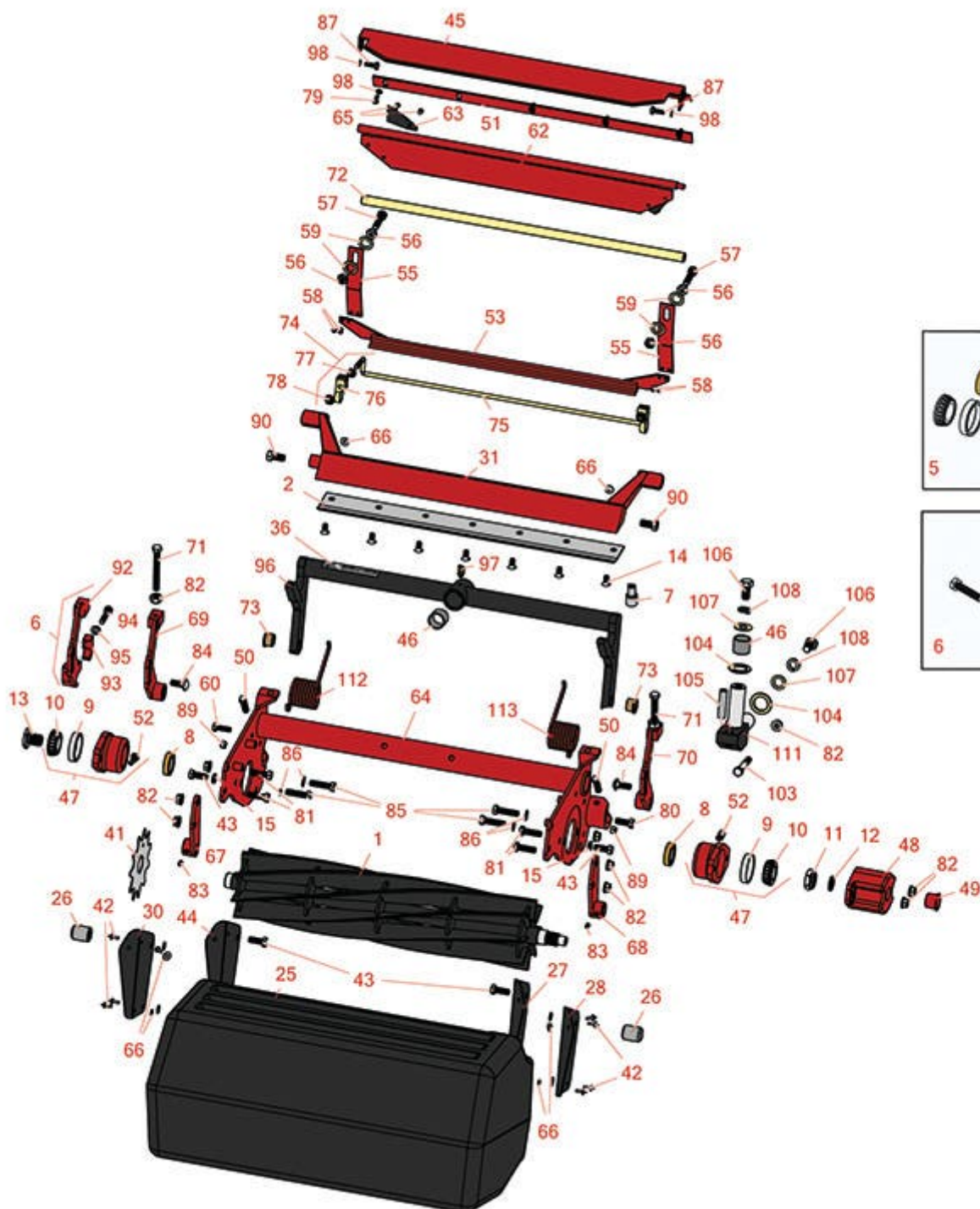




# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                 |         |                           |   |
|---|-----------------|---------|---------------------------|---|
| 1 | <b>R14-0649</b> | 14-0649 | Reel - 8 Blade Heavy Duty | 1 |
|---|-----------------|---------|---------------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                 |                     |                           |   |
|---|-----------------|---------------------|---------------------------|---|
| 1 | <b>R14-0659</b> | 14-0659,<br>57-5300 | Reel - 5 Blade Heavy Duty | 1 |
|---|-----------------|---------------------|---------------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                |                     |                              |   |
|---|----------------|---------------------|------------------------------|---|
| 2 | <b>R150462</b> | 63-8610,<br>94-6396 | Bedknife - 7 Hole Thick 5/16 | 1 |
|---|----------------|---------------------|------------------------------|---|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                 |         |                                           |   |
|---|-----------------|---------|-------------------------------------------|---|
| 2 | <b>R63-8610</b> | 63-8610 | Bedknife - Fairway Cut .375 - 1.00<br>HOC | 1 |
|---|-----------------|---------|-------------------------------------------|---|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                |  |                             |   |
|---|----------------|--|-----------------------------|---|
| 2 | <b>R150464</b> |  | Bedknife - Super Thick 7/16 | 1 |
|---|----------------|--|-----------------------------|---|

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                  |          |                     |   |
|---|------------------|----------|---------------------|---|
| 2 | <b>R100-3350</b> | 100-3350 | Bedknife - High Cut | 1 |
|---|------------------|----------|---------------------|---|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Overhaul Kits

|   |                 |          |                             |   |
|---|-----------------|----------|-----------------------------|---|
| 5 | <b>R255-300</b> | 107-1590 | Overhaul Kit - Cutting Unit | 1 |
|---|-----------------|----------|-----------------------------|---|

*Detail Description: Includes 2 ea: R253-96 Seals, R254-72 Cups, R254-94 Bearings; 1ea: R253-61 Seal, R32127-46 Locknut:*

|   |                |  |                              |   |
|---|----------------|--|------------------------------|---|
| 6 | <b>R150430</b> |  | Bracket - Assy Quick Release | 1 |
|---|----------------|--|------------------------------|---|

*Detail Description: Exclusively from R&R! This R&R bracket allows quick removal and replacement of rear rollers without removing brackets from the frame and having to reset the height of cut! Replace only L.H. bracket to use the system.:*

## Service Tools

|   |                 |         |                            |   |
|---|-----------------|---------|----------------------------|---|
| 7 | <b>R51-0880</b> | 51-0880 | Bedknife Screw Driver Tool | 0 |
|---|-----------------|---------|----------------------------|---|

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

|   |                |        |                            |   |
|---|----------------|--------|----------------------------|---|
| 8 | <b>R253-96</b> | 253-96 | Seal - Oil Single Lip Reel | 2 |
|---|----------------|--------|----------------------------|---|

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                                                            | R&R Part No. | OEM Part No.                                                                                                     | Description                    | Qty Req | Order Quantity |
|------------------------------------------------------------------------------------------------------------------------------------|--------------|------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 9                                                                                                                                  | R254-72      | 01-103-0050,<br>01-103-0120,<br>01-103-0140,<br>1-543508,<br>254-71,<br>254-72,<br>40439,<br>62-3340,<br>99-4511 | Cup - Bearing                  | 2       |                |
| 10                                                                                                                                 | R254-94      | 1-543509,<br>254-94,<br>32-8090,<br>32-8240,<br>32-9640,<br>40440,<br>62-3330                                    | Tapered Bearing Cone           | 2       |                |
| 11                                                                                                                                 | R32127-46    | 32127-46,<br>3296-60                                                                                             | Locknut                        | 1       |                |
| 12                                                                                                                                 | R253-61      | 253-61                                                                                                           | Seal - Oil Reel                | 1       |                |
| 13                                                                                                                                 | R10-5100     | 10-5100                                                                                                          | Nut - Splined 1-1/8 Long       | 1       |                |
| 14                                                                                                                                 | R150476      | 3-3816,<br>3-6462,<br>57-4910                                                                                    | Screw - Bedknife 5/16-18 x 5/8 | 7       |                |
| 15                                                                                                                                 | R3253-21     | 215-51,<br>30-8470,<br>3253-21,<br>Jul-12                                                                        | Washer - Lock 3/8              | 2       |                |
| 25                                                                                                                                 | R75-4010     | 104-8219,<br>75-4010                                                                                             | Grass Basket                   | 1       |                |
| <i>Detail Description: &lt;BR&gt;Please note: Due to excessive air freight charges, this item will be shipped ground freight.:</i> |              |                                                                                                                  |                                |         |                |
| 26                                                                                                                                 | R75-3930     | 75-3930                                                                                                          | Pin - Grass Basket             | 1       |                |
| 27                                                                                                                                 | R75-4040     | 104-8214-03,<br>75-4040                                                                                          | Support - Outer LH             | 1       |                |
| 28                                                                                                                                 | R75-4030     | 75-4030,<br>75-4030-03                                                                                           | Support - Inner LH             | 1       |                |

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                    | R&R Part No.    | OEM Part No.                                                                                                   | Description                           | Qty Req | Order Quantity |
|------------------------------------------------------------|-----------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------|---------|----------------|
| 30                                                         | <b>R75-4020</b> | 75-4020                                                                                                        | Support - RH Inner                    | 1       |                |
| 31                                                         | <b>R10-4930</b> | 10-4930,<br>10-4930-01                                                                                         | Bed Bar                               | 1       |                |
| 36                                                         | <b>R67-7960</b> | 27-2890,<br>62-5070,<br>67-7960                                                                                | Decal - Warning                       | 1       |                |
| 41                                                         | <b>R17-1590</b> | 17-1590                                                                                                        | Verti-Cut Blade                       | 37      |                |
| 42                                                         | <b>R3269-28</b> | 3269-28                                                                                                        | Rivet - Pop Grass Basket              | 10      |                |
| 43                                                         | <b>R323-6</b>   | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5 YZ       | 2       |                |
| 44                                                         | <b>R75-4050</b> | 75-4050                                                                                                        | Support - RH Outer                    | 1       |                |
| 45                                                         | <b>R75-1840</b> | 75-1840                                                                                                        | Shield - Grass                        | 1       |                |
| 46                                                         | <b>R67-1750</b> | 67-1750                                                                                                        | Bushing - 1 Long                      | 20      |                |
| 46                                                         | <b>R67-1751</b> | 67-1751                                                                                                        | Bushing - 1-1/2 Long                  | 2       |                |
| 47                                                         | <b>R10-5120</b> | 10-5120                                                                                                        | Housing - Bearing Reel                | 2       |                |
| <i>Detail Description: Includes R253-96 &amp; R254-72:</i> |                 |                                                                                                                |                                       |         |                |
| 48                                                         | <b>R10-5080</b> | 10-5080,<br>10-5080-01                                                                                         | End - Cap Reel Brg Housing            | 1       |                |
| 48                                                         | <b>R92-4080</b> | 92-4080,<br>93-8732                                                                                            | Roller End - Cap Reel Bearing Housing | 1       |                |
| <i>Detail Description: Includes sensor hole:</i>           |                 |                                                                                                                |                                       |         |                |
| 49                                                         | <b>R12-0460</b> | 12-0460                                                                                                        | Caplug - End Cap                      | 1       |                |
| 50                                                         | <b>R3243-13</b> | 3243-13                                                                                                        | Screw - Bed Bar Adjusting             | 4       |                |

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No.    | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                  | Qty Req | Order Quantity |
|---------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 51      | <b>R36-7260</b> | 36-7260                                                                                                                                                                                                                                                                                                                        | Bar - Cut Off Grass Shield   | 1       |                |
| 52      | <b>R302-40</b>  | 302-13,<br>302-40                                                                                                                                                                                                                                                                                                              | Fitting - Grease             | 2       |                |
| 53      | <b>R03512</b>   | 03512                                                                                                                                                                                                                                                                                                                          | Scraper - Rear Roller        | 1       |                |
| 53      | <b>R75-1750</b> | 75-1750                                                                                                                                                                                                                                                                                                                        | Scraper - Rear Roller        | 1       |                |
| 55      | <b>R75-1740</b> | 75-1740                                                                                                                                                                                                                                                                                                                        | Spring - Scraper             | 2       |                |
| 56      | <b>R3218-3</b>  | 01-191-0616,<br>22-13-AJKD,<br>3218-3,<br>915236P                                                                                                                                                                                                                                                                              | Nut - 3/8-16 Jam             | 4       |                |
| 57      | <b>R323-50</b>  | 323-50                                                                                                                                                                                                                                                                                                                         | Bolt - 3/8-16 x 1-1/2        | 2       |                |
| 58      | <b>R3269-23</b> | 3269-23                                                                                                                                                                                                                                                                                                                        | Rivet - Scraper              | 4       |                |
| 59      | <b>R453011</b>  | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc | 4       |                |

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No.    | OEM Part No.                                                                                           | Description                  | Qty Req | Order Quantity |
|---------|-----------------|--------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 60      | <b>R322-5</b>   | 01-178-0508,<br>20-26-AD,<br>20-26-AGD,<br>30-9000,<br>322-5,<br>513341,<br>519755,<br>908019P,<br>N/A | Bolt - Hex HD 5/16-18 x 1    | 1       |                |
| 62      | <b>R75-1560</b> | 75-1560                                                                                                | Deflector - Rear             | 1       |                |
| 63      | <b>R75-1720</b> | 75-1720                                                                                                | Flap - Rubber Rear Deflector | 2       |                |
| 64      | <b>R75-6660</b> | 75-6660                                                                                                | Frame                        | 1       |                |
| 65      | <b>R3269-4</b>  | 3269-3,<br>3269-4,<br>3290-409                                                                         | Rivet - Rear Deflector       | 4       |                |
| 66      | <b>R3256-49</b> | 3256-49                                                                                                | Washer - Flat 3/16x9/16x18GA | 14      |                |
| 67      | <b>R75-1960</b> | 75-1960                                                                                                | Bracket - RH Front Roller    | 1       |                |
| 68      | <b>R75-1980</b> | 75-1980                                                                                                | Bracket - LH Front Roller    | 1       |                |
| 69      | <b>R75-1610</b> | 75-1610                                                                                                | Bracket - Rear HOC RH        | 1       |                |
| 70      | <b>R75-1620</b> | 75-1620                                                                                                | Bracket - Rear HOC LH        | 1       |                |
| 71      | <b>R323-49</b>  | 323-49                                                                                                 | Bolt - HOC 3/8-16 x 3 1/2    | 2       |                |
| 72      | <b>R75-1710</b> | 75-1710                                                                                                | Rod - Support Cutting Unit   | 1       |                |
| 73      | <b>R3-1506</b>  | 256-287,<br>3-1506,<br>75-2160,<br>Apr-50                                                              | Bushing - Bronze             | 2       |                |
| 74      | <b>R92-3085</b> | 92-3085                                                                                                | Scraper Assy - Roller        | 1       |                |
| 75      | <b>R92-3086</b> | 92-3086                                                                                                | Rod - Scraper                | 1       |                |
| 76      | <b>R92-3087</b> | 92-3087                                                                                                | Bracket - Scraper            | 2       |                |

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                          | Description                     | Qty Req | Order Quantity |
|---------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 77      | R32128-33    | 32128-33                                                                                                                                                              | Nut - 1/4-20 Flanged Serr       | 2       |                |
| 78      | R32128-32    | 32128-32                                                                                                                                                              | Locknut - 1/4-20 Flanged        | 2       |                |
| 79      | R32144-73    | 104-2065,<br>32144-73                                                                                                                                                 | Screw - Machine Hex Washer Head | 5       |                |
| 80      | R323-2       | 01-178-0604,<br>323-2                                                                                                                                                 | Bolt - Hex HD 3/8-16 x 1        | 1       |                |
| 81      | R400264      | 01-150-0180,<br>01-178-0610,<br>20-48-AD,<br>20-48-AGD,<br>32-9160,<br>3224-3,<br>323-29,<br>323-7,<br>400264,<br>908035P                                             | Bolt - Hex HD 3/8-16 x 1-1/4    | 4       |                |
| 82      | R3296-39     | 32127-25,<br>32128-36,<br>3290-357,<br>3296-17,<br>3296-22,<br>3296-39,<br>915663P,<br>99-7443                                                                        | Locknut - 3/8-16 Nylon          | 2       |                |
| 82      | R321397      | 01-158-0480,<br>01-189-0616,<br>22-13-AJF,<br>22-13-AJFD,<br>32127-19,<br>32127-32,<br>32146-2,<br>32146-3,<br>32152-7,<br>32153-2,<br>32153-8,<br>3296-11,<br>Aug-80 | Nut - 3/8-16 ESNA               | 2       |                |
| 83      | R415521      | 32-113-AHNC,<br>32137-1,<br>3246-2,<br>909862P                                                                                                                        | Screw - Set - 5/16-18 x 3/8     | 4       |                |

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# Replaces Toro Reelmaster 223D Parts

*Cutting Unit  
Reel & Bedknife*



| Item No | R&R Part No.     | OEM Part No.                                                                                               | Description                   | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 84      | <b>R3231-2</b>   | 01-157-0170,<br>01-173-0608,<br>3231-2,<br>3231-22,<br>3231-28,<br>900063P                                 | Bolt - Carriage 3/8-16 x 1    | 2       |                |
| 85      | <b>R3290-316</b> | 3290-316,<br>57-3210                                                                                       | Bolt - Hex Tap 3/8-16 x 1-1/2 | 2       |                |
| 86      | <b>R3255-9</b>   | 3255-9                                                                                                     | Washer - Lock 3/8 Ext. Star   | 6       |                |
| 87      | <b>R321-4</b>    | 01-150-1030,<br>01-178-0406,<br>20-3-AGD,<br>321-4,<br>3222-1                                              | Bolt - Hex HD 1/4-20 x 3/4    | 2       |                |
| 89      | <b>R301504</b>   | 2296-42,<br>301504,<br>32127-24,<br>32128-33,<br>32146-17,<br>3296-16,<br>3296-42,<br>3296-42 ,<br>915661P | Locknut - ESNA 1/4-20         | 2       |                |
| 90      | <b>R315298</b>   | 217-74,<br>31-1070                                                                                         | Bolt - Bed Bar                | 2       |                |
| 92      | <b>R150431</b>   |                                                                                                            | Bracket - Only Quick Release  | 1       |                |
| 93      | <b>R150432</b>   |                                                                                                            | Clamp - Quick Release Bkt     | 1       |                |
| 94      | <b>R322-7</b>    | 01-150-0750,<br>01-150-0760,<br>01-178-0512,<br>20-28-AD,<br>20-28-AGD,<br>322-7,<br>3223-4                | Bolt - Hex HD 5/16-18 x 1-1/2 | 1       |                |
| 95      | <b>R446136</b>   |                                                                                                            | Washer - Lock 5/16 Zinc       | 1       |                |
| 96      | <b>R75-1600</b>  | 75-1600                                                                                                    | Frame - Carrier Cutting Unit  | 1       |                |

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# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                                                | Description                      | Qty Req | Order Quantity |
|---------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 97      | R302-60      | 302-60                                                                                                                                      | Zerk - Grease 90 Deg.            | 1       |                |
| 98      | R3256-14     | 24-7-BD,<br>32125-2,<br>3256-14,<br>3256-51,<br>51-2170                                                                                     | Washer - 10 Flat                 | 5       |                |
| 103     | R101526      | 01-150-0970,<br>01-178-0620,<br>20-53-AGD,<br>321-11,<br>3224-8,<br>323-11,<br>323-12,<br>323-31,<br>323-4,<br>323-47                       | Bolt - Hex HD 3/8-16 x 2-1/2 GR5 | 2       |                |
| 104     | R256-115     | 256-115                                                                                                                                     | Washer - Thrust Bronze           | 11      |                |
| 105     | R32121-122   | 01-153-0140,<br>32121-122                                                                                                                   | Pin - Roll 1/2 x 2               | 1       |                |
| 106     | R325-4       | 01-150-0280,<br>01-178-0806,<br>01-178-0808,<br>20-85-AD,<br>20-85-AGD,<br>325-1,<br>325-2,<br>325-4                                        | Bolt - Hex HD 1/2-13 x 1         | 6       |                |
| 107     | R453017      | 01-166-0050,<br>01-166-0240,<br>01-166-0800,<br>24-13-AD,<br>24-14-AD,<br>32-8110,<br>3256-26,<br>3256-6,<br>453017,<br>69-8980,<br>87-7270 | Washer - Flat 1/2                | 6       |                |

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## Replaces Toro Reelmaster 223D Parts

*Cutting Unit  
Reel & Bedknife*



| Item No | R&R Part No.       | OEM Part No.                                                                                    | Description         | Qty Req | Order Quantity |
|---------|--------------------|-------------------------------------------------------------------------------------------------|---------------------|---------|----------------|
| 108     | <b>R3253-7</b>     | 01-166-0030,<br>01-166-0080,<br>01-166-0290,<br>01-166-0810,<br>23-13-GD,<br>3253-7,<br>48-9380 | Washer - Lock 1/2   | 6       |                |
| 111     | <b>R75-3010-03</b> | 75-3010-03                                                                                      | Arm - Joint         | 3       |                |
| 112     | <b>R83-4720-01</b> | 83-4720-01                                                                                      | Torsion Spring - RH | 1       |                |
| 113     | <b>R83-4730-01</b> | 83-4730-01                                                                                      | Torsion Spring - LH | 1       |                |

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