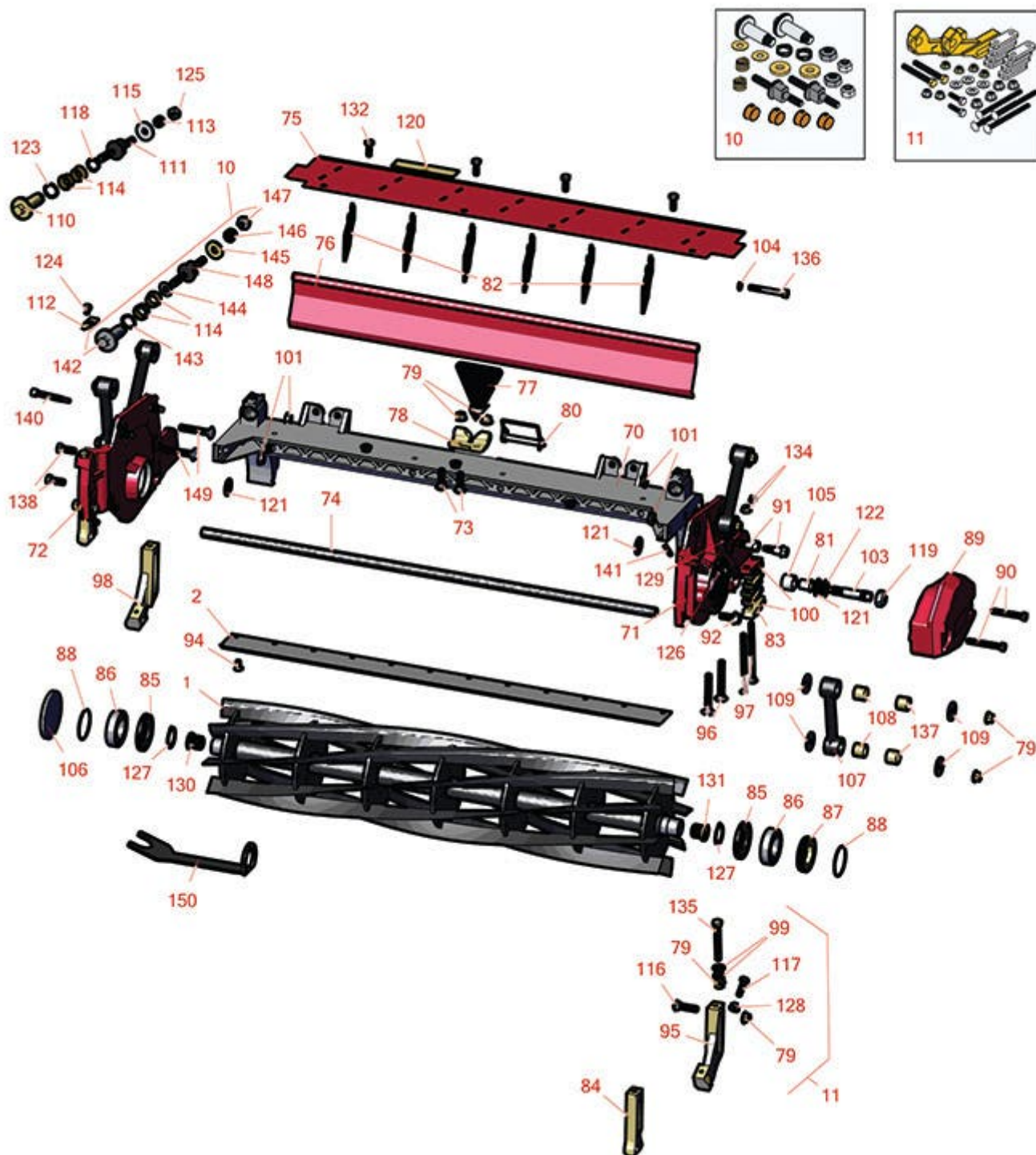




Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03182

Reel & Bedknife



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Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03182

Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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1	R127-2104	115-8282, 127-2104	Reel - 5 Blade Radial 32x7	1	
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***Detail Description:** R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R115-8286	115-8286	Reel - 8 Blade 32x7	1	
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***Detail Description:** R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R127-2105	127-2105	Reel - 8 Blade Radial 32x7	1	
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***Detail Description:** R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R133-8273	133-8273	Reel - 8 Blade Razor Series Radial 32x7	1	
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***Detail Description:** R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

1	R137-8477	137-8477	Reel - 8 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
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Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03182
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

R&R Bedknives, Lifetime Guaranteed

2	R114-9389	114-9389	Bedknife - 32 in Unit - Standard	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R114-9391	114-9391	Bedknife - 32 in Unit - Heavy Duty	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R112-8956	112-8956	Bedknife - Razor Tool Steel - 32 x 3/8 Fairway	1
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits

10	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1
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Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:

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32in DPA Cutting Unit - Model 03182

Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R110-9600	110-9600	High HOC Kit	1	
<i>Detail Description: Includes 1 ea.: R120-0404, R120-0405 & 2 ea.: R112-7451, R322-16, R445722 & 4 ea.: R106-9758, R104-8300, R453011, R104-8301 & 8 ea.: R106-3925:</i>					
Other Parts Available					
70	R112-8978	112-8978	Frame - Center 32 in Unit	1	
71	R115-4260	115-4260	Plate- Side - LH Fits OEM Units Only	1	
72	R115-4263	115-4263	Plate- Side - RH - Fits OEM Units Only	1	
73	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2	
74	R112-8979	112-8979	Tube - Support - 32 in Units	1	
75	R112-8983	112-8983	Front Grass Shield Assy - 32 in Units	1	
76	R112-8985-01	112-8985-01	Rear Grass Shield Assy - 32 in Units	1	
77	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
78	R110-4058	110-4058	Bracket - Chain	1	
79	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
80	R107-7400	107-7400	Pin - Lynch	1	
81	R56-9520	56-9520	Bushing - Nyliner	2	
82	R110-1706	110-1706	Deflector	6	

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Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	R106-3924	106-3924	Bracket - Rear Roller	2	
84	R107-2952	107-2952	Bracket - Front Roller	2	
85	R107-4028	105-6757, 107-4028	Seal - Grease	2	
86	R93-2489	93-2489	Bearing - Reel	2	
87	R107-2954	107-2954	Nut - Bearing Adjuster	1	
88	R112-6967	112-6967	O-Ring	2	
89	R119-0614-01	119-0614-01	Weight	1	
90	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
91	R107-2979	107-2979	Bolt - Shoulder	6	
92	R3234-11	3234-11	Bolt - Hex Washer HD	2	
94	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	10	
94	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	10	
95	R108-4213	108-4213	Bracket- HOC - LH - Groomer	1	
95	R120-0404	120-0404	Bracket- High HOC - LH	1	
<i>Detail Description: Fits 2011 & Newer:</i>					
96	R3230-26	3230-26	Screw - Carriage 5/16-18 x 3	4	

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Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03182

Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	R106-9758		Bolt - Carriage 5/16x4	4	
97	R3230-30	3230-30	Bolt - Carriage 5/16x4 1/2	4	
97	RP17609-2	106-9758, 3230-7	Bolt - Carriage 5/16-18 x 1-1/2	4	
97	R3230-7	25-33-AGD, 3230-9	Bolt - Carriage 5/16-18 x 2 1/2	4	
98	R108-4214	108-4214	Bracket-HOC - RH - Groomer	1	
98	R120-0405	120-0405	Bracket - High HOC - RH	2	
<i>Detail Description: Fits 2011 & Newer:</i>					
98	R125-2796	125-2796	Bracket- Front HOC	2	
<i>Detail Description: Fits 2013 & Newer:</i>					
99	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	

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32in DPA Cutting Unit - Model 03182

Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
100	R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	8	
100	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	8	
101	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	4	
101	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	4	
103	R106-9623	106-9623	Bolt - Bedbar	2	
104	R3256-74	3256-74	Washer - Flat	1	
105	R106-9618	106-9618	Bushing - Rubber	2	
106	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
107	R16-9759	16-9759	Link Assy	4	
108	R93-6981	93-6981	Spacer	8	
109	R93-8806	93-8806	Washer-Hardened	16	
110	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
111	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
112	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
113	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
114	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
115	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
116	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
117	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
118	R32120-93	32120-93	Snap Ring - HD	2	
119	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	12	
120	R93-6688	93-6688	Decal - Warning	1	
121	R61-1950	61-1950	Washer - Nylon - Bed Bar	4	
122	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	
123	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
124	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
125	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	

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Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
126	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
127	R92-2601	92-2601	Snap Ring	2	
128	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	
129	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
130	R107-3275	107-3275	Insert - Threaded - RH - 9 Tooth	1	
131	R107-3276	107-3276	Insert - Threaded - LH - 9 Tooth	1	
132	R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
134	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	6	
135	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
135	R107-4026	107-4026	Bolt - Hex Tap 3/8-16 x 3-3/4	2	
136	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
137	R94-8945	94-8945	Bushing - Bronze - Link Bar	8	
138	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
140	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
141	R107-7447	107-7447	Set Screw - 1/4 x 1-1/4 Sq HD	2	
142	R120-5118	120-5118	Shaft - Adjuster	2	
<i>Detail Description: 2012 & Newer:</i>					
143	R120-5116	120-5116	Washer - Wave	2	
144	R108-0015	108-0015	Washer - Flat	2	
145	R119-4155	119-4155	Washer - Hardened	2	
146	R120-5120	120-5120	Spring - Compression	2	
147	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
148	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
149	R3231-40	3231-40	Bolt - Carriage 3/8-16 x 2 1/4	8	
150	R117-0975	117-0975	Tool- Reel Bearing Installation	1	

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