



Replaces Toro Greensmaster 3050 Parts

SPA Cutting Unit - Models 04478
Front Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Front Rollers

1	R21-6440	20-8950, 21-6440, 23-5110, 52-3170, Nov-80	Roller - Smooth Tubular Steel	1	
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Tech Note: This tubular steel roller uses greasable "water-pump" style bearings. :

2	R52-3120	51-3120, 52-3120, Oct-70	Roller - Smooth Tubular Steel	1	
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Tech Note: Constructed with "water-pump" style bearings.:

3	R150340		Roller - Smooth UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

4	R21-6540	21-6540	Roller - Grooved Repairable Steel	1	
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Tech Note: Constructed with greasable "water-pump" style bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

5	R88-6790	88-6790	Roller - Grooved Machined Solid Aluminum	1	
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Tech Note: Machined from solid aluminum, this light weight machined grooved roller uses greasable "water-pump" style bearings.:

6	R52-3200	12-0840, 52-3200, 71-1550	Roller - Grooved Machined Solid Steel	1	
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Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

7	R150335		Roller - Grooved UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

8	R21-6470	10-5000, 21-6470, 52-3590	Roller - Swaged Machined Solid Aluminum	1	
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Tech Note: Constructed with "water-pump" style bearings, this roller is machined from solid aluminum and contacts the ground only on the outer 2-7/8" of the roller.:

Overhaul Kits

20	R101395		Overhaul Kit - UHMW Roller	0	
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Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

21	R107-1588	107-1588	Overhaul Kit - Roller	0	
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Tech Note: Includes 2 ea.: R302-5 Grease Fittings & R52-3180 Bearings:

Other Parts Available

30	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
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31	R52-3180	21-6410, 52-3180	Bearing - Front Roller	2	
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32	R52-3210	52-3210	Bearing - w/Milled Flat	2	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
33	R3219-1	01-158-0590, 01-188-0428, 3219-1	Nut - 1/4-28	4	
34	R3296-9	32127-17, 3296-9	Locknut - Comb	11	
35	R11-0070	11-0070	Comb - Assy	1	
36	R8-2520	8-2520, 8-2520-01	Support - Comb	1	
37	R8-2530	8-2530	Comb - Urethane	1	
38	R33-1000	33-1000	Brush Assy	1	
39	R3249-3	3249-3	Screw - Comb	11	
40	R3254-8	3254-8	Washer - Lock 1/4 Int Star Z	4	
41	R11-0069	11-0069	Frame - Only Comb Assy	1	
42	R150347T		Seal - Nonstick Lip	2	
43	R150334A		Washer - Thrust SAE660 Bronze	2	
44	R150333		Washer - Flat Keyed Outer SS	2	
45	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
46	R151359		Scraper - R&R Grooved Roller .625 in Spacing	1	
<i>Tech Note: Fits R&R R88-6790 & R52-3200 Rollers:</i>					
47	R65-8340-01	65-8340, 65-8340-01	Scraper - Grooved Roller .43 in Spacing	1	
<i>Tech Note: Fits OEM 93-9045 grooved roller:</i>					

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	R21-8430	21-8430	Bearing - Roller	2	

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