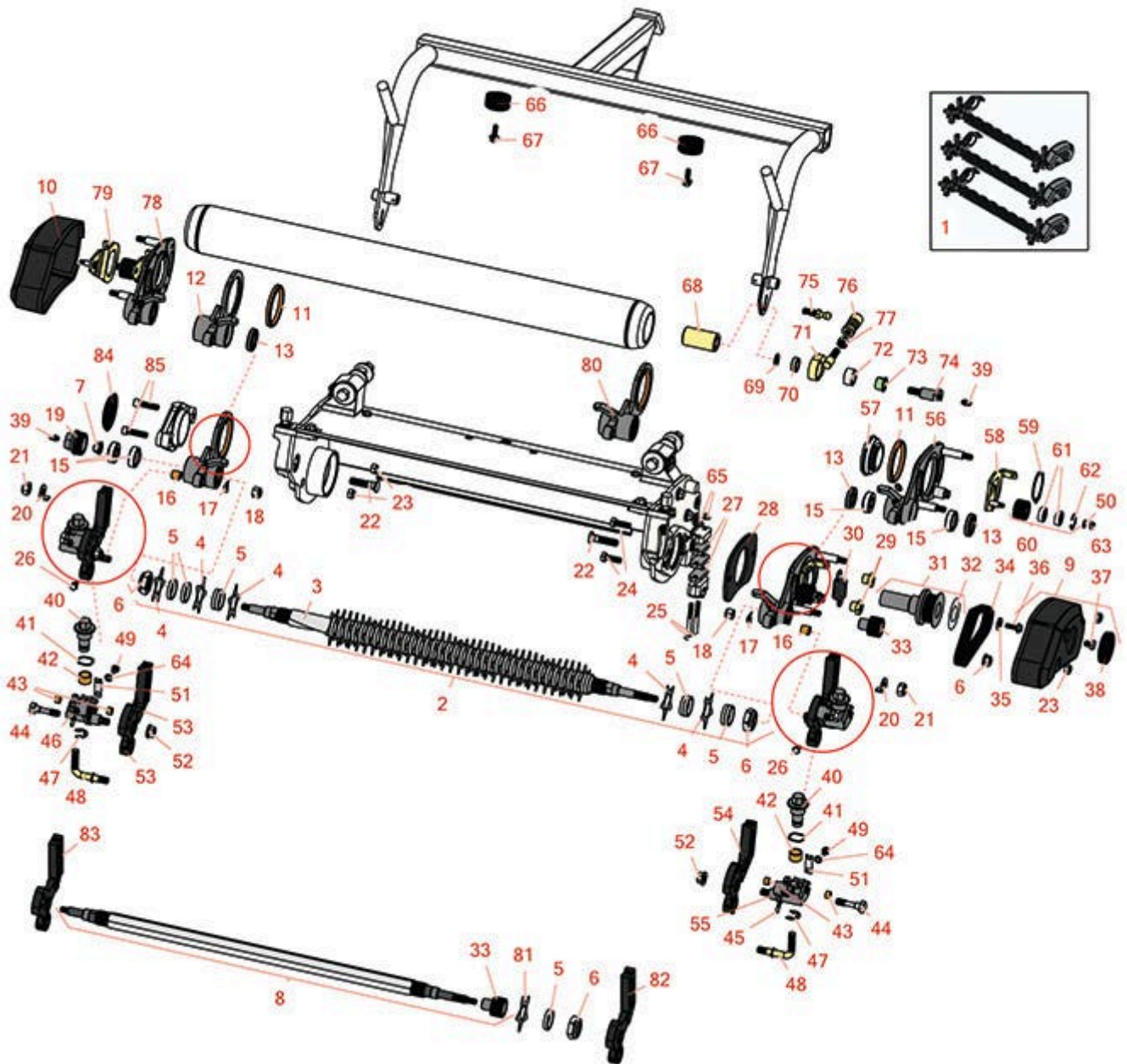




Replaces Toro Greensmaster 3050 Parts

DPA Cutting Unit - Models 04610, 04611 & 04616
Groomer - Model 04634



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Replaces Toro Greensmaster 3050 Parts

DPA Cutting Unit - Models 04610, 04611 & 04616
Groomer - Model 04634



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Complete Groomer Kit

1	R04634	04634	Complete Groomer Assy - Set of 3	1	
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Tech Note: Includes all parts needed for three cutting unit groomers.:

Other Parts Available

2	R117-1507	117-1507	Grooming Reel Assy	1	
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Tech Note: W/R110-2333 Blades - Fits Models 04634 & 04635:

3	R115-1770	115-1770	Shaft Assy - Groomer	1	
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4	R110-2333	110-2333	Groomer Blade - Helix .028 Thick	42	
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4	R110-2343	110-2343	Groomer Blade - Carbide Tipped - Helix 1.5mm	42	
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5	R70-1350	70-1350	Spacer - 1/4 Fits Groomer Shaft	86	
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6	R32127-46	32127-46, 3296-60	Locknut	2	
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7	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
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8	R112-9458	106-8508, 112-9458	Shaft Assy w/Pulley - Groomer	1	
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Tech Note: Fits Models 04630 & 04631 - Hex Shaft:

9	R106-8542	106-8542	LH Drive Cover Assy	1	
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10	R106-8541	106-8541	RH Drive Cover Assy	1	
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11	R106-8527	106-8527	Bushing	2	
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12	R115-3290	115-3290	RH Support Plate Assy	1	
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Tech Note: Incl: R106-8527 bushing:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
13	R106-8530	106-8530	Seal - Oil	3	
15	R107-8105	106-8520, 107-8105	Bearing-Ball - Extended	4	
16	R256-2	256-2	Bushing - Idler Pulley	2	
17	R3290-301	3290-301	Washer - Spring Wave	2	
18	R3296-5	3296-5	Locknut - 3/8-24 Jam Nylon	2	
19	R106-8529	106-8529	Plug-Cap	1	
20	R115-3282	115-3282	Washer - HOC Bracket	2	
21	R106-4668	106-4668	Locknut - 10mm x 1.5 Top Lock	2	
22	R150647	105-5342	Plow Bolt - HOC - Front Roller	2	
23	R33024-00	33024-00	Locknut - 8mm x 1.25	2	
24	R57-6380	33114-025, 48-9460, 60-4540	Bolt - Hex HD M8-1.25 x 25	2	
25	R117-1511	117-1511	Bolt - Soc HD Cap	4	
26	R48-7610	33113-012, 48-7610	Bolt - Hex HD Nyloc M6 x 12	2	
27	R105-5711	105-5711, 119-4165	Shim - Roller	6	
28	R106-8463	106-8463	Shim-Groomer	1	
29	R105-5770	105-5770	Nut - Shoulder	2	
30	R110-1700	110-1700, 66-4460	Spring-Extension	1	
31	R106-8540	106-8540	Pulley Assy	1	
32	R106-8521	106-8521	Decal-Warning	1	

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DPA Cutting Unit - Models 04610, 04611 & 04616

Groomer - Model 04634



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
33	R115-5219	115-5219	Pulley-Driven, Splined	1	
34	R104-4705	104-4705, 120-2763	Belt - Groomer	1	
35	R105-5769	105-5769	Washer	1	
36	R33103-020	33103-020	Bolt - Hex Washer M6-1.0 x 20	1	
37	R33114-010	33114-010	Bolt - Hex HD M8-1.25 x 10	1	
38	R105-5761	105-5761	Grommet	1	
39	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	4	
40	R106-8482	106-8482	Adjuster-Groomer	2	
41	R107-8107	106-8490, 107-8107	Washer - Wave	2	
42	R256-42	256-42	Bushing	2	
43	R106-8489	106-8489	Bushing-Sleeve	4	
44	R106-8528	106-8528	Screw - Lock	2	
45	R104-9312	104-9312	Pin - Grooved	2	
46	R106-8535	106-8535	RH Lift Arm Assy	1	
47	R32120-19	32120-19, 32120-81	E-Ring	2	

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DPA Cutting Unit - Models 04610, 04611 & 04616

Groomer - Model 04634



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	R115-3291	115-3291	Rod - Lift - Groomer	2	
49	R33113-008	33113-008	Bolt - Hex HD M6-1.0 x 8	2	
50	R43-5930	01-176-0030, 43-5930	Washer - Lock M6	1	
51	R104-4754	104-4754	Spring-Detent	2	
52	R14M7296	104-2611	Nut - 10mm x 1.5 Flanged	2	
53	R115-3286	115-3286	Arm-Groomer, HOC (RH)	1	
54	R114-4646	114-4646	Arm-Groomer, HOC (LH)	1	
55	R106-8536	106-8536	LH Lift Arm Assy	1	
<i>Tech Note: Incl: R106-8489 and R256-42 bushings:</i>					
56	R114-4650	114-4650	Drive Side Plate - LH	1	
57	R106-8471	106-8471	Hub-Pivot	1	
58	R106-8470	106-8470	LH Idler Assy	1	
59	R106-2646	106-2646	Ring - Retaining, Bo	1	
60	R106-2630	106-2630	Idler Bearing Assy	1	
61	R251-259	251-259, 251-307	Bearing - Ball	2	
62	R104-4727	104-4727	Ring - Retaining	1	
63	R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	1	
64	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	1	

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DPA Cutting Unit - Models 04610, 04611 & 04616
Groomer - Model 04634



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
65	R33003-00	33003-00, 65-7980	Hex Nut - Flanged 6-1.0mm	4	
66	R94-4548	94-4548	Rubber Bumper	2	
67	R49-2040	32104-42, 32104-95, 32144-44, 49-2040	Bolt - Hex Washer 1/4-20 x 3/4	2	
68	R88-6830	88-6830	Spacer - Carrier Frame	2	
69	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	2	
70	R98-2389	98-2389	Spacer-Link, Pull	2	
71	R100-6440	100-6440, 17-2889, 94-9632, 95-2901	Pull Link - w/Bushing	2	
72	R95-0532	95-0532	Bushing - Pull Link	1	

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DPA Cutting Unit - Models 04610, 04611 & 04616

Groomer - Model 04634



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
73	R256-292	104-7738, 256-292	Bushing - Nyliner Bed Bar	2	
74	R98-1483	98-1483	Screw - Link Pull	2	
75	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
76	R99-1460	2411-28, 2411-29, 2411-30, 2411-8, 8-7710, 94-2959, 99-1460	Receiver - Ball Joint	2	
77	R3220-3	01-191-0624, 3220-3, 3290-149	Nut - Jam Ball Joint	2	
78	R115-3309	115-3309	Drive Side Plate - RH	1	
79	R106-8468	106-8468	RH Idler Assy	1	
80	R115-3311	115-3311	LH Support Plate Assy	1	
81	R95-5719	95-5719	Blade - Groomer	41	
82	R106-8513	106-8513	Arm-Groomer, HOC (LH)	1	
84	R150485	2410-30, 2410-30OSS	Cap - Protective Bearing Housing	1	
83	R106-8511	106-8511	Arm-Groomer, HOC (RH)	1	
85	R94-3559	94-3559	Screw - Hex Socket Head	2	

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