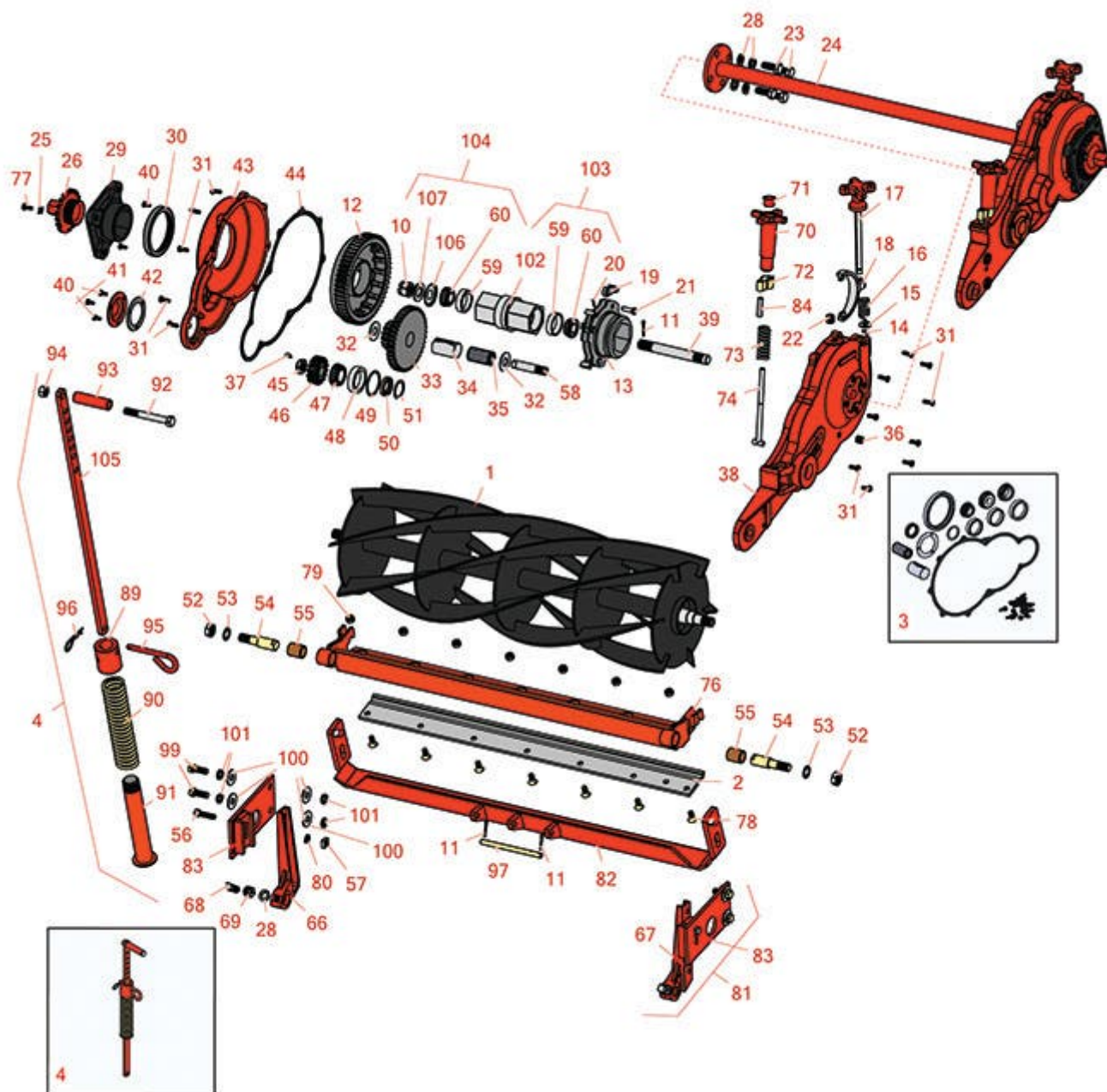




# Replaces Jacobsen Blitzzer Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen Blitzer Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |  |                          |   |  |
|---|----------------|--|--------------------------|---|--|
| 1 | <b>R101253</b> |  | Reel - 6 Blade 10 in Dia | 1 |  |
|---|----------------|--|--------------------------|---|--|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                |        |                      |   |  |
|---|----------------|--------|----------------------|---|--|
| 1 | <b>R502673</b> | 502673 | Reel - 5 Blade 10 in | 1 |  |
|---|----------------|--------|----------------------|---|--|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |        |                           |   |  |
|---|----------------|--------|---------------------------|---|--|
| 1 | <b>R502674</b> | 502674 | Reel - 4 Blade 10 in Dia. | 1 |  |
|---|----------------|--------|---------------------------|---|--|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                |        |                       |   |  |
|---|----------------|--------|-----------------------|---|--|
| 2 | <b>R325163</b> | 325163 | Bedknife - 30" 7 Hole | 1 |  |
|---|----------------|--------|-----------------------|---|--|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

## Overhaul Kits & Service Tools

|   |                |  |                             |   |  |
|---|----------------|--|-----------------------------|---|--|
| 3 | <b>R500605</b> |  | Overhaul Kit - Cutting Unit | 0 |  |
|---|----------------|--|-----------------------------|---|--|

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# Replaces Jacobsen Blitzer Parts

Cutting Unit  
Reel & Bedknife



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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description:* Includes 18 ea.: R407706 Screws; 4 ea.: R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R302755 Cups, R311957 Rings, R315872 Seals, R315873 Seals, R315876 Gaskets, R315914 Bearings, R315928 Gaskets, R315967 Seals, R315977 Bearings, R315978 Sleeves; 1 ea.: R315910 Spacer:

|   |                |        |            |   |  |
|---|----------------|--------|------------|---|--|
| 4 | <b>R110030</b> | 110030 | Lever Assy | 1 |  |
|---|----------------|--------|------------|---|--|

*Tech Note:* Use with pull frames only, will not fit Ranger or F10:

*Detail Description:* Includes: 1ea: R110031 Tube, R316133 Spring, R318001 Pin, R319873 Handle, R32146-11 Locknut, R335677 Lever, R358414 Nut, R400456 Bolt, & R460312 Pin:

## Other Parts Available

|    |                |        |                              |   |  |
|----|----------------|--------|------------------------------|---|--|
| 10 | <b>R445686</b> | 445686 | Nut - 3/4-16 Castle          | 2 |  |
| 11 | <b>R460028</b> | 460028 | Pin - Cotter 1/8 x 1         | 2 |  |
| 12 | <b>R203976</b> | 203976 | Gear - Main Ductile Steel    | 2 |  |
| 13 | <b>R203975</b> | 203975 | Wheel - Pawl Carrier         | 2 |  |
| 14 | <b>R460026</b> | 460026 | Pin - Cotter 1/8 x 3/4       | 2 |  |
| 15 | <b>R315861</b> | 315861 | Washer                       | 2 |  |
| 16 | <b>R316765</b> | 316765 | Spring - RH                  | 1 |  |
| 16 | <b>R316766</b> | 316766 | Spring - LH                  | 1 |  |
| 17 | <b>R153215</b> | 153215 | Handle - Release             | 2 |  |
| 18 | <b>R203968</b> | 203968 | Fork - Release               | 2 |  |
| 19 | <b>R204871</b> | 204871 | Pawl - Main Gear Ductile     | 8 |  |
| 20 | <b>R460012</b> | 460012 | Pin - Cotter 3/32 x 3/4      | 8 |  |
| 21 | <b>R315867</b> | 315867 | Pin - Hardened Pawl          | 8 |  |
| 22 | <b>R472205</b> | 472205 | Plug - 3/8                   | 2 |  |
| 23 | <b>R400406</b> | 400406 | Bolt - Hex HD 1/2-13 x 1-1/4 | 8 |  |
| 24 | <b>R108126</b> | 108126 | Axle - Blitzer               | 1 |  |

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Cutting Unit  
Reel & Bedknife



| Item No                                                       | R&R Part No. | OEM Part No.      | Description                    | Qty Req | Order Quantity |
|---------------------------------------------------------------|--------------|-------------------|--------------------------------|---------|----------------|
| 25                                                            | R327676      | 327676            | Tab - Locking                  | 2       |                |
| 26                                                            | R204119      | 204119            | Cap - Hub                      | 2       |                |
| 28                                                            | R446154      | 446152,<br>446154 | Washer - Lock 1/2              | 8       |                |
| 29                                                            | R203984      | 203984            | Hub - Ground Wheel             | 2       |                |
| 30                                                            | R315967      | 315967            | Seal - Cover                   | 2       |                |
| 31                                                            | R407706      | 407706            | Screw - Housing Cover          | 18      |                |
| 32                                                            | R302295      | 302295            | Washer                         | 2       |                |
| 33                                                            | R331834      | 331834            | Gear - Int. Ductile Steel      | 2       |                |
| 34                                                            | R315978      | 315978            | Sleeve - Bearing               | 2       |                |
| <i>Tech Note: Rotates in same direction of gear rotation:</i> |              |                   |                                |         |                |
| 35                                                            | R315977      | 315977            | Bearing - Int Gear             | 2       |                |
| 36                                                            | R472203      | 472203            | Plug - 1/4                     | 2       |                |
| 37                                                            | R315877      | 315877            | Key - Pinion Gear              | 4       |                |
| 38                                                            | R109550      | 109550            | Housing - Gear LH Fits Blitz   | 1       |                |
| 38                                                            | R109551      | 109551            | Housing - Gear RH Fits Blitz   | 1       |                |
| 39                                                            | R545515      | 545515            | Stud - Ground Wheel            | 2       |                |
| 40                                                            | R408052      | 408052            | Screw - 12-24 x 1/2 Bind HD    | 10      |                |
| 41                                                            | R352635      | 352635            | Cap - Cover                    | 2       |                |
| 42                                                            | R315876      | 315876            | Gasket - Insp Plate            | 2       |                |
| 43                                                            | R203986      | 203986            | Cover - Housing                | 2       |                |
| 44                                                            | R315928      | 315928            | Gasket - Cover                 | 2       |                |
| 45                                                            | R444742      | 444742            | Nut - 3/4-16 Gripco Centerlock | 2       |                |

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## Replaces Jacobsen Blitzzer Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                 | R&R Part No.    | OEM Part No.                              | Description                  | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|-----------------|-------------------------------------------|------------------------------|---------|----------------|
| 45                                                                                      | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742             | Locknut - 3/4-16 Nylon Jam   | 2       |                |
| 46                                                                                      | <b>R315843</b>  | 315843                                    | Gear - Pinion                | 2       |                |
| 47                                                                                      | <b>R500711</b>  | 500711                                    | Bearing - with Cup           | 2       |                |
| 47                                                                                      | <b>R315914</b>  | 315914                                    | Tapered Bearing Cone         | 2       |                |
| 48                                                                                      | <b>R302755</b>  | 302755                                    | Cup - Bearing                | 2       |                |
| 49                                                                                      | <b>R315910</b>  | 315910                                    | Spacer                       | 1       |                |
| 50                                                                                      | <b>R315872</b>  | 315872,<br>336781                         | Seal - Reel                  | 2       |                |
| 51                                                                                      | <b>R315873</b>  | 315873                                    | Seal - Washer                | 2       |                |
| 52                                                                                      | <b>R443828</b>  | 443828                                    | Nut - 5/8-18 Hex             | 2       |                |
| 53                                                                                      | <b>R447224</b>  | 447224                                    | Washer - Lock 5/8 Int Star Z | 2       |                |
| 54                                                                                      | <b>R315909</b>  | 315909                                    | Stud - Bedknife Backing      | 2       |                |
| 54                                                                                      | <b>R500264</b>  | 500264                                    | Stud - with Bushing          | 2       |                |
| 55                                                                                      | <b>R545723</b>  | 545723                                    | Bushing - For Backing Stud   | 2       |                |
| 56                                                                                      | <b>R400266</b>  | 400266                                    | Bolt - Hex HD 3/8-16 x 1-1/2 | 2       |                |
| 57                                                                                      | <b>R444510</b>  | 444510                                    | Nut - 3/8-16 Sq.             | 2       |                |
| 58                                                                                      | <b>R315851</b>  | 315851                                    | Stud - Intermediate          | 2       |                |
| 59                                                                                      | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing                | 4       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                           |                              |         |                |
| 60                                                                                      | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone         | 4       |                |

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Cutting Unit  
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| Item No                                                                                                                                                                                                                  | R&R Part No.   | OEM Part No.                 | Description                     | Qty Req | Order Quantity |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|------------------------------|---------------------------------|---------|----------------|
| 66                                                                                                                                                                                                                       | <b>R500763</b> | 500763                       | Bracket - Roller LH             | 1       |                |
| 67                                                                                                                                                                                                                       | <b>R500764</b> | 500764                       | Bracket - Roller RH             | 1       |                |
| 68                                                                                                                                                                                                                       | <b>R412003</b> | 412003                       | Screw - 1/2-13 x 1-1/2 Sq HD    | 2       |                |
| 69                                                                                                                                                                                                                       | <b>R443818</b> | 443818                       | Nut - 1/2-13 Hex Jam Zinc       | 2       |                |
| 70                                                                                                                                                                                                                       | <b>R500548</b> | 500548                       | Handle - Adjusting              | 2       |                |
| 71                                                                                                                                                                                                                       | <b>R312794</b> | 312794                       | Plug - Adj. Handle              | 2       |                |
| 72                                                                                                                                                                                                                       | <b>R315964</b> | 315964                       | Spring - Friction               | 2       |                |
| 73                                                                                                                                                                                                                       | <b>R315966</b> | 315966                       | Spring - Adjusting              | 2       |                |
| <i>Detail Description: Spring overall length is 2-3/4":</i>                                                                                                                                                              |                |                              |                                 |         |                |
| 73                                                                                                                                                                                                                       | <b>R315844</b> | 315844                       | Spring - Worn Reel              | 2       |                |
| <i>Detail Description: Special spring used for worn reels, 2-1/2" long:</i>                                                                                                                                              |                |                              |                                 |         |                |
| 74                                                                                                                                                                                                                       | <b>R316351</b> | 316351                       | Screw - Adjusting Blitzzer      | 2       |                |
| 76                                                                                                                                                                                                                       | <b>R130304</b> | 130304                       | Backing Bar - Bed Knife         | 1       |                |
| <i>Detail Description: Includes R545723:</i>                                                                                                                                                                             |                |                              |                                 |         |                |
| 77                                                                                                                                                                                                                       | <b>R400106</b> | 400106                       | Bolt - Hex HD 1/4-20 x 5/8      | 2       |                |
| 78                                                                                                                                                                                                                       | <b>R101270</b> | 402698,<br>403757            | Screw - Bedknife 3/8-24 x 13/16 | 7       |                |
| 79                                                                                                                                                                                                                       | <b>R101271</b> | 445684                       | Nut - Bedknife                  | 7       |                |
| 80                                                                                                                                                                                                                       | <b>R3254-6</b> | 3254-6,<br>446140,<br>446142 | Washer - Lock 3/8               | 2       |                |
| 81                                                                                                                                                                                                                       | <b>R700480</b> |                              | Conversion Kit - Skid to Roller | 1       |                |
| <i>Detail Description: Includes: 4 ea: R400336 Bolt, R446146 Washer, R453013 Washer; 2 ea: R400266 Bolt, R444510 Nut, R3254-6 Washer; 1 ea: R154217 Bracket, R154218 Bracket, R500763 Bracket &amp; R500764 Bracket:</i> |                |                              |                                 |         |                |

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|--------------------------------------------------------------------------|------------------|--------------------|-----------------------------------|---------|----------------|
| 82                                                                       | <b>R500238</b>   | 500238             | Skid - w/Pin Fits Blitzer         | 1       |                |
| 83                                                                       | <b>R154217</b>   | 154217             | Bracket - Support LH              | 1       |                |
| 83                                                                       | <b>R154218</b>   | 154218             | Bracket - Support RH              | 1       |                |
| 84                                                                       | <b>R461406</b>   | 461406             | Pin - Roll                        | 2       |                |
| 89                                                                       | <b>R358414</b>   | 358414             | Nut - Adjusting Lever             | 1       |                |
| 90                                                                       | <b>R316133</b>   | 316133             | Spring - Lever Fits Blitzer       | 1       |                |
| <i>Tech Note: Use with pull frames only, will not fit Ranger or F10:</i> |                  |                    |                                   |         |                |
| 91                                                                       | <b>R110031</b>   | 110031             | Tube - Outer Lever Assy           | 1       |                |
| <i>Tech Note: Use with pull frames only, will not fit Ranger or F10:</i> |                  |                    |                                   |         |                |
| 92                                                                       | <b>R400456</b>   | 400456             | Bolt - Handle                     | 1       |                |
| 93                                                                       | <b>R319873</b>   | 319873             | Handle - Spring Lever             | 1       |                |
| 94                                                                       | <b>R32146-11</b> | 443120             | Locknut - 1/2-20 Center           | 1       |                |
| 95                                                                       | <b>R318001</b>   | 318001             | Pin - Lock                        | 1       |                |
| 96                                                                       | <b>R460312</b>   | 460312             | Pin - Hair Cotter                 | 1       |                |
| 97                                                                       | <b>R316478</b>   | 316478             | Rod - Fits Blitzer Skid           | 1       |                |
| 99                                                                       | <b>R400336</b>   | 400336             | Bolt - Hex HD 7/16-14 x 1-1/4 GR5 | 4       |                |
| 100                                                                      | <b>R453013</b>   | 452008,<br>453013  | Washer - Flat 7/16                | 4       |                |
| 101                                                                      | <b>R446146</b>   | 446146,<br>446148  | Lock Washer - 7/16                | 4       |                |
| 102                                                                      | <b>R500236</b>   | 500236             | Cylinder - Wheel                  | 2       |                |
| <i>Detail Description: Includes 1 R500533 &amp; R500534:</i>             |                  |                    |                                   |         |                |
| 103                                                                      | <b>R500534</b>   | 500534,<br>R500534 | Bearing - with Cup                | 4       |                |

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|-------------------------------------------------------------------------------------------------|----------------|-------------------|--------------------------|---------|----------------|
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                |                   |                          |         |                |
| 104                                                                                             | <b>R500533</b> | 500533            | Bearing - w/Cup and Ring | 2       |                |
| 105                                                                                             | <b>R335677</b> | 325296,<br>335677 | Lever - Fits Blitzer     | 1       |                |
| <i>Tech Note: Use with pull frames only, will not fit Ranger or F10:</i>                        |                |                   |                          |         |                |
| 106                                                                                             | <b>R311957</b> | 311957            | Ring - Nilos             | 2       |                |
| 107                                                                                             | <b>R453022</b> | 453022            | Washer - 3/4 SAE         | 2       |                |

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