1       |                |
| 121     | <b>R322-20</b>   | 01-178-0526,<br>322-20                                                                                    | Bolt - Hex HD 5/16-18 x 3-1/4 GR5        | 6       |                |

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|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 122     | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc    | 6       |                |
| 123     | R108-1956    | 108-1956,<br>139-1042,<br>139-6338                                                                                                                                                                                                                                                                                             | Shaft Assy - Spindle            | 3       |                |
| 124     | R138-6416    | 138-6416                                                                                                                                                                                                                                                                                                                       | Spacer - Spindle Shaft          | 3       |                |
| 125     | R95-2741     | 137-5552,<br>95-2741                                                                                                                                                                                                                                                                                                           | Rim - Wheel Half w/o Valve Hole | 4       |                |
| 126     | R138-6051-01 | 138-6051-01                                                                                                                                                                                                                                                                                                                    | Plate - Baffle                  | 1       |                |
| 127     | R139-6338    |                                                                                                                                                                                                                                                                                                                                | Spindle Housing Assy            | 3       |                |
| 128     | R114-8195    | 114-8195,<br>R & R ONLY                                                                                                                                                                                                                                                                                                        | Bolt- Ribbed Neck               | 8       |                |
| 129     | R137-2546-01 | 137-2546-01                                                                                                                                                                                                                                                                                                                    | Castor Fork                     | 2       |                |
| 130     | R93-7818     | 93-7818                                                                                                                                                                                                                                                                                                                        | Decal - Blade Torque            | 1       |                |

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|---------|------------------|---------------------------------------------------------------------|-------------------------------|---------|----------------|
| 131     | <b>R32128-23</b> | 32128-23,<br>3218-23,<br>99-5107                                    | Nut - Lock Hex Flanged 1/2-13 | 2       |                |
| 132     | <b>R325-12</b>   | 01-150-0320,<br>01-150-0880,<br>01-178-0824,<br>20-93-AD,<br>325-12 | Bolt - Hx HD                  | 2       |                |
| 133     | <b>R3231-27</b>  | 3231-1,<br>3231-27                                                  | Bolt - Carriage 3/8-16 x 7/8  | 12      |                |
| 134     | <b>R5-0652</b>   | 5-0652                                                              | Spacer                        | 2       |                |

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