



Replaces Jacobsen Blitzer Parts

Cutting Unit
Optional Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1	
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Detail Description: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:

2	R700500	700500	Roller - Smooth Tubular Steel Regreasable	1	
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Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

3	R1013902		Roller - Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

4	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:

Overhaul Kits

20	R700505		Conversion Kit - Roller	1	
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Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

21	R100140		Overhaul Kit - Oil Filled Roller	1	
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Detail Description: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:

22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

23	R114-5430	114-5430	Overhaul Kit - Roller	1	
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Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Other Parts Available

30	R328058	328058	Shaft - Roller	1	
31	R328062	328062	Seal - Roller	2	
32	R500574	500574	Collar - Roller	2	
33	R412063	412063	Screw - Sq. HD. Set	2	
34	R459007	459007	O-Ring - Roller	2	
35	R700502	700502	Retainer - Grease	2	
36	R700501	700501	Roller End - Regreasable	2	
37	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
38	R500534	500534, R500534	Bearing - with Cup	4	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
39	R1503230		Washer - Thrust Outer Keyed	1	
40	R150333		Washer - Flat Keyed Outer SS	1	
41	R1503470		Seal - Inner Wiper	1	
42	R1503471		Washer - Thrust SAE660 Bronze	1	
43	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
44	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
46	R114-3717		Seal	2	
47	R112-7494		Seal	4	
48	R112-5290		Bearing - Stainless	2	
49	R114-3745		Locknut - Bearing - Stainless	2	
50	R1013911		Shaft	1	

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