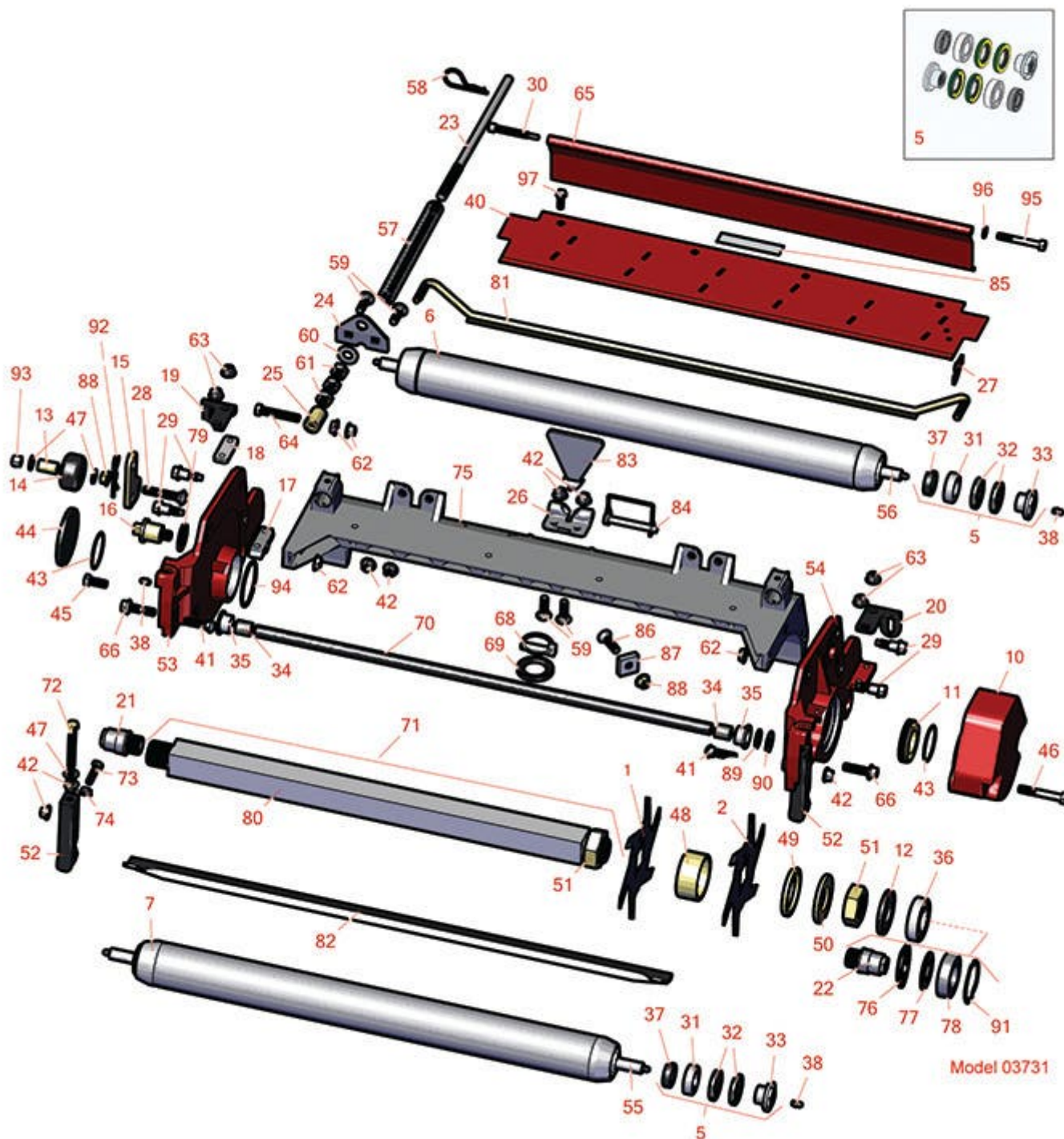




Replaces Toro Reelmaster 7000-D Parts

27in Verti-Cut Unit - Model 03731

Verti-Cut Reel & Frame



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Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Verti-Cut Blades Available

1	R106-8625	106-8625	Blade - Carbide Tip	19	
2	R93-3038-03	93-3038, 93-3038-03	Blade - Vertical Mower 1/16x7.25	19	

Overhaul Kits

5	R114-5430	114-5430	Overhaul Kit - Roller	1	
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Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Rollers

6	R117-3756	117-3756, 137-6123	Roller Assy - 27" Rear Solid 2 1/2	1	
7	R117-3759	117-3759, 137-6124	Roller Assy - 27" Front Solid 2 1/2	1	

Other Parts Available

10	R108-4269-01	108-4269-01	Weight	1	
11	R107-2954	107-2954	Nut - Bearing Adjuster	1	
12	R107-4028	105-6757, 107-4028	Seal - Grease	2	
13	R59-2580	59-2580	Spacer - Wheel	2	
14	R108-4293	108-4293	Roller - UHMW	2	
15	R108-4286	108-4286	Bracket - Adj	2	
16	R108-4289	108-4289	Pin - Roller Mounting	2	
17	R106-3924	106-3924	Bracket - Rear Roller	2	
18	R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
18	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	4	
19	R107-3281	107-3281	Bracket - Scraper - RH	1	
20	R107-3279	107-3279	Bracket - Scraper - LH	1	
21	R131-0516	108-4978, 131-0516	Insert - RH - Verti-Cut Shaft	1	
22	R131-0515	108-4977, 131-0515	Insert - LH - Verti-Cut Shaft	1	
23	R115-2007	107-7437, 115-2007	Rod - Spring	1	
24	R110-4069	110-4069	Bracket	1	
25	R99-8662	99-8662	Tube - Spring	1	
26	R110-4058	110-4058	Bracket - Chain	1	
27	R108-4961	108-4961	Tab - Stop - Shield	1	
28	R3231-7	3231-33, 3231-7	Bolt - Carriage 3/8-16 x 2-1/4	2	
29	R107-2979	107-2979	Bolt - Shoulder	6	
30	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
31	R112-5290	112-5290, 251--346, 251-346, 72-5430	Bearing - Stainless	4	
32	R112-7494	112-7494	Seal	8	
33	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	4	
34	R108-4279	108-4279	Spacer - Frame	2	

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Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
35	R93-2877	93-2877	Bushing - Flanged	2	
36	R93-2489	93-2489	Bearing - Reel	2	
37	R114-3717	114-3717	Seal	2	
38	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	10	
40	R112-8942	112-8942	Front Grass Shield Assy - 27 in Units	1	
41	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
42	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	13	
43	R112-6967	112-6967	O-Ring	2	
44	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
45	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
47	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	8	
48	R105-0172	105-0172	Spacer - Verticut Shaft 1.2 in	18	
49	R105-0177	105-0177	Spacer - Verticut Shaft 1/4 in	1	
50	R105-0173	105-0173	Washer - Verticut Shaft 1/4 in	1	
51	R3220-25	3220-25	Nut - Jam 1-3/8-12	1	
52	R107-2952	107-2952	Bracket - Front Roller	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	R125-2796	125-2796	Bracket- Front HOC	2	
<i>Detail Description: Fits 2013 & Newer:</i>					
53	R110-9631	110-9631	Side Plate - RH	1	
54	R110-9630	110-9630	Side Plate - LH	1	
55	R117-0957	117-0957	Shaft - Front Roller - 27" Units	1	
56	R112-8918	112-8918	Shaft - Long - Rear Roller - 27" Units	1	
57	R119-4275	119-4275	Spring - Compression	1	
58	R92-2762	92-2762	Pin - Snap	1	
59	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2	
60	R87-7270-01	87-7270	Washer - Flat 1/2	1	
60	R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	1	
60	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	1	

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27in Verti-Cut Unit - Model 03731

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
61	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
62	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	8	
62	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	8	
63	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
64	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
65	R112-8944-01	112-8944-01	Rear Grass Shield Assy - 27 in Units	2	
65	R125-1997	125-1997	Grass Shield - Rear 27 in Unit	1	
66	R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
68	R283-71	283-71	Pin - Lynch Heavy Duty	1	
69	R94-8946	94-1427, 94-8946	Washer - Thrust	1	
70	R117-3752	117-3752	Tube- Support - 27 in Units	1	
71	R119-0625	119-0625	Shaft Assy - V-Cut	1	
72	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
73	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	

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Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	
75	R112-8935	112-8935	Frame - Center - 27 in Unit	1	
76	R127-4284	127-4284	Washer - Special	2	
77	R115-3299	115-3299	Seal- Flocked	2	
78	R115-3296	115-3296	Bearing	2	
79	R3254-21	3254-21	Washer - 1 in Interl Star	2	
80	R117-3760	117-3760	Shaft Only - V-Cut	1	
81	R117-0993	117-0993	Scraper Rod Assy - 27 in	1	
82	R117-3753-03	117-3753-03	Scraper-Full Front Roller 2 1/2 in	1	
83	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
84	R107-7400	107-7400	Pin - Lynch	1	
85	R137-9706	137-9706	Decal- Warning	1	
85	R93-6688	93-6688	Decal - Warning	1	
86	R3289-17	3289-17	Screw - 3/8-16 x 1 1/2 Fl Soc HD	2	
87	R119-1603	119-1603	Spacer - Pivot	2	
88	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	2	
89	R67-9410	67-9410	Washer - Clevis Pin	1	
90	R130-8094	130-8094	Washer	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
91	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
92	R3290-355	01-159-0050, 3290-355, 58-5370	Pin - Bridge - Snap	2	
93	R444850	3296-59	Nut - 3/8-16 Jam Center Lock	2	
93	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	2	
94	R117-8177	117-8177	O-Ring	2	
95	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
96	R3256-74	3256-74	Washer - Flat	1	
97	R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	

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