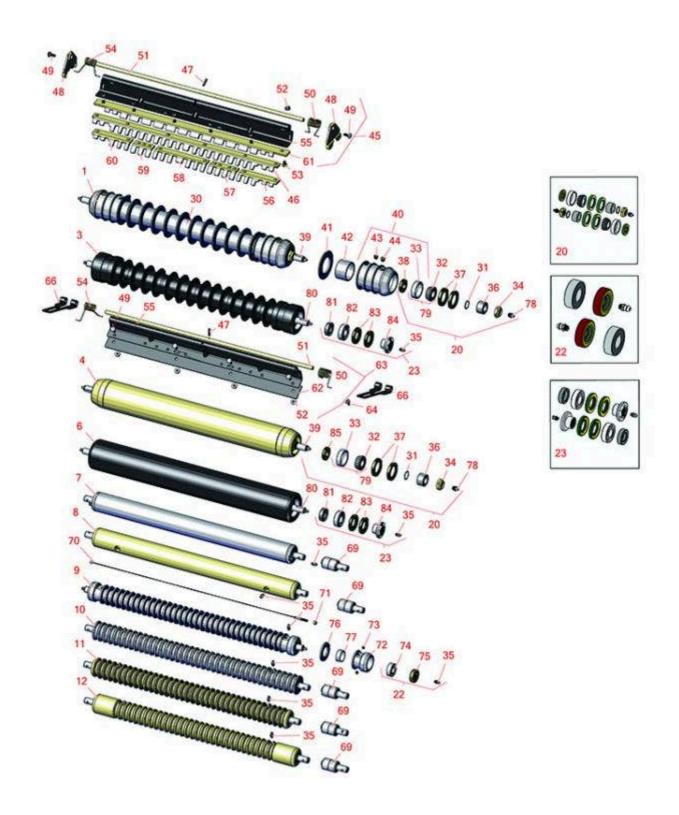




Cutting Unit - Serial up to 020000 Front Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Front Rollers						
1	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	0			
		shaft and greasable ball bearings. This rolle ing the series of washers and spacers.:	r can				
3	R1203820	1203752	Roller - Fusion Grooved UHMW Polyethylene	0			
Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:							
4	RAET11263	AET11263, AMT2967	Roller - Smooth Tubular Steel	0			
	Detail Description: tapered bearings fo		shaft, this heavy duty roller uses greasable				
6	R1203825		Roller - Fusion Smooth UHMW Polyethylene	0			
	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:						
7	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	0			
	Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:						
8	RAMT1442	AMT1442, AMT2878	Roller - Smooth Solid Steel	0			
Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:							
9	R68527R		Roller - Grooved Repairable Steel	0			
			shaft and greasable ball bearings, this roller ing the series of washers and spacers.:	r can			





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	OEM Part No.	Description	Qty Req	Order Quantity		
RAMT1061	AET10557, AMT1061, AMT2877	Roller - Grooved Machined Solid Steel	0			
Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
RAET10954	AET10954, AMT2875, AMT2879	Roller - Grooved Machined Solid Steel	0			
Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
RAMT1443	AMT1443, AMT2879	Roller - Grooved Machined Solid Steel	0			
Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:						
haul Kits						
RAET10632	AET10632	Overhaul Kit - Roller	0			
Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:						
R100130		Overhaul Kit - Roller	0			
Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:						
R114-5430		Overhaul Kit - Roller	0			
r Parts Available						
R500513		Tube - Only Grooved Roller	1			
R237-54	U46731, U6731	O-Ring - Small	2			
	pump" style bearings. RAET10954 Detail Description: Mapump" style bearings. RAMT1443 Detail Description: Mapump" style bearings. haul Kits RAET10632 Detail Description: Inc. Bearing, R254-79 Cup Seal: R100130 Detail Description: Inc. R114-5430 Detail Description: Inc. R114-5430 Detail Description: Inc. R114-5430	RAMT1061 AET10557, AMT1061, AMT2877 Detail Description: Machined from solid steel, to pump" style bearings.: RAET10954 AET10954, AMT2879 Detail Description: Machined from solid steel, to pump" style bearings.: RAMT1443 AMT2879 Detail Description: Machined from solid steel, to pump" style bearings.: RAMT1443 AMT2879 Detail Description: Machined from solid steel, to pump" style bearings. Extended length body.: haul Kits RAET10632 AET10632 Detail Description: Includes 4 ea: RET15755 See Bearing, R254-79 Cup, R3296-15 Locknut, R477 Seal: R100130 Detail Description: Includes 2 ea:: R302-5 Great R114-5430 Detail Description: Includes 4 ea:: R112-7494 SR112-5290 Bearings & R114-3745 Locknuts: r Parts Available R500513	Part No.DescriptionRAMT1061AET10557, AMT1061, AMT2877Roller - Grooved Machined Solid SteelDetail Description: Machined from solid steel, this heavy weight roller uses greasable "wat pump" style bearings.:RAET10954AET10954, AMT2875, AMT2879Roller - Grooved Machined Solid SteelDetail Description: Machined from solid steel, this heavy weight roller uses greasable "wat pump" style bearings.:RAMT1443AMT1443, AMT2879Roller - Grooved Machined Solid SteelDetail Description: Machined from solid steel, this heavy weight roller uses greasable "wat pump" style bearings. Extended length body::haul KitsRAET10632AET10632Overhaul Kit - RollerDetail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R2 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET157 Seal;R100130Overhaul Kit - RollerDetail Description: Includes 2 ea:: R302-5 Grease Fittings, R303558 Bearings, & R305115 SteelR114-5430Overhaul Kit - RollerDetail Description: Includes 4 ea:: R112-7494 Seals; 2 ea:: R302-5 Grease Zerks, R114-3717 R112-5290 Bearings & R114-3745 Locknuts:Tube - Only Grooved RollerParts AvailableR500513Tube - Only Grooved Roller	Part No. Description Req RAMT1061 AET10557, AMT1061, AMT2877 Roller - Grooved Machined Solid Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.: AET10954, AMT2875, AMT2879 Roller - Grooved Machined Solid Steel 0 Part No. AET10954, AMT2875, AMT2879 Roller - Grooved Machined Solid Steel 0 Part No. AMT2879 Roller - Grooved Machined Solid Steel 0 RAMT1443 AMT1443, AMT2879 Roller - Grooved Machined Solid Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.: Notes of the pump" style bearings. Extended length body.: Notes of the pump" style bearings. Extended length body.: Notes of the pump" style bearings. Extended length body.: Notes of the pump" style bearings. Extended length body.: Notes of the pump" style bearings. Extended length body.: Notes of the pump" style bearings. Extended length body.: Notes of the pump" style bearings. Notes of the pump" style beari		





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
32	R254-78	JD8188	Tapered Bearing Cone	2		
33	R254-79	JD8226	Cup - Bearing	2		
	Detail Description: Use R254-79M installation mandrel to properly install race.:					
34	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2		
35	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2		
36	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2		
37	RET15755	ET15755	Seal - Oil	4		
38	R253-122	253-122	Seal	2		
39	RET17515	ET17515	Shaft - Roller	1		
40	R500511		Roller End - Threaded 3	2		
41	R150673		Washer - 3 Repairable Roller	11		
42	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10		
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4		
44	R170714	E14814	Fitting - Pressure Relief	2		
45	R500559	BM18680, MT18680	Scraper Kit - Grooved Roller	1		
	Detail Description: Fits John Deere AET11262 & AMT2966 Grooved Roller Only:					
45	R500573		Scraper Kit - SET/5	1		
	Detail Description: Fits R&R R500512 Roller Only & Incl R500572 Scraper:					
46	R500558		Scraper - Grooved Roller	5		

Tech Note: Fits OEM Roller Only:





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Detail Description: 1 Piece				
47	R34M7010	34M7010	Pin - Spring	5	
48	RMT2407	MT2407	Bracket - Roller Scraper	10	
49	R03M7221	03M7221	Bolt - Carriage M6 x 16	20	
50	RET17629	ET17629	Spring - Torsion LH	5	
51	RET17757	ET11757, ET17757	Pin - Scraper	5	
52	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	14	
53	R03M7251	03M7251	Bolt - Gr. Roller Scraper	30	
54	RET17630	ET17630	Spring - Torsion RH	5	
55	R500571	MT2369	Bar - Scraper	5	
56	RMT5159	MT5159	Scraper - Fits J.D. LH End	5	
57	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	5	
58	RMT2340	MT2340	Scraper - Fits J.D. Center	5	
59	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	5	
60	RMT5158	MT5158	Scraper - Fits J.D. RH End	5	
61	R500572		Scraper - Fits R500512 Only	5	
62	RMT2595	MT2595, MT2895	Scraper Blade - Solid Roller	1	
63	RBM17684	BM17684	Scraper Kit - Solid Roller SET/5	1	
	Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:				
64	R21M7246	21M7246	Screw	6	





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66 RTCU26998 TCU26998 Panel AA35741, AET10129, Bearing	2				
69 RAA35741 AET10129, Bearing	2				
TCA22836					
Detail Description: 1/4" Side Hole:					
70 RAET10139 AET10139 Cable - Roller Scraper	1				
71 RU45916 14M7298, Locknut - 10-24 ESNA U45916	2				
72 R150650 Roller End - 2 Repairable	2				
73 R150690 Screw - Set 1/4-20 x 1/4	4				
74 R303558 ET15220 Bearing - Roller	2				
75 R305115 ET15219 Seal - Roller	2				
76 R150652 Washer - 2 Roller	33				
77 R150651 Spacer - 2-3/8 Roller	34				
471219, 471231, JD7759, JD7798	2				
79 R500534 Bearing - with Cup	2				
Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
80 R1203821 Shaft - Fusion Roller	1				
81 R114-3717 Seal	2				
82 R112-5290 Bearing - Stainless	2				
83 R112-7494 Seal	4				
84 R114-3745 Locknut - Bearing - Stainless	2				





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
85	RET15756	ET15756, MT1739, MT739	Seal	2	