





# Replaces Toro Greensmaster Flex 1820 Parts

DPA Cutting Unit - Models 04289 & 04291  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## Overhaul Kit

1	<b>R121-2637</b>	121-2637	Overhaul Kit - DPA Adjusters	1	
2	<b>R107-1594</b>	107-1594	Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R106-6941 Seals, R106-6942 V-Rings &amp; R251-347 Bearings:</i>					

## Belts

20	<b>R99-2022</b>	99-2022	Belt - Reel Drive	1	
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## R&R Bedknife, Lifetime Guaranteed

30	<b>R110-2300</b>	110-2300	Bedknife - Micro Cut Extended .062 - .187 HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

30	<b>R110-2301</b>	110-2301	Bedknife - Low Cut .187 - 1.00 HOC	1	
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30	<b>R98-7260</b>	98-7260, 98-7260-05	Bedknife - Tournament .125 - .500 HOC	1	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	<b>R98-7261</b>	98-7261	Bedknife - Micro Cut .062 - .187 HOC	1	

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Razer Tool Steel Bedknives, Lifetime Guaranteed

30	<b>R117-1530</b>	117-1530	Bedknife - Razor Tool Steel - 18 Micro Cut .062 - .187 HOC	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

30	<b>R117-1532</b>	117-1532	Bedknife - Razor Tool Steel - Tournament .125 - .500 HOC	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Other Parts Available

70	<b>R106-5363</b>	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
71	<b>R99-2097</b>	99-2097	Detent - Bed Bar Adjuster	2	
72	<b>R106-5344</b>	106-5344	Bushing - Flanged and Keyed	4	
73	<b>R119-4164</b>	119-4164	Washer - Wave	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	<b>R32120-93</b>	32120-93	Snap Ring - HD	2	
75	<b>R115-7039</b>	115-7039	Screw - Adjuster - Bedbar	2	
<i>Tech Note: Ser# 316000001-405599999:</i>					
76	<b>R137-6130</b>	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
<i>Tech Note: Ser# 405600000-999999999:</i>					
76	<b>R119-4155</b>	119-4155	Washer - Hardened	2	
77	<b>R119-4156</b>	119-4156	Spring - Compression	2	
78	<b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
79	<b>R354083</b>	104-7729, 354083	Decal - Danger	1	
<i>Tech Note: Ser# 316000001- 403460000:</i>					
79	<b>R137-9706</b>	137-9706	Decal- Warning	1	
<i>Tech Note: Ser# 403460001-:</i>					
80	<b>R115-7263</b>	115-7263	Bolt - Bearing Lock	1	
81	<b>R115-3296</b>	115-3296	Bearing	2	
82	<b>R115-3299</b>	115-3299	Seal- Flocked	2	
83	<b>R105-5700</b>	105-5700, 115-5258	Wave Washer - Bearing	1	
84	<b>R117-6619</b>	117-6619	Bushing	2	
85	<b>R119-4151</b>	119-4151	Screw - Bedknife 5/16-18 x 17/32	11	
86	<b>R119-4040</b>	119-4040	Nut - 1/4-20 Fl Locknut	4	

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87	<b>R105-5711</b>	105-5711, 119-4165	Shim - Roller	2	
88	<b>R105-5710</b>	105-5710, 119-4166	Spacer - Roller	2	
89	<b>R105-5712</b>	105-5712, 119-4157	Retainer - Roller	2	
90	<b>R119-4035</b>	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
91	<b>R115-7042</b>	115-7042	Bolt-Shoulder, Flange	4	
92	<b>R119-4153</b>	119-4153	Bushing - Rubber	2	
93	<b>R52-2890</b>	52-2890	Bushing - Flanged	2	
94	<b>R52-2900</b>	52-2900	Washer - Nylon	4	
95	<b>R52-2860</b>	119-4150, 52-2860	Washer - Bed Bar Pivot	4	
96	<b>R3296-28</b>	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
97	<b>R117-9493</b>	117-9493	Bolt - Bed Bar - Hardened	2	
98	<b>R115-7143</b>	115-7143	Spring - Wave	1	
99	<b>R115-7041</b>	115-7041	Bracket - Front Roller 5 1/4 in	2	
100	<b>R110-7352</b>	110-7352	Screw - HOC 2 5/8 Stainless	2	
101	<b>R104-2603</b>	104-2603, 119-4158	Washer - HOC Bracket	2	
102	<b>R115-7193</b>	115-7193	Nut-HOC	2	

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<i>Tech Note: Ser# 316000001- 403460000:</i>					
102	<b>R32128-19</b>	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	2	
<i>Tech Note: Ser# 403460001-:</i>					
102	<b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	0	
<i>Tech Note: Ser# 403460001-:</i>					
103	<b>R99-3773</b>	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
104	<b>R115-6923</b>	115-6923	Shield - Bearing - Flocked	1	
105	<b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	3	
106	<b>R360-0398</b>	360-0398	O-Ring	1	
107	<b>R119-4079</b>	119-4079	Shaft- Roller	1	
108	<b>R114-3745</b>	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
109	<b>R106-6942</b>	106-6942	V-Ring - Roller	2	
110	<b>R106-6941</b>	106-6941	Seal - Double Lip	2	
111	<b>R251-347</b>	251-347, 72-5690	Bearing - Ball	2	
112	<b>R119-4066-03</b>	119-4066-03	Cutoff Bar	1	
113	<b>R131-6150</b>	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
114	<b>R119-4005</b>	119-4005	Side Plate Assy-LH Incl R117-6619	1	
115	<b>R119-4007</b>	119-4007	Side Plate Assy-RH Incl R117-6619	1	
116	<b>R132-4586</b>	132-4586	Screw - HOC - Stainless	2	
117	<b>R121-4605</b>	121-4605	Washer - Spring - Curved	2	
118	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
119	<b>R1891</b>	1891	E-Ring	2	
120	<b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
120	<b>R32153-3</b>	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	

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