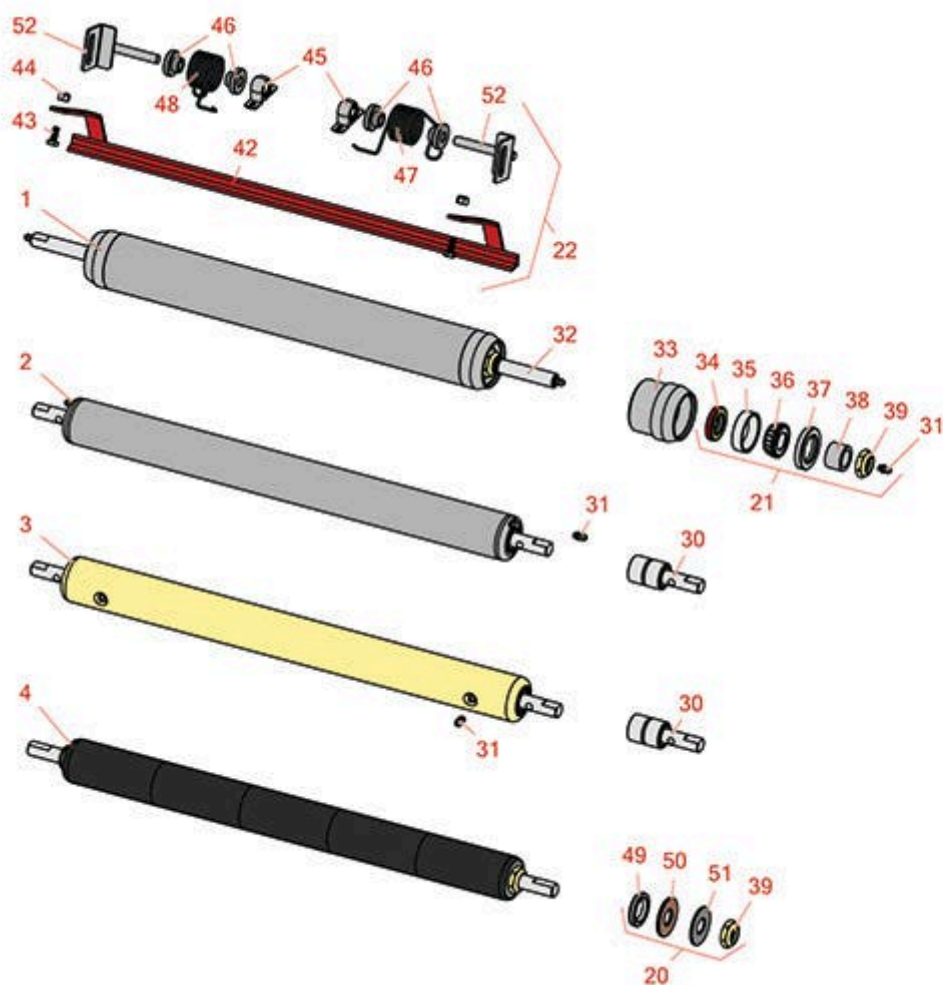




# Replaces Toro Greensmaster 3150-Q Parts

SPA Cutting Unit - Models 04450 & 04468  
Rear Rollers



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# Replaces Toro Greensmaster 3150-Q Parts

SPA Cutting Unit - Models 04450 & 04468  
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rear Rollers

|   |                |        |                                          |   |  |
|---|----------------|--------|------------------------------------------|---|--|
| 1 | <b>R150692</b> | 150692 | Roller - Smooth Heavy Duty Tubular Steel | 0 |  |
|---|----------------|--------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:*

|   |                 |                    |                               |   |  |
|---|-----------------|--------------------|-------------------------------|---|--|
| 2 | <b>R52-3120</b> | 52-3120,<br>Oct-70 | Roller - Smooth Tubular Steel | 0 |  |
|---|-----------------|--------------------|-------------------------------|---|--|

*Detail Description: Constructed with "water-pump" style bearings.:*

|   |                |        |                             |   |  |
|---|----------------|--------|-----------------------------|---|--|
| 3 | <b>R150300</b> | 150300 | Roller - Smooth Solid Steel | 0 |  |
|---|----------------|--------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |        |                                   |   |  |
|---|----------------|--------|-----------------------------------|---|--|
| 4 | <b>R150341</b> | 150341 | Roller - Smooth UHMW Polyethylene | 0 |  |
|---|----------------|--------|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

## Overhaul Kits

|    |                |  |                            |   |  |
|----|----------------|--|----------------------------|---|--|
| 20 | <b>R101395</b> |  | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|--|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 21 | <b>R100136</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

|    |                 |                     |                                 |   |  |
|----|-----------------|---------------------|---------------------------------|---|--|
| 22 | <b>R53-9240</b> | 42-4820,<br>53-9240 | Scraper Kit - Rear Roller SET/3 | 1 |  |
|----|-----------------|---------------------|---------------------------------|---|--|

*Detail Description: Includes 12 ea: R19-9560 Spacer, R32152-4 Locknut, R400106 Bolt; 6 ea: R256-239 Bearing, R53-9250 Bracket; 3 ea: R19-9540 Spring, R19-9550 Spring, R42-4800 Scraper Bar:*

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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Other Parts Available

|                                                                                         |                 |                                                                                                                                                |                         |   |  |
|-----------------------------------------------------------------------------------------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|---|--|
| 30                                                                                      | <b>R21-8430</b> | 21-8430                                                                                                                                        | Bearing - Roller        | 2 |  |
| 31                                                                                      | <b>R302-5</b>   | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease        | 2 |  |
| 32                                                                                      | <b>R150693</b>  |                                                                                                                                                | Shaft - HD Rear Roller  | 1 |  |
| 33                                                                                      | <b>R61-0380</b> | 61-0380                                                                                                                                        | Roller End - Cap Solid  | 2 |  |
| 34                                                                                      | <b>R253-152</b> | 253-116,<br>253-152                                                                                                                            | Seal - Inner Roller     | 2 |  |
| 35                                                                                      | <b>R254-79</b>  | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590                                                        | Cup - Bearing           | 2 |  |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                                                                                                                                |                         |   |  |
| 36                                                                                      | <b>R254-78</b>  | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813                                                        | Tapered Bearing Cone    | 2 |  |
| 37                                                                                      | <b>R253-117</b> | 253-117,<br>253-165                                                                                                                            | Seal - Outer Triple Lip | 2 |  |

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| Item No | R&R Part No. | OEM Part No.                                               | Description                   | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------|-------------------------------|---------|----------------|
| 38      | R150674      |                                                            | Sleeve - Wear 3/4 Plated      | 2       |                |
| 39      | R3296-15     | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15 | Locknut - 3/4-16 Nylon Jam    | 2       |                |
| 42      | R42-4800     | 42-4800                                                    | Bar - Scraper Rear Roller     | 1       |                |
| 43      | R400106      | 321-3,<br>513315,<br>908002P                               | Bolt - Hex HD 1/4-20 x 5/8    | 4       |                |
| 44      | R32152-4     | 32152-4                                                    | Locknut - 1/4-20 All Metal    | 4       |                |
| 45      | R256-239     | 256-239                                                    | Bearing                       | 2       |                |
| 46      | R19-9560     | 19-9560                                                    | Spacer - Spring               | 4       |                |
| 47      | R19-9540     | 19-9540                                                    | Spring - Torsion LH           | 1       |                |
| 48      | R19-9550     | 19-9550                                                    | Spring - Torsion RH           | 1       |                |
| 49      | R150347T     |                                                            | Seal - Nonstick Lip           | 2       |                |
| 50      | R150334A     |                                                            | Washer - Thrust SAE660 Bronze | 2       |                |
| 51      | R150333      |                                                            | Washer - Flat Keyed Outer SS  | 2       |                |
| 52      | R53-9250     | 53-9250                                                    | Bracket - Scraper Mount       | 2       |                |

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