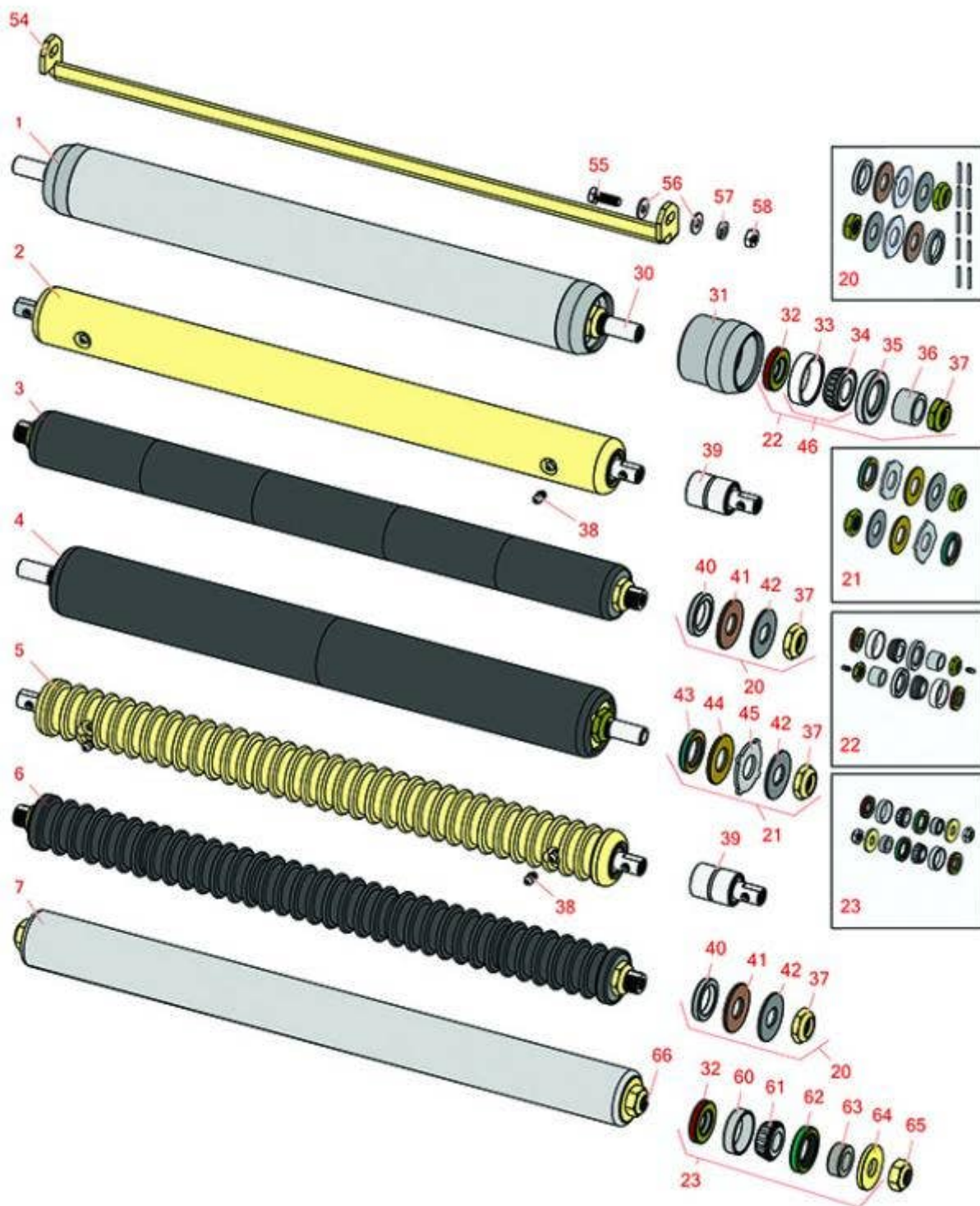




Replaces Jacobsen LF-550 Parts

5" Cutting Unit
Rear Rollers



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Replaces Jacobsen LF-550 Parts

5" Cutting Unit

Rear Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rear Rollers

1	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0	
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Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:

2	R68597	68597	Roller - Smooth Solid Steel	0	
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Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

3	R101335		Roller - Smooth UHMW Polyethylene	0	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

4	R1013662		Roller - Smooth UHMW Polyethylene	0	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

5	R101120	101120, 68580	Roller - Grooved Machined Solid Steel	0	
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Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

6	R101337		Roller - Grooved UHMW Polyethylene	0	
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Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":

7	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	0	
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Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:

Overhaul Kits

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
20	R101395	100139, 101395	Overhaul Kit - UHMW Roller	1	
<i>Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:</i>					
21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
22	R100136		Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:</i>					
23	R100139		Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:</i>					
Other Parts Available					
30	R100106	100106	Shaft - Fits HD Rear Roller	1	
31	R61-0380		Roller End - Cap Solid	2	
32	R253-152	3001656	Seal - Inner Roller	2	
33	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
34	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
35	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
36	R150674	150674	Sleeve - Wear 3/4 Plated	2	

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5" Cutting Unit

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
37	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
38	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
39	R101482	101482	Bearing - Rear Machined Roller	2	
40	R150347T		Seal - Nonstick Lip	2	
41	R150334A		Washer - Thrust SAE660 Bronze	2	
42	R150333		Washer - Flat Keyed Outer SS	2	
43	R1503470		Seal - Inner Wiper	2	
44	R1503471		Washer - Thrust SAE660 Bronze	2	
45	R1503230		Washer - Thrust Outer Keyed	2	
46	R500534	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
54	R338735	338735	Scraper - Rear Roller	1	
55	R400186	400186	Bolt - Hex HD 5/16-18 x 7/8	2	
56	R310266	310266, 452004, 452006, 452008	Washer - Flat 5/16 USS	2	
56	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	2	
57	R446136	446134, 446136	Washer - Lock 5/16 Zinc	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
58	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
60	R254-67	307108, 5000625, 500625	Cup - Bearing	2	
61	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
62	R337593	3000983, 337593	Seal	2	
63	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
64	R3000698	3000698	Washer	2	
65	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
66	R3001654	3001654	Shaft - Roller	1	

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