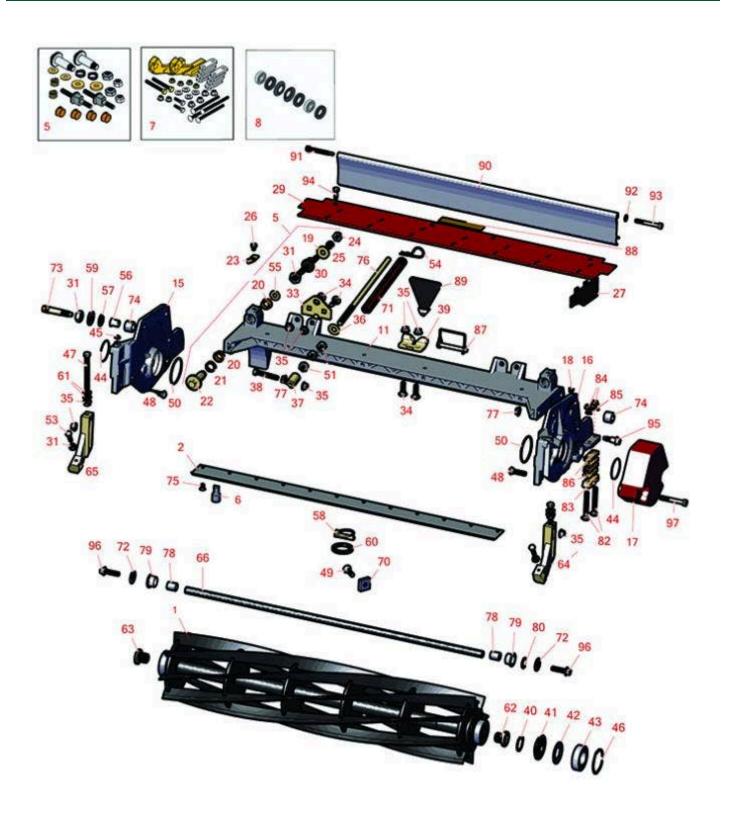


32in DPA Cutting Unit - Model 03727 Reel & Bedknife





32in DPA Cutting Unit - Model 03727 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit
	Reels Lifetime Gua				
1	R133-0193	133-0193	Reel - 5 Blade Razor Series Radial 32x7	1	
	hardened to RC48 premium series bed ground and precisi are guaranteed ago	51 to match the temper of Iknives. All R&R Reels are cy on computer balanced for ainst defects in material an	factured from a special high alloy steel and th our Razor bedknives and original equipment ylindrically ground on bearing surfaces, relief extended bearing and reel life. R&R Products d workmanship for the life of the reel under life from Razor reels over standard reels.:		
1	R137-8482	137-8482	Reel - 5 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
	steel, heat-treated a precision cylindrica performance. Adva our lifetime guaran	o perfectly complement bo I grinding on bearing surfa nced computer balancing e	ly crafted from premium high carbon-boron of oth R&R and OEM bedknives. Each reel underg aces, followed by relief grinding for optimal ensures extended reel and bearing life. Backed erials and craftsmanship under normal use, R g precision you can trust.:	oes I by	
1	R137-8483	137-8483	Reel - 8 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
	steel, heat-treated a precision cylindrica performance. Adva our lifetime guaran	o perfectly complement bo I grinding on bearing surfa nced computer balancing e	ly crafted from premium high carbon-boron of oth R&R and OEM bedknives. Each reel underg aces, followed by relief grinding for optimal ensures extended reel and bearing life. Backed erials and craftsmanship under normal use, R g precision you can trust.:	oes I by	
1	R133-0195	133-0195	Reel - 8 Blade Razor Series Radial Low Drag w/Bearings and Seals 32x7	1	
	hardened to RC48- premium series bec ground and precisi are guaranteed ago	51 to match the temper of Iknives. All R&R Reels are cy on computer balanced for ainst defects in material an	factured from a special high alloy steel and th our Razor bedknives and original equipment ylindrically ground on bearing surfaces, relief extended bearing and reel life. R&R Products d workmanship for the life of the reel under life from Razor reels over standard reels.:		
&R I	Bedknife, Lifetime	Guaranteed			
2	R114-9389	114-9389	Bedknife - 32 in Unit - Standard	1	



	Part No.	Part No.	Description	Req	Quantit
	then hardened to R Bedknives are surfa being packaged wit grind for added life	C46-49 to match the tempe ice ground on the top and j h oil for rust prevention. Al	ctured from high carbon-boron alloy steel er of our reel blades and original equipme front edge and straightened three times be I R&R Bedknives now have an increased fro aranteed against defects in material and the part.:	nt reels. efore	
2	R114-9391	114-9391	Bedknife - 32 in Unit - Heavy Duty	1	
	then hardened to R Bedknives are surfa being packaged wit grind for added life	C46-49 to match the tempe ice ground on the top and j h oil for rust prevention. Al	ctured from high carbon-boron alloy steel er of our reel blades and original equipme front edge and straightened three times be I R&R Bedknives now have an increased fro tranteed against defects in material and the part.:	nt reels. efore	
&R	Razor Tool Steel Be	dknives, Lifetime Guaran	teed		
2	R112-8956	112-8956	Bedknife - Razor Tool Steel - 32 3/8 Fairway	× 1	
	and then hardened	to RC48-51 to match the te	nanufactured from premium alloy tool stee emper of our Razor reel blades and origing	al	
	specially packaged grind for added life	for rust prevention. All R&R . All R&R Bedknives are gua r normal use for the life of	e surface ground on the top and front edg Bedknives now have an increased front ed aranteed against defects in material and the part. You can expect up to double the	dge	
vei	specially packaged grind for added life workmanship unde	for rust prevention. All R&R . All R&R Bedknives are gua r normal use for the life of	R Bedknives now have an increased front e aranteed against defects in material and	dge	
<b>ve</b> 5	specially packaged grind for added life workmanship unde standard bedknives	for rust prevention. All R&R . All R&R Bedknives are gua r normal use for the life of	R Bedknives now have an increased front e aranteed against defects in material and	dge	
	specially packaged grind for added life workmanship unde standard bedknives <b>rhaul Kits</b> <b>R120-7230</b> Detail Description:	for rust prevention. All R&R . All R&R Bedknives are gua r normal use for the life of s.: 120-7230	R Bedknives now have an increased front ea aranteed against defects in material and the part. You can expect up to double the Overhaul Kit - Fits DPA Units 7-7039, R119-4155, R120-5116, R120-5118,	dge life over 1	
	specially packaged grind for added life workmanship unde standard bedknives <b>rhaul Kits</b> <b>R120-7230</b> Detail Description:	for rust prevention. All R&R . All R&R Bedknives are gua r normal use for the life of 5.: 120-7230 Incl 2 ea.: R108-0015, R115	R Bedknives now have an increased front ea aranteed against defects in material and the part. You can expect up to double the Overhaul Kit - Fits DPA Units 7-7039, R119-4155, R120-5116, R120-5118,	dge life over 1	
5	specially packaged grind for added life workmanship unde standard bedknives <b>chaul Kits</b> <b>R120-7230</b> Detail Description: A <b>R51-0880</b> Detail Description: A	for rust prevention. All R&R . All R&R Bedknives are gua r normal use for the life of 5.: 120-7230 Incl 2 ea.: R108-0015, R115 33, R3296-48 & 4 ea: R106- 51-0880	R Bedknives now have an increased front ea aranteed against defects in material and the part. You can expect up to double the Overhaul Kit - Fits DPA Units 7-7039, R119-4155, R120-5116, R120-5118, 5344: Bedknife Screw Driver Tool ed knife screws with the help of a ratchet v	dge life over 1 1	



*32in DPA Cutting Unit - Model 03727 Reel & Bedknife* 



	R&R Part No.	OEM Part No.	Description		Order antity
		ludes 1 ea.: R120-0404, R 104-8300, R453011, R104-	120-0405 & 2 ea: R112-7451, R322-16, R4 8301 & 8 ea: R106-3925:	45722	
8	R131-3233	131-3233	Groomer/Rrb Seal Kit	1	
Othe	r Parts Available				
11	R112-8978	112-8978	Frame - Center 32 in Unit	1	
15	R137-5967	137-5967	Side Plate Assy - 7 in RH Aluminum	1	
16	R137-5963	137-5963, 137-5967	Side Plate Assy - 7 in LH Aluminum	1	
17	R108-4269-01	108-4269-01	Weight	1	
18	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
19	R119-4155	119-4155	Washer - Hardened	2	
20	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
21	R120-5116	120-5116	Washer - Wave	2	
22	R120-5118	120-5118	Shaft - Adjuster	2	
	Detail Description: 201	12 & Newer:			
23	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
24	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
25	R120-5120	120-5120	Spring - Compression	2	
26	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
27	R110-1706	110-1706	Deflector	7	



*32in DPA Cutting Unit - Model 03727 Reel & Bedknife* 



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
29	R112-8983	112-8983	Front Grass Shield Assy - 32 in Units	1	
30	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
	Tech Note: Ser # 4000000	00-450799999:			
30	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
	Tech Note: Ser # 4058000	00-407799999:			
31	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	2	
	Tech Note: 2012 & Newer:				
33	R110-4069	110-4069	Bracket	1	
34	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
35	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	7	
36	R87-7270-01	87-7270	Washer - Flat 1/2	1	
37	R99-8662	99-8662	Tube - Spring	1	
38	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	7	
39	R110-4058	110-4058	Bracket - Chain	1	
40	R92-2601	92-2601	Snap Ring	2	
41	R127-4284	127-4284	Washer - Special	2	
42	R115-3299	115-3299	Seal- Flocked	2	
43	R115-3296	115-3296	Bearing	2	



*32in DPA Cutting Unit - Model 03727 Reel & Bedknife* 



	R&R Part No.	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
44	R112-6967	112-6967	O-Ring	2
45	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2
46	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1
47	R107-4026	107-4026	Bolt - Hex Tap 3/8-16 x 3-3/4	2
47	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2
48	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2
49	R3289-17	3289-17	Screw - 3/8-16 x 1 1/2 Fl Soc HD	2
50	R117-8177	117-8177	O-Ring	2
51	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	2
53	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2
54	R92-2762	92-2762	Pin - Snap	1
55	R108-0015	108-0015	Washer - Flat	2
56	R56-9520	56-9520	Bushing - Nyliner	2



32in DPA Cutting Unit - Model 03727 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
57	R61-1950	61-1950	Washer - Nylon - Bed Bar	2
58	R283-71	283-71	Pin - Lynch Heavy Duty	1
59	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2
60	R94-8946	94-1427, 94-8946	Washer - Thrust	1
61	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4
62	R127-7111	127-7111	Insert-Threaded - 7 in Reel (LH)	1



*32in DPA Cutting Unit - Model 03727 Reel & Bedknife* 



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
63	R127-7109	127-7109	Insert-Threaded - 7 in Reel (RH)	1	
64	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description: Fits	: 2011 & Newer:			
65	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: Fits	2011 & Newer:			
66	R119-4262	119-4262	Tube - Support - 32 in Units	1	
70	R119-1603	119-1603	Spacer - Pivot	2	
71	R119-4285	119-4285	Spring - Compression	1	
72	R130-8094	130-8094	Washer	2	
73	R106-9623	106-9623	Bolt - Bedbar	2	
74	R106-9618	106-9618	Bushing - Rubber	2	
75	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	10	
76	R115-2007	107-7437, 115-2007	Rod - Spring	1	
77	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	7	
77	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	7	
78	R108-4279	108-4279	Spacer - Frame	2	
79	R93-2877	93-2877	Bushing - Flanged	2	



*32in DPA Cutting Unit - Model 03727 Reel & Bedknife* 



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
80	R67-9410	67-9410	Washer - Clevis Pin	2	
82	R3230-26	3230-26	Screw - Carriage 5/16-18 x 3	4	
82	R3230-30	3230-30	Bolt - Carriage 5/16x4 1/2	4	
83	R106-3924	106-3924	Bracket - Rear Roller	2	
84	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
85	R94-6936	94-6936, 94-9236	Washer - Hardened - 5/16 SAE	4	
86	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	12	
87	R107-7400	107-7400	Pin - Lynch	1	
88	R93-6688	93-6688	Decal - Warning	1	
88	R137-9706	137-9706	Decal- Warning	1	
89	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
90	R125-1998	125-1998	Grass Shield - Rear	1	
91	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
92	R3256-74	3256-74	Washer - Flat	1	
93	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
94	R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
95	R107-2979	107-2979	Bolt - Shoulder	6	
96	R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	



32in DPA Cutting Unit - Model 03727 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part</b>		OEM Part No.	Description	Qty Req	Order Quantity
97 <b>R10</b> 1	1526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	10	