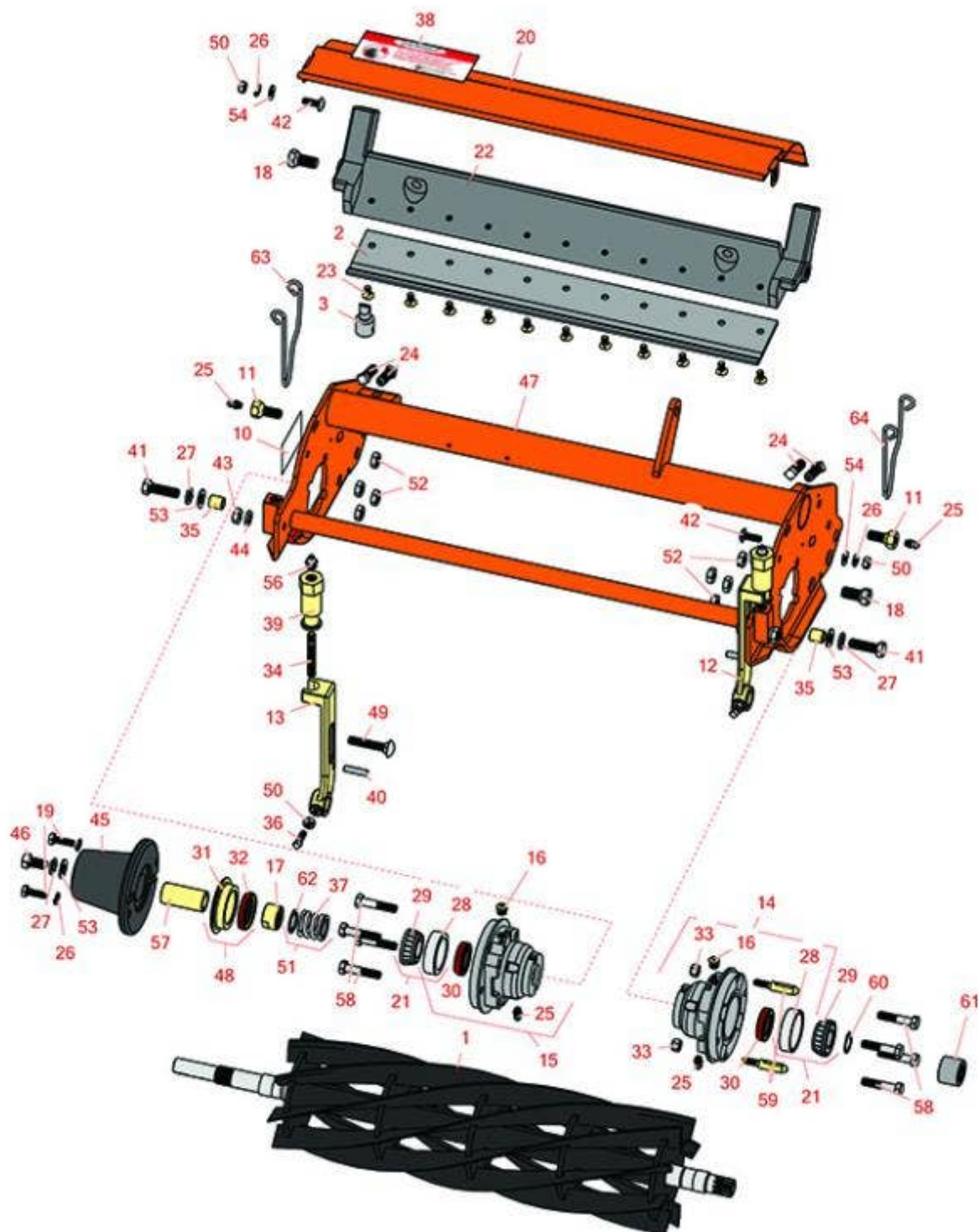


## Replaces Jacobsen LF-1880 Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen LF-1880 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                 |         |                |   |
|---|-----------------|---------|----------------|---|
| 1 | <b>R4119512</b> | 4119512 | Reel - 8 Blade | 1 |
|---|-----------------|---------|----------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                 |         |                 |   |
|---|-----------------|---------|-----------------|---|
| 1 | <b>R4119513</b> | 4119513 | Reel - 11 Blade | 1 |
|---|-----------------|---------|-----------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                 |         |          |   |
|---|-----------------|---------|----------|---|
| 2 | <b>R4118902</b> | 4118902 | Bedknife | 1 |
|---|-----------------|---------|----------|---|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

## Service Tools

|   |                 |  |                            |   |
|---|-----------------|--|----------------------------|---|
| 3 | <b>R101272T</b> |  | Bedknife Screw Driver Tool | 0 |
|---|-----------------|--|----------------------------|---|

*Tech Note:* Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

*Detail Description:* Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

## Other Parts Available

|    |                 |         |                 |   |
|----|-----------------|---------|-----------------|---|
| 10 | <b>R1000997</b> | 1000997 | Decal - Warning | 2 |
|----|-----------------|---------|-----------------|---|

|    |                 |         |                           |   |
|----|-----------------|---------|---------------------------|---|
| 11 | <b>R1002224</b> | 1002224 | Bolt - Rear Roller 3/8-24 | 2 |
|----|-----------------|---------|---------------------------|---|

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# Replaces Jacobsen LF-1880 Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                                  | R&R Part No.    | OEM Part No.                              | Description                   | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------|-----------------|-------------------------------------------|-------------------------------|---------|----------------|
| <i>Detail Description: Incl Grease Zerk:</i>                                                             |                 |                                           |                               |         |                |
| 12                                                                                                       | <b>R153980</b>  | 153980,<br>3008438                        | Bracket - Front Roller        | 1       |                |
| 13                                                                                                       | <b>R153979</b>  | 153979,<br>3008439                        | Bracket - Front Roller        | 1       |                |
| 14                                                                                                       | <b>R1004786</b> | 1004786                                   | Housing - Bearing Quick Clip  | 1       |                |
| <i>Detail Description: Includes: R336962, R302-5, R254-79, R3010296, R32152-4 &amp; R170714:</i>         |                 |                                           |                               |         |                |
| 15                                                                                                       | <b>R164144</b>  | 1000480,<br>163397,<br>164144,<br>2000060 | Housing - Reel Bearing        | 1       |                |
| <i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting &amp; R254-79 Cup:</i> |                 |                                           |                               |         |                |
| 16                                                                                                       | <b>R170714</b>  | 170714,<br>471240,<br>471242              | Fitting - Pressure Relief     | 2       |                |
| 17                                                                                                       | <b>R364900</b>  | 364900                                    | Nut - Reel Tension            | 1       |                |
| 18                                                                                                       | <b>R315298</b>  | 315298                                    | Bolt - Bed Bar                | 2       |                |
| 19                                                                                                       | <b>R321-5</b>   | 321-5,<br>400110                          | Bolt - Hex HD 1/4-20 x 7/8    | 2       |                |
| 20                                                                                                       | <b>R2811027</b> | 2811027                                   | Shield - Grass                | 1       |                |
| 21                                                                                                       | <b>R500534</b>  | 500534,<br>R500534                        | Bearing - with Cup            | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i>          |                 |                                           |                               |         |                |
| 22                                                                                                       | <b>R2811055</b> | 2811055                                   | Bed Bar                       | 1       |                |
| 23                                                                                                       | <b>R101272</b>  | 101272,<br>3009138,<br>402578,<br>800813  | Screw - Bedknife 1/4-20 x 1/2 | 11      |                |
| 24                                                                                                       | <b>R412506</b>  | 412503,<br>412506                         | Screw - Bed Bar Adjusting     | 4       |                |

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## Replaces Jacobsen LF-1880 Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                 | R&R Part No.    | OEM Part No.                              | Description                   | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|-----------------|-------------------------------------------|-------------------------------|---------|----------------|
| 25                                                                                      | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease              | 4       |                |
| 26                                                                                      | <b>R3253-3</b>  | 3253-3,<br>446128,<br>446130              | Washer - Lock 1/4             | 2       |                |
| 27                                                                                      | <b>R3254-6</b>  | 3254-6,<br>446140,<br>446142              | Washer - Lock 3/8             | 4       |                |
| 28                                                                                      | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing                 | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                           |                               |         |                |
| 29                                                                                      | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone          | 2       |                |
| 30                                                                                      | <b>R336962</b>  | 336962                                    | Seal                          | 2       |                |
| 31                                                                                      | <b>R363814</b>  | 163892,<br>363814                         | Spacer - Seal                 | 1       |                |
| 32                                                                                      | <b>R337677</b>  | 315257,<br>337677                         | Seal - Oil                    | 1       |                |
| 33                                                                                      | <b>R32152-4</b> | 32152-4,<br>444708                        | Locknut - 1/4-20 All Metal    | 2       |                |
| 34                                                                                      | <b>R343616</b>  | 343616,<br>443102                         | Stud                          | 2       |                |
| 35                                                                                      | <b>R345510</b>  | 345510                                    | Spacer                        | 2       |                |
| 36                                                                                      | <b>R352737</b>  | 352737                                    | Screw - Set 1/4 x 7/8 Sq Head | 2       |                |
| 37                                                                                      | <b>R363047</b>  | 348846,<br>363047                         | Spring - Reel                 | 1       |                |

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## Replaces Jacobsen LF-1880 Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                   | R&R Part No. | OEM Part No.                             | Description                      | Qty Req | Order Quantity |
|---------------------------------------------------------------------------|--------------|------------------------------------------|----------------------------------|---------|----------------|
| 38                                                                        | R354083      | 354083,<br>361877,<br>4127335            | Decal - Danger                   | 2       |                |
| 39                                                                        | R365009      | 3005692,<br>365009,<br>365170,<br>441674 | Knob - Adjusting Roller          | 2       |                |
| 40                                                                        | R461256      | 461256                                   | Pin - 1/4 x 1                    | 2       |                |
| 41                                                                        | R400264      | 400264                                   | Bolt - Hex HD 3/8-16 x 1-1/4     | 2       |                |
| 42                                                                        | R403782      | 400018,<br>403782                        | Screw - 1/4-20 x 3/4 Truss Head  | 2       |                |
| 43                                                                        | R443106      | 443106                                   | Nut - 5/16-18 Y/Zinc Plated      | 2       |                |
| 44                                                                        | R446136      | 446134,<br>446136                        | Washer - Lock 5/16 Zinc          | 2       |                |
| 45                                                                        | R2000065     | 2000065                                  | Weight - Counter                 | 1       |                |
| 46                                                                        | R400294      | 400294                                   | Screw - 3/8 24 x 3/4 Hex C/Zinc  | 1       |                |
| 47                                                                        | R4119514     | 4119514                                  | Frame - Fits LF1880              | 1       |                |
| 48                                                                        | R163398      | 163398,<br>163892                        | Seal - Spacer Assy               | 1       |                |
| 49                                                                        | R441674      | 441674                                   | Screw - 5/16-18 x 1-3/4 Carriage | 2       |                |
| 50                                                                        | R443102      | 443102                                   | Nut - 1/4-20 Yellow Zinc         | 2       |                |
| 51                                                                        | R5002151     | 5002151                                  | Hardware Kit - Spring/Washer     | 1       |                |
| <i>Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:</i> |              |                                          |                                  |         |                |
| 52                                                                        | R445795      | 445795                                   | Nut - 5/16-18 Flanged            | 10      |                |
| 53                                                                        | R453011      | 453011                                   | Washer - Flat 3/8 SAE Y/Zinc     | 3       |                |
| 54                                                                        | R453023      | 453023                                   | Washer - Flat 1/4                | 2       |                |

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## Replaces Jacobsen LF-1880 Parts

*Cutting Unit  
Reel & Bedknife*



| Item No | R&R Part No.    | OEM Part No.                                | Description                   | Qty Req | Order Quantity |
|---------|-----------------|---------------------------------------------|-------------------------------|---------|----------------|
| 56      | <b>R471219</b>  | 366852,<br>471219                           | Zerk - Grease                 | 2       |                |
| 57      | <b>R367164</b>  | 367164                                      | Spacer - Reel                 | 1       |                |
| 58      | <b>R400192</b>  | 400192                                      | Bolt - Hex HD 5/16-18 x 1-1/2 | 8       |                |
| 59      | <b>R3010296</b> | 3010296                                     | Pin - Motor Mounting          | 2       |                |
| 60      | <b>R458013</b>  | 458013                                      | Ring - Retaining              | 1       |                |
| 61      | <b>R3001720</b> | 3001720                                     | Coupler - Iron - Hyd Motor    | 1       |                |
| 62      | <b>R304745</b>  | 304745                                      | Washer - Reel                 | 1       |                |
| 63      | <b>R2810165</b> | 2810165,<br>2810166,<br>3010236,<br>3010636 | Clip - Spring Motor           | 1       |                |
| 64      | <b>R2810166</b> | 2810166,<br>3010637                         | Clip - Spring Motor           | 1       |                |

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