

DPA Cutting Unit - Models 04613, 04614 & 04615 Rollers









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	R&R	OEM Dort No	Description	Qty	Orde
Rolle	Part No.	Part No.	Description	Req	Quantit
1	R140-5560	105-5776, 106-6945, 107-3509, 119-4093,	Roller - Smooth 2 in Steel Rear	1	
		120-9595, 140-5560			
2	R115-7388	115-7388, 140-5681	Roller - Smooth Tubular Steel 2-1/2 in Dia	1	
	Detail Description: C ball bearings.:	nd			
3	R121-4675	121-4675	Roller - Extended Machined Grooved	1	
4	R115-7360	115-7360	Roller - Narrow Grooved Machined Aluminum - 2 1/2	1	
	Detail Description: C narrow grooves and	)			
5	R115-7386	115-7386	Roller - Wide Grooved Machined Aluminum - 2-1/2 Dia	1	
	,	0	shaft, this aluminum roller is machined with und contact and uses ball bearings.:	)	
5	R99-6216	99-6216	Tube - Grooved - 1 1/8 Spacing	1	
-					
Overl	haul Kits and Servic	e Tools			
<b>Over</b> 10	haul Kits and Servic R107-1594	<b>e Tools</b> 107-1594	Overhaul Kit - Roller	0	
	R107-1594	107-1594	Overhaul Kit - Roller als, R106-6942 V-Rings & R251-347 Bearing		
10	R107-1594	107-1594			



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
29	R106-6941	106-6941	Seal - Double Lip	2	
30	R106-6942	106-6942	V-Ring - Roller	2	
31	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
32	R119-4090	119-4090	Shaft - Roller - Hardened	1	
33	R120-5404	120-5404	Shaft- Roller	1	
35	R106-9095-01	106-9095-01	Scraper - Assy	1	
36	R256-239	256-239	Bearing	2	
37	R106-9093	106-9093	Spring - RH - SS	1	
38	R106-9094	106-9094	Spring - LH - SS	1	
39	R106-9091	106-9091	Pin - Scraper	2	
40	R33024-00	33024-00	Locknut - 8mm x 1.25	2	
40	R443102	01-188-0420, 22-11-AJD, 3217-5, 33024-00	Nut - 1/4-20 Yellow Zinc	2	
41	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	2	
41	R453023	3256-1, 3256-22, 3256-72, 33094-00	Washer - Flat 1/4	2	
41	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	R3253-3	01-166-0070, 01-166-0410, 23-9-GD, 24-7150, 3253-3, 3256-1, 352-167	Washer - Lock 1/4	2	
43	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	4	
44	R33003-00	33003-00, 65-7980	Hex Nut - Flanged 6-1.0mm	4	
44	R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	4	
45	R33113-016	33113-016, 48-7620	Bolt - Hex Washer M6-1.0 x 12	4	
46	R117-6831	117-6831	Bearing - Stainless	4	
47	R115-5604	115-5604	Washer - Flocked Seal	4	
48	R117-9080	117-9080	Locknut - Stainless with Nyloc	2	
49	R107-3238	107-3238	V-Ring - Reel	2	