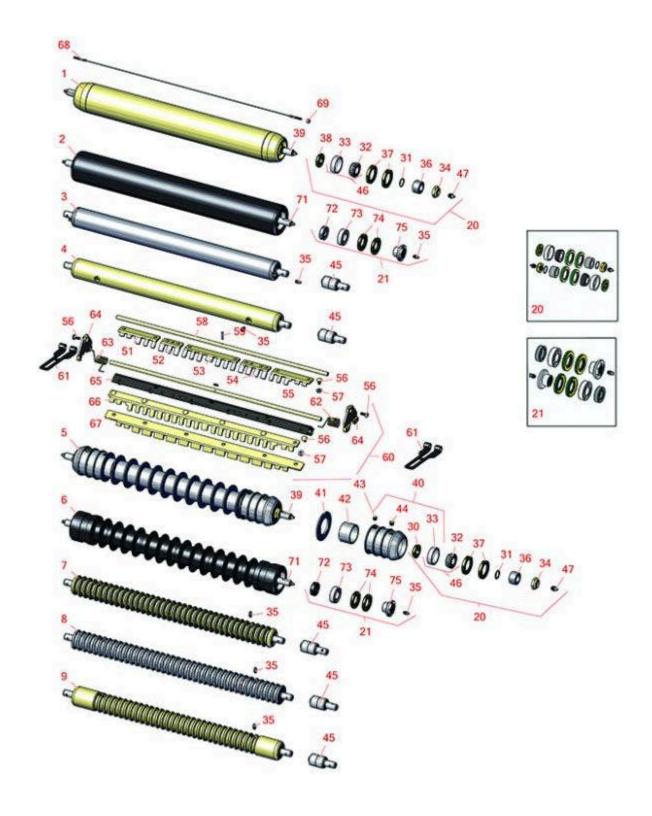




Cutting Unit - Serial 020001 & Up Front Rollers







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|     | R&R<br>Part No.  | OEM<br>Part No.                  | Description                                  | Qty<br>Req | Order<br>Quantity |  |  |
|-----|--|----------------------------------|--|------------|-------------------|--|--|
| R&R | Rollers  |                                  |  |            |                   |  |  |
| 1   | RAET11263  | AET11263,<br>AMT2967             | Roller - Smooth Tubular Steel                | 1          |                   |  |  |
|     | Detail Description: Co<br>tapered bearings for   |                                  | shaft, this heavy duty roller uses greasable |            |                   |  |  |
| 2   | R1203825   |                                  | Roller - Fusion Smooth UHMW<br>Polyethylene  | 1          |                   |  |  |
|     | Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:                                      |                                  |  |            |                   |  |  |
| 3   | RAET10111  | AET10111,<br>AMT2876             | Roller - Smooth Tubular Steel                | 1          |                   |  |  |
|     | Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:   |                                  |  |            |                   |  |  |
| 4   | RAMT1442   | AMT1442,<br>AMT2878              | Roller - Smooth Solid Steel                  | 1          |                   |  |  |
|     | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:   |                                  |  |            |                   |  |  |
| 5   | R500512  | AMT2966,<br>BM25317              | Roller - Grooved Repairable Steel            | 1          |                   |  |  |
|     | Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:   |                                  |  |            |                   |  |  |
| 6   | R1203820   | 1203752                          | Roller - Fusion Grooved UHMW<br>Polyethylene | 1          |                   |  |  |
|     | Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life: |                                  |  |            |                   |  |  |
| 7   | RAET10954  | AET10954,<br>AMT2875,<br>AMT2879 | Roller - Grooved Machined Solid<br>Steel     | 1          |                   |  |  |





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|-------|---|----------------------------------|--|------------|-------------------|--|--|
|       | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:  |                                  |  |            |                   |  |  |
| 8     | RAMT1061  | AET10557,<br>AMT1061,<br>AMT2877 | Roller - Grooved Machined Solid<br>Steel | 1          |                   |  |  |
|       | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:  |                                  |  |            |                   |  |  |
| 9     | RAMT1443  | AMT1443,<br>AMT2879              | Roller - Grooved Machined Solid<br>Steel | 1          |                   |  |  |
|       | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:  |                                  |  |            |                   |  |  |
| Overl | haul Kits   |                                  |  |            |                   |  |  |
| 20    | RAET10632   | AET10632                         | Overhaul Kit - Roller                    | 1          |                   |  |  |
|       | Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: |                                  |  |            |                   |  |  |
| 21    | R114-5430   |                                  | Overhaul Kit - Roller                    | 1          |                   |  |  |
|       | Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:  |                                  |  |            |                   |  |  |
| Othe  | r Parts Available   |                                  |  |            |                   |  |  |
| 30    | R253-122  | 253-122                          | Seal                                     | 2          |                   |  |  |
| 31    | R237-54   | U46731,<br>U6731                 | O-Ring - Small                           | 2          |                   |  |  |
| 32    | R254-78   | JD8188                           | Tapered Bearing Cone                     | 2          |                   |  |  |
| 33    | R254-79   | JD8226                           | Cup - Bearing                            | 2          |                   |  |  |
|       | Detail Description: Use R254-79M installation mandrel to properly install race.:  |                                  |  |            |                   |  |  |
| 34    | R3296-15  | N101345                          | Locknut - 3/4-16 Nylon Jam               | 2          |                   |  |  |
|       |   |                                  |  |            |                   |  |  |





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|----|--|---|--------------------------------------|------------|-------------------|
| 35 | R302-5   | JD7797,<br>JD7842,<br>JD7844            | Fitting - Grease                     | 2          |                   |
| 36 | RET15726   | ET15726,<br>RET15726                    | Sleeve - Wear Hardened               | 2          |                   |
| 37 | RET15755   | ET15755                                 | Seal - Oil                           | 4          |                   |
| 38 | RET15756   | ET15756,<br>MT1739,<br>MT739            | Seal                                 | 2          |                   |
| 39 | RET17515   | ET17515                                 | Shaft - Roller                       | 1          |                   |
| 40 | R500511  |   | Roller End - Threaded 3              | 2          |                   |
| 41 | R150673  |   | Washer - 3 Repairable Roller         | 11         |                   |
| 42 | R150676  |   | Spacer - 2-3/4 Dia x 1-1/4 L         | 10         |                   |
| 43 | R150690  |   | Screw - Set 1/4-20 x 1/4             | 4          |                   |
| 44 | R170714  | E14814                                  | Fitting - Pressure Relief            | 2          |                   |
| 45 | RAA35741   | AA35741,<br>AET10129,<br>TCA22836       | Bearing                              | 2          |                   |
|    | Detail Description: 1/4" Side Hole:  |   |                                      |            |                   |
| 46 | R500534  |   | Bearing - with Cup                   | 2          |                   |
|    | Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone: |   |                                      |            |                   |
| 47 | R471219  | 471219,<br>471231,<br>JD7759,<br>JD7798 | Zerk - Grease                        | 2          |                   |
| 51 | RMT5158  | MT5158                                  | Scraper - Fits J.D. RH End           | 1          |                   |
| 52 | RMT2342  | MT2342                                  | Section - Grooved Scraper 3<br>Tooth | 1          |                   |





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|    | R&R<br>Part No.   | OEM<br>Part No.         | Description                          | Qty<br>Req | Order<br>Quantity |  |
|----|---|-------------------------|--------------------------------------|------------|-------------------|--|
| 53 | RMT2340   | MT2340                  | Scraper - Fits J.D. Center           | 1          |                   |  |
| 54 | RMT2341   | MT2341                  | Section - Grooved Scraper 4<br>Tooth | 1          |                   |  |
| 55 | RMT5159   | MT5159                  | Scraper - Fits J.D. LH End           | 1          |                   |  |
| 56 | R03M7221  | 03M7221                 | Bolt - Carriage M6 x 16              | 10         |                   |  |
| 57 | R14M7303  | 14M7303                 | Nut - 6mm x 1.0 Flanged              | 10         |                   |  |
| 58 | RET17757  | ET11757,<br>ET17757     | Pin - Scraper                        | 1          |                   |  |
| 59 | R34M7010  | 34M7010                 | Pin - Spring                         | 1          |                   |  |
| 60 | R500559   | BM18680,<br>MT18680     | Scraper Kit - Grooved Roller         | 1          |                   |  |
|    | Detail Description: Fits John   | n Deere AET11262 & AMT. | 2966 Grooved Roller Only:            |            |                   |  |
| 61 | RTCU26998   | TCU26998                | Panel                                | 2          |                   |  |
| 60 | R500573   |                         | Scraper Kit - SET/5                  | 1          |                   |  |
|    | Detail Description: Fits R&R R500512 Roller Only & Incl R500572 Scraper:        |                         |                                      |            |                   |  |
| 62 | RET17629  | ET17629                 | Spring - Torsion LH                  | 1          |                   |  |
| 63 | RET17630  | ET17630                 | Spring - Torsion RH                  | 1          |                   |  |
| 64 | RMT2407   | MT2407                  | Bracket - Roller Scraper             | 2          |                   |  |
| 65 | R500571   | MT2369                  | Bar - Scraper                        | 1          |                   |  |
| 66 | R500558   |                         | Scraper - Grooved Roller             | 1          |                   |  |
|    | Detail Description: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller: |                         |                                      |            |                   |  |
| 67 | R500572   |                         | Scraper - Fits R500512 Only          | 1          |                   |  |
| 68 | RTCA19566   | TCA19566                | Cable - Smooth Roller Scraper        | 1          |                   |  |
|    |   |                         |                                      |            |                   |  |





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| ltem <b>R&amp;R</b><br>No <b>Part No.</b> | OEM<br>Part No.    | Description                   | Qty<br>Req | Order<br>Quantity |
|---|--------------------|-------------------------------|------------|-------------------|
| 69 <b>RU45916</b>                         | 14M7298,<br>U45916 | Locknut - 10-24 ESNA          | 2          |                   |
| 71 <b>R1203821</b>                        |                    | Shaft - Fusion Roller         | 1          |                   |
| 72 <b>R114-3717</b>                       |                    | Seal                          | 2          |                   |
| 73 <b>R112-5290</b>                       |                    | Bearing - Stainless           | 2          |                   |
| 74 <b>R112-7494</b>                       |                    | Seal                          | 4          |                   |
| 75 <b>R114-3745</b>                       |                    | Locknut - Bearing - Stainless | 2          |                   |