



# Replaces Jacobsen AR-522 Parts

Rotary Deck - Model 068082

Deck Parts



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	<b>R4163121</b>	4163121	Roller - 3 in	1	
2	<b>R4124087</b>	4124087	Mower Blade - 22.375 Low-Lift	1	
2	<b>R4137186</b>	4137186	Mower Blade - 22.372 High-Lift	1	
3	<b>R2198153</b>	2198153	Roller - 3 in - Front Deck	2	
4	<b>R4124015</b>	4124015	Shaft - Roller	1	
5	<b>R4163087</b>	4163087	Bracket Assy - LH Rear Roller	1	
6	<b>R4163089</b>	4163089	Bracket Assy - RH Rear Roller	1	
7	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	
8	<b>R503378</b>	503378	Bearing - with Cup	2	
9	<b>R3296-15</b>	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
10	<b>R3010210</b>	3010210	Seal - Roller	2	
11	<b>R4124066</b>	4124066	Fork - Caster	2	
12	<b>R4173922</b>	4173922	Castor Wheel Assy	2	
13	<b>R3290-384</b>	3004894, 361391, 469009601	Pin - Lynch Heavy Duty	2	
14	<b>R453017</b>	452012, 453017	Washer - Flat 1/2	2	
15	<b>R4137534</b>	4137534	Sleeve - Roller	2	
16	<b>R32146-13</b>	444758	Locknut - 1/2-13	2	
16	<b>R443118</b>	443118	Nut - 1/2-13 Zinc	2	

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17	<b>R400422</b>	400422	Bolt - Hex HD 1/2-13 x 4 GR5	2	
18	<b>R412017</b>	412017	Screw - Sq. HD Set	2	
19	<b>R4251319</b>	4127478	Bushing - Flanged	4	
20	<b>R400410</b>	400410	Bolt - Hex HD 1/2-13 x 1-3/4	1	
21	<b>R3007764</b>	3007764	Washer -Bowed - Rotary Blade	1	
22	<b>RM74567</b>	400426	Bolt - Hex HD 1/2-13 x 5 GR5	2	
23	<b>R446154</b>	446152, 446154	Washer - Lock 1/2	2	
25	<b>R4173923</b>	4173923	Bearing - Flanged	2	
26	<b>R4174960</b>	4174960	Spacer - Caster Wheel	2	
27	<b>R254-79</b>	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
28	<b>R254-78</b>	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	

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