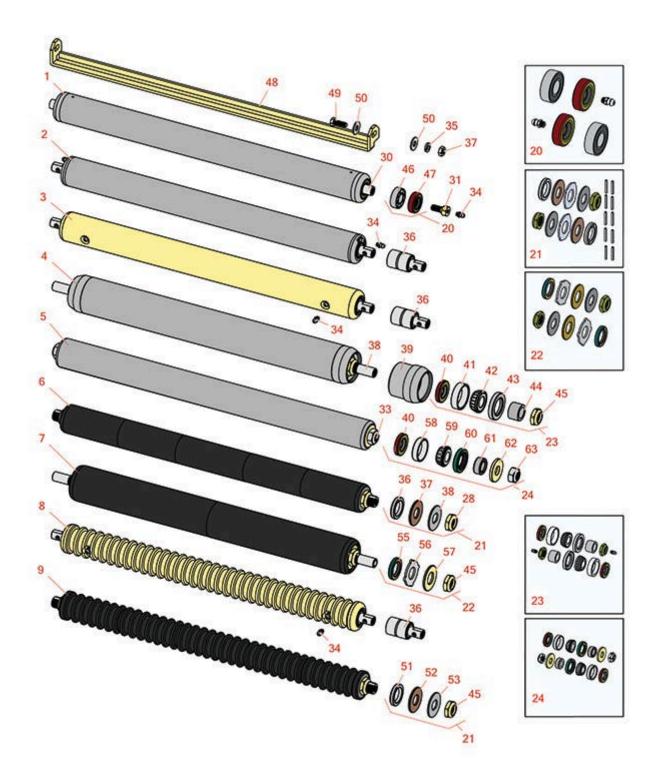


Cutting Unit Rear Rollers







Cutting Unit Rear Rollers OEM

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Rear Rollers				
1	R158777	1004990, 158777, 162916	Roller - Smooth Tubular Steel	0	
	Detail Description:	Constructed with a throu	gh shaft and greasable ball bearings.:		
2	R101125		Roller - Smooth Tubular Steel	0	
	Tech Note: Constru	ucted with "water-pump" s	tyle bearings.:		
	Detail Description: Constructed with "water-pump" style bearings.:				
3	R68597	68597	Roller - Smooth Solid Steel	0	
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water pump" style bearings.:				
4	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0	
	Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:				
5	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	0	
	Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:				
6	R101335		Roller - Smooth UHMW Polyethylene	0	
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
7	R1013662		Roller - Smooth UHMW Polyethylene	0	
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
8	R101120	101120, 68580	Roller - Grooved Machined Solid Steel	0	

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Cutting Unit Rear Rollers

**OEM** Qty Order No Part No. Description Part No. Req Quantity Detail Description: Machined from solid steel, this heavy weight roller uses greasable "waterpump" style bearings.: Roller - Grooved UHMW R101337 0 Polyethylene Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4": **Overhaul Kits** 0 20 **R100130** 100130 Overhaul Kit - Roller Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 100139, 0 21 **R101395** Overhaul Kit - UHMW Roller 101395 Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: 22 **R101399** Overhaul Kit - UHMW 2 Pc Roller Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers: 23 **R100136** Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings: 24 **R100139** Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts: Other Parts Available 145909, Shaft - Rear Roller 30 **R154909** 1 154909 1002226, 31 **R345470** Bolt - Rear Roller 7/16-20 2

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345470





Cutting Unit
Rear Rollers

	R&R	OEM		Qty	Order	
<u>No</u>	Part No.	Part No.	Description	Req	Quantity	
	Detail Description:	Incl. Grease Zerk:				
31	R1002224	1002224	Bolt - Rear Roller 3/8-24	2		
	Detail Description:	Incl Grease Zerk:				
33	R3001654	3001654	Shaft - Roller	1		
34	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2		
35	R446136	446134, 446136	Washer - Lock 5/16 Zinc	12		
36	R101482	101482	Bearing - Rear Machined Roller	2		
37	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	12		
38	R100106	100106	Shaft - Fits HD Rear Roller	1		
39	R61-0380		Roller End - Cap Solid	1		
40	R253-152	3001656	Seal - Inner Roller	2		
41	R254-79	254-79, 4121175	Cup - Bearing	2		
	Detail Description: Use R254-79M installation mandrel to properly install race.:					
42	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2		
43	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2		
44	R150674	150674	Sleeve - Wear 3/4 Plated	2		
45	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2		

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Cutting Unit Rear Rollers

Item	R&R	Rear Rollers OEM		Qty	Order
	Part No.	Part No.	Description	Req	Quantity
46	R303558	303558	Bearing - Roller	2	
47	R305115	305115	Seal - Roller	2	
48	R338735	338735	Scraper - Rear Roller	1	
49	R400186	400186	Bolt - Hex HD 5/16-18 x 7/8	2	
50	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	4	
50	R310266	310266, 452004, 452006, 452008	Washer - Flat 5/16 USS	4	
51	R150347T		Seal - Nonstick Lip	2	
52	R150334A		Washer - Thrust SAE660 Bronze	2	
53	R150333		Washer - Flat Keyed Outer SS	2	
55	R1503470		Seal - Inner Wiper	2	
56	R1503230		Washer - Thrust Outer Keyed	2	
57	R1503471		Washer - Thrust SAE660 Bronze	2	
Replo	aces Jacobs	en 1000770 2" Roller Parts			
58	R254-67	307108, 5000625, 500625	Cup - Bearing	2	
59	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
60	R337593	3000983, 337593	Seal	2	
61	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
-					

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Cutting Unit Rear Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
62	R3000698	3000698	Washer	2	
63	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
63	R445718	445718, 445801	Locknut - 5/8-18 All Metal	2	
	Tech Note: Fits OEM Rollers Only:				