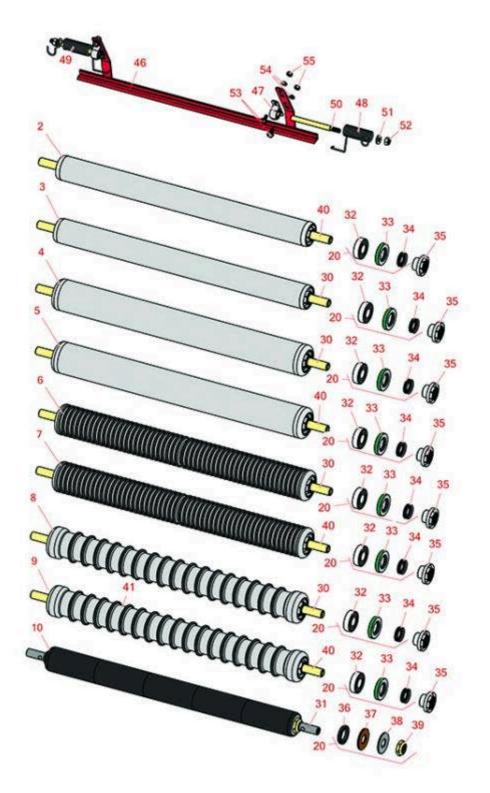


DPA Cutting Unit - Models 04610, 04611 & 04616 Rollers







DPA Cutting Unit - Models 04610, 04611 & 04616 Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantity
R&R I	Rollers				
2	R140-5560	105-5776, 106-6945, 107-3509, 119-4093, 120-9595, 140-5560	Roller - Smooth 2 in Steel Rear	1	
3	R107-9036	107-7632, 107-9036	Roller - Smooth Tubular Aluminum	3	
	Tech Note: Constructed with a through shaft, this light weight aluminum roller uses a throu shaft and ball bearings.:				
4	R107-9039	106-2612, 107-3500, 107-9039	Roller - Smooth Tubular Steel	3	
	Tech Note: Constructed with a through shaft, this steel roller uses a through shaft and ball bearings.:				
5	R115-7388	115-7388	Roller - Smooth Tubular Steel 2-1/2 in Dia	3	
	Tech Note: Construct bearings.:	ted with a through shaft, th	nis steel roller uses a through shaft and bal	I	
6	R107-9037	106-6944, 107-9037	Roller - Narrow Grooved Machined Aluminum	3	
	Tech Note: Construct grooves and uses ba		nis aluminum roller is machined with narro	W	
7	R115-7360	115-7360	Roller - Narrow Grooved Machined Aluminum - 2 1/2	3	
	Tech Note: Constructed with a through shaft, this aluminum roller is machined with narrow grooves and uses ball bearings.:				
8	R107-9038	106-2627, 107-9038	Roller - Wide Grooved Machined Aluminum	3	

grooves for the least amount of ground contact and uses ball bearings.:



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
9	R115-7386	115-7386	Roller - Wide Grooved Machined Aluminum - 2-1/2 Dia	3	
		ted with a through shaft, th t amount of ground contact	is aluminum roller is machined with 1-1/8" and uses ball bearings.:	wide	
10	R150340		Roller - Smooth UHMW Polyethylene	3	
			v maintenance roller uses a 1" solid stainles erial prevents build-up of debris.:	55	
)ver	haul Kits				
20	R107-1594	107-1594	Overhaul Kit - Roller	0	
	Tech Note: Includes	2 ea.: R106-6941 Seals, R10	6-6942 V-Rings & R251-347 Bearings:		
21	R101395		Overhaul Kit - UHMW Roller	0	
<u> </u>		5 Locknuts, R150347T Teflor	vethylene Rollers. Includes 10 ea.: R150322 n Seals, R150333 Thrust Washers, & R15033		
	Pins; 2 ea.: R3296-1	5 Locknuts, R150347T Teflor			
	Pins; 2 ea.: R3296-1 Bronze Thrust Wash	5 Locknuts, R150347T Teflor			
Othe	Pins; 2 ea.: R3296-1 Bronze Thrust Wash r Parts Available R106-6940	5 Locknuts, R150347T Teflor ners:	n Seals, R150333 Thrust Washers, & R15033	24A	
Othe	Pins; 2 ea.: R3296-1 Bronze Thrust Wash r Parts Available R106-6940	5 Locknuts, R150347T Teflor ners: 106-6940	n Seals, R150333 Thrust Washers, & R15033	24A	
)the 30	Pins; 2 ea.: R3296-1 Bronze Thrust Wash r Parts Available R106-6940 Tech Note: Ser# 240 R104-2606	5 Locknuts, R150347T Teflor hers: 106-6940 0000001-311999999: 104-2606,	n Seals, R150333 Thrust Washers, & R15033 Shaft	1	
)the 30	Pins; 2 ea.: R3296-1 Bronze Thrust Wash r Parts Available R106-6940 Tech Note: Ser# 240 R104-2606	5 Locknuts, R150347T Teflor hers: 106-6940 0000001-311999999: 104-2606, 108-8625	n Seals, R150333 Thrust Washers, & R15033 Shaft	1	
3 0 30 31	Pins; 2 ea.: R3296-1 Bronze Thrust Wash r Parts Available R106-6940 Tech Note: Ser# 240 R104-2606 Tech Note: Ser# 230	5 Locknuts, R150347T Teflor hers: 106-6940 0000001-311999999: 104-2606, 108-8625	n Seals, R150333 Thrust Washers, & R15033 Shaft Shaft	1 1	
Othe 30 30 31	Pins; 2 ea.: R3296-1 Bronze Thrust Wash r Parts Available R106-6940 Tech Note: Ser# 240 R104-2606 Tech Note: Ser# 230 R150336	5 Locknuts, R150347T Teflor hers: 106-6940 2000001-3119999999: 104-2606, 108-8625 20000001-2309999999: 251-347,	Shaft Shaft - 1 SS Front Roller	1 1 1	



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
35	R108-3151	106-6939, 108-3151	Locknut - Roller - Stainless	2	
36	R150347T		Seal - Nonstick Lip	2	
37	R150334A		Washer - Thrust SAE660 Bronze	2	
38	R150333		Washer - Flat Keyed Outer SS	2	
39	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
40	R119-4090	119-4090	Shaft - Roller - Hardened	1	
41	R99-6216	99-6216	Tube - Grooved - 1 1/8 Spacing	1	
46	R106-9095-01	106-9095-01	Scraper - Assy	3	
47	R256-239	256-239	Bearing	6	
48	R106-9093	106-9093	Spring - RH - SS	3	
49	R106-9094	106-9094	Spring - LH - SS	3	
50	R106-9091	106-9091	Pin - Scraper	6	
51	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	6	
52	R33024-00	33024-00	Locknut - 8mm x 1.25	6	
53	R33113-016	33113-016, 48-7620	Bolt - Hex Washer M6-1.0 x 12	12	
54	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	12	



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ltem R&R	OEM	Description	Qty	Order
No Part No.	Part No.		Req	Quantity
55 R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	12	