





# Replaces Toro Reelmaster 335D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



Item R&R  
No Part No.

OEM  
Part No.

Description

Qty  
Req

Order  
Quantity

## Overhaul Kits

1	<b>R100160</b>		Overhaul Kit - Roller	1
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*Tech Note: Includes 2 ea.: R150504 Washers, R237-54 O-rings, R253-117 Seals, R253-122 Seals, R254-78 Bearing, R254-79 Bearing Cups, R302-5 Grease Fittings, R3296-15 Locknuts, & R59-5690 Wear Sleeves:*

## Verti-Cut Blades

5	<b>R59-6280</b>	59-6280	Verti-Cut Blade - 9 x .1875	12
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5	<b>R150575</b>		Verti-Cut Blade - 9 x .1250 with Carbide Tip	12
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5	<b>R150570</b>	01-283-0470, 82-3070, 82-3070-03	Verti-Cut Blade - 9 x .1094	12
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## R&R Rollers

7	<b>R59-5630</b>	59-5630	Roller - Smooth Tubular Steel	1
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*Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

## Other Parts Available

10	<b>R400184</b>	322-2, 322-3	Screw - 5/16-18 x 3/4 Hex	6
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11	<b>R3234-12</b>	3234-12	Bolt - Hex Serrated Washer HD	2
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12	<b>R3234-14</b>	3234-14, 3234-23	Bolt - Hex Serrated Washer HD	2
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13	<b>R3234-27</b>	3234-27	Bolt - 1/2-13 x 2 Hex	2
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14	<b>R324-6</b>	01-150-1690, 01-178-0712, 20-68-AGD, 3225-3, 324-6	Bolt - Hex HD 7/16-14 x 1-1/2	2
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15	<b>R3246-17</b>	3246-17, 48-7480	Screw - Set 5/16-24 x 1/2	1
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16	R325-4	01-150-0280, 01-178-0806, 01-178-0808, 20-85-AD, 20-85-AGD, 325-1, 325-2, 325-4	Bolt - Hex HD 1/2-13 x 1	2	
17	R325-7	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	6	
18	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 42-9850, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	6	
19	R3254-4	21-3890, 26-8050, 3254-4	Washer - Lock 1/2 Z Int Star	1	
20	R3257-3	3257-3	Key - Woodruff	1	
21	R3290-440	3290-440	Washer - Belleville	2	
22	R3296-25	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	8	

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23	<b>R3296-28</b>	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	4	
24	<b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
25	<b>R38-7330</b>	38-7330	Shield - Grass	2	
26	<b>R47-7140</b>	47-7140	Pulley - Driven Timing Belt	1	
27	<b>R47-7170</b>	47-7170	Gasket - Cover	1	
28	<b>R48-8880</b>	48-8880	Pin - Reel Bearing	2	
29	<b>R48-9020</b>	48-9020	Bolt - Shoulder 1/2-20	2	
30	<b>R48-9050</b>	48-9050	Plate - Drive	1	
31	<b>R48-9071</b>	48-9071	Cover - RH Drive V-Cut	1	
31	<b>R48-9081</b>	48-9081	Cover - Drive LH V-Cut	1	
<i>Tech Note: (Shown):</i>					
32	<b>R59-5550</b>	59-5550	Housing - Bearing	1	
33	<b>R59-5560</b>	59-5560	Cap - Dust	1	
35	<b>R84-6100</b>	59-5700, 84-6100	Bracket - Roller w/Rubber Bushing	2	
36	<b>R59-5780</b>	59-5780	Bushing - Roller Bracket	2	
37	<b>R59-5820</b>	59-5820	Nut - Cone Roller Adj Bkt	4	
38	<b>R59-5830</b>	59-5830, 59-5830-01	Cover - Inner Grass Shield	1	

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39	<b>R59-5840</b>	59-5840	Cover - Outer Grass Shield	1	
40	<b>R59-6000</b>	59-6000	Bracket - Skid RH	1	
40	<b>R59-6010</b>	59-6010	Bracket - Skid LH	1	
41	<b>R59-6140</b>	251-298, 48-8860, 59-6140	Bearing - Reel	2	
42	<b>R59-6150</b>	59-6150	Washer - Reel Pulley	1	
43	<b>R59-6190</b>	59-6190	Bolt - Reel Special	1	
44	<b>R59-6250</b>	59-6250	Frame - Verti-Cut	1	
46	<b>R59-6290</b>	59-6290	Shaft - V-Cut w/Stop	1	
47	<b>R59-6320</b>	59-6320	Spacer - V-Cut Shaft 2 1/4	11	
48	<b>R59-6330</b>	59-6330	Nut - V-Cut Shaft	1	
49	<b>R59-6340</b>	59-6340	Bolt - Shoulder	2	
50	<b>R59-7490</b>	59-7490	Caplug	1	
51	<b>R59-7790</b>	59-7790	Decal	1	
52	<b>R75-7680</b>	51-1600, 52-9660, 75-7680, 75-7680-01	Deflector	1	
53	<b>R84-0810</b>	59-5990, 84-0810	Skid - LH	1	
53	<b>R84-0820</b>	59-5980, 84-0820	Skid - RH	1	
54	<b>R62-6470</b>	59-5510, 62-6470	Housing - Drive RH	1	
54	<b>R62-6480</b>	59-5530, 62-6480	Housing - Drive LH	1	

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<i>Tech Note: (Shown):</i>					
55	<b>R72-0470</b>	72-0470	Guard	2	
56	<b>R301504</b>	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	10	
57	<b>R59-5770</b>	59-5770	Bracket - Rear Roller	2	
58	<b>R47-2380</b>	47-2380	Key - Drive Pulley	1	
59	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	
60	<b>R66-5710</b>	117-8976, 66-5710	Seal - Hyd Motor Shaft	1	
61	<b>R47-7150</b>	47-7150	Pulley - Belt Drive	1	
62	<b>R92-9251</b>	92-9251	Sleeve - Wear Reel Bearing	0	
63	<b>R3234-34</b>	321-11, 323-12, 3234-34	Bolt - Hex Washer 1/4 x 2	8	
64	<b>R150520</b>	47-7160	Belt - Cutting Unit	1	
65	<b>R187-0</b>	3256-25, 7-0032	Washer - Flat 7/16 SAE	1	

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66	<b>R253-145</b>	253-145	Seal - Oil Reel Assy	3	
66	<b>R93-1414</b>	93-1414	Seal - Oil Reel Assy	3	
67	<b>R256-113</b>	256-113	Bushing - 3/4 ID x 1 1/8 Flange	2	
68	<b>R256-252</b>	256-252	Bushing - 3/4 ID x 1 Flange	2	
69	<b>R302-40</b>	302-13, 302-40	Fitting - Grease	2	
70	<b>R32121-50</b>	32121-50	Pin - Roll Spiral Lock 1/8 1147	1	
71	<b>R32151-71</b>	32151-71	Ring - Snap Reel Brg	1	
72	<b>R150503</b>		Pin - Drive Roller End	2	
73	<b>R3296-15</b>	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
74	<b>R150504</b>	66-5620	Washer	2	
75	<b>R253-122</b>	253-122, 30-0640	Seal	2	
76	<b>R59-5690</b>	59-5690	Sleeve - Wear	2	
77	<b>R237-54</b>	237-35, 237-46, 237-54, 253-35, 353-308	O-Ring - Small	2	
78	<b>R254-78</b>	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	

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79	<b>R254-79</b>	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
80	<b>R59-5670</b>	59-5670	Shaft - Rear Roller	1	

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