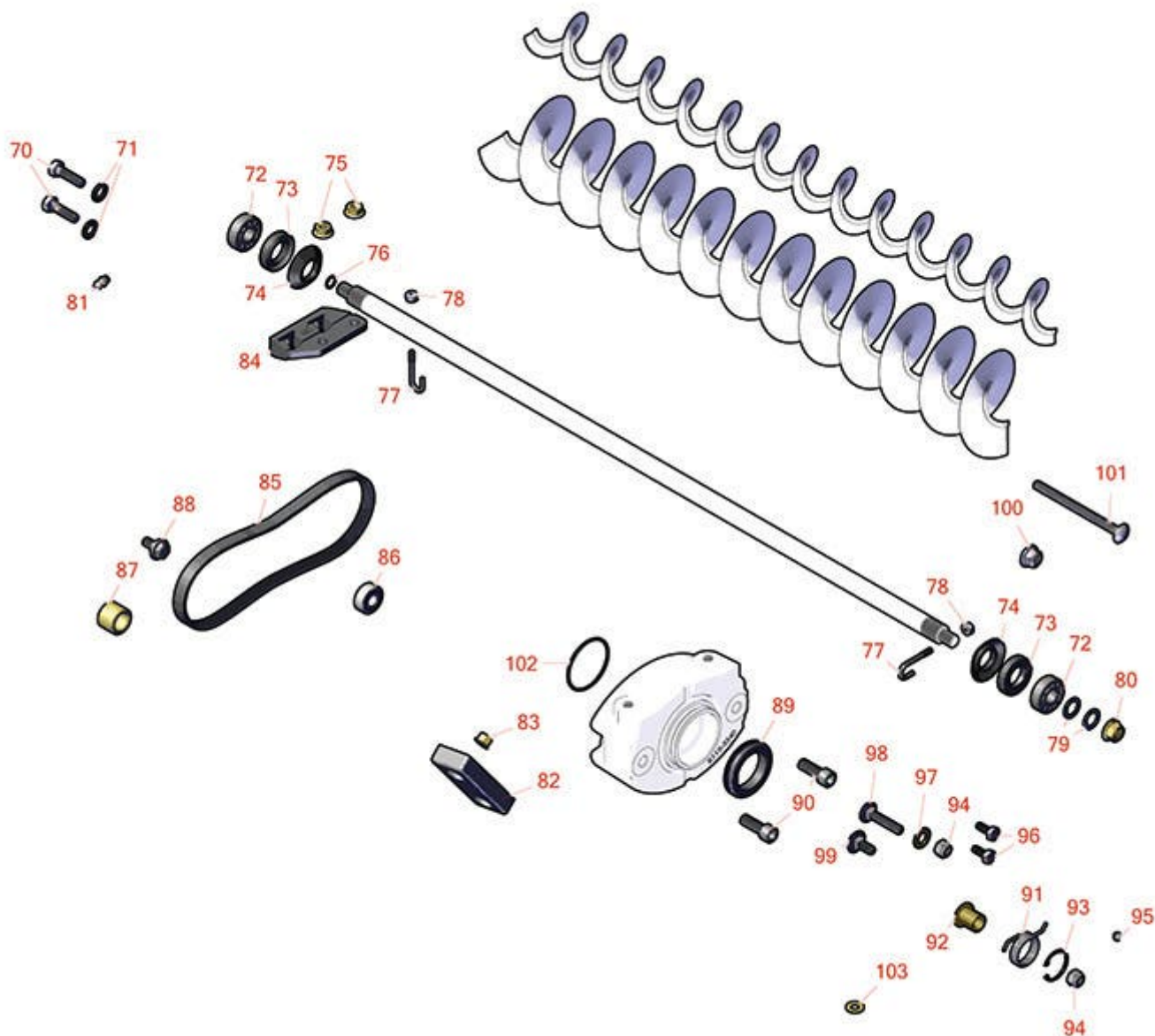




## Replaces Toro Reelmaster 3550-D Parts

18in Cutting Unit - Model 03480, 03481, 03485, 03486,  
03911 & 03912

Rear Roller Brush Kit



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03911 & 03912

Rear Roller Brush Kit



| Item No | R&R Part No.     | OEM Part No.                        | Description                       | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------|-----------------------------------|---------|----------------|
| 70      | <b>R322-16</b>   | 322-16,<br>Apr-00                   | Bolt - Hex HD 5/16-18 x 1-1/8     | 10      |                |
| 71      | <b>R94-6936</b>  | 94-6936,<br>94-9236                 | Washer - Hardened - 5/16 SAE      | 20      |                |
| 72      | <b>R95-0707</b>  | 95-0707                             | Bearing - Self Aligning           | 1       |                |
| 73      | <b>R106-8530</b> | 106-8530                            | Seal - Oil                        | 2       |                |
| 74      | <b>R108-4172</b> | 108-4172                            | Seal - Excluder                   | 10      |                |
| 75      | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041 | Locknut - 5/16-18 Flanged Y/Zinc  | 20      |                |
| 76      | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78      | O-Ring                            | 5       |                |
| 77      | <b>R105-9632</b> | 105-9632                            | Bolt - J                          | 2       |                |
| 78      | <b>R3296-2</b>   | 32127-10,<br>3296-2,<br>9157404     | Nut - #10 Lock                    | 2       |                |
| 79      | <b>R112-6957</b> | 112-6957                            | Washer - Hardened                 | 10      |                |
| 80      | <b>R32128-19</b> | 104-8301,<br>104-9301,<br>32128-19  | Locknut - 3/8-16 Flanged Top Lock | 5       |                |

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| Item No | R&R Part No.     | OEM Part No.                                                                                                                                   | Description                   | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 81      | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease              | 1       |                |
| 82      | <b>R86-5350</b>  | 86-5350                                                                                                                                        | Bumper - Rubber               | 2       |                |
| 83      | <b>R104-7201</b> | 104-7201                                                                                                                                       | Locknut - 1/4-20 ESNA Flanged | 6       |                |
| 84      | <b>R108-4480</b> | 108-4480                                                                                                                                       | Bracket - Rear Roller Brush   | 5       |                |
| 85      | <b>R115-0894</b> | 115-0894                                                                                                                                       | Belt-Brush 5 Inch             | 5       |                |
| 86      | <b>R110-1701</b> | 110-1701                                                                                                                                       | Bearing                       | 1       |                |
| 87      | <b>R108-4477</b> | 108-4477                                                                                                                                       | Spacer                        | 5       |                |
| 88      | <b>R27-0411</b>  | 27-0411                                                                                                                                        | Bolt - Shoulder               | 5       |                |
| 89      | <b>R240-7</b>    | 240-7                                                                                                                                          | Grommet - Rubber - 2 in OD    | 5       |                |
| 90      | <b>R3274-7</b>   | 3247-7,<br>3274-7                                                                                                                              | Bolt - Soc HD Cap 3/8-16 x 1  | 10      |                |
| 91      | <b>R115-0839</b> | 115-0839                                                                                                                                       | Spring - Idler - SS           | 5       |                |
| 92      | <b>R256-155</b>  | 256-155,<br>265-155                                                                                                                            | Bushing - Flanged             | 1       |                |
| 93      | <b>R32151-60</b> | 32151-60                                                                                                                                       | Ring - Snap                   | 1       |                |
| 94      | <b>R3296-47</b>  | 3296-47                                                                                                                                        | Locknut - 5/16-18 Jam Nyloc   | 30      |                |
| 95      | <b>R150690</b>   | 108-0989                                                                                                                                       | Screw - Set 1/4-20 x 1/4      | 5       |                |

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Rear Roller Brush Kit



| Item No | R&R Part No. | OEM Part No.                                                      | Description                         | Qty Req | Order Quantity |
|---------|--------------|-------------------------------------------------------------------|-------------------------------------|---------|----------------|
| 96      | R400106      | 321-3,<br>513315,<br>908002P                                      | Bolt - Hex HD 1/4-20 x 5/8          | 10      |                |
| 97      | R3256-45     | 3256-45                                                           | Washer - Flat .733 x .381 x .058 YZ | 20      |                |
| 98      | R112-6950    | 112-6950,<br>3230-27                                              | Bolt - Carriage 5/16-18 x 1-1/2     | 20      |                |
| 99      | R3230-23     | 3230-23,<br>Mar-61                                                | Bolt - 5/16-18x3/4 - Carriage       | 5       |                |
| 100     | R104-8301    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                   | Locknut - 3/8-16 Nylon Flanged      | 5       |                |
| 101     | R106-9758    |                                                                   | Bolt - Carriage 5/16x4              | 10      |                |
| 101     | RP17609-2    | 106-9758,<br>3230-7                                               | Bolt - Carriage 5/16-18 x 1-1/2     | 10      |                |
| 101     | R3230-7      | 25-33-AGD,<br>3230-9                                              | Bolt - Carriage 5/16-18 x 2 1/2     | 10      |                |
| 102     | R112-6968    | 112-6968                                                          | O-Ring                              | 5       |                |
| 103     | R3256-22     | 24-9-BD,<br>3-1032,<br>3256-1,<br>3256-22,<br>93-0954,<br>93-0989 | Washer - Flat 1/4 Yellow            | 4       |                |
| 103     | R33094-00    | 33094-00,<br>93-5914                                              | Washer - Flat - 8mm Hardened        | 4       |                |
| 103     | R453023      | 3256-1,<br>3256-22,<br>3256-72,<br>33094-00                       | Washer - Flat 1/4                   | 4       |                |

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|---------|--------------|---------------------------------------------------------------------------------------|-------------------|---------|----------------|
| 103     | R3253-3      | 01-166-0070,<br>01-166-0410,<br>23-9-GD,<br>24-7150,<br>3253-3,<br>3256-1,<br>352-167 | Washer - Lock 1/4 | 4       |                |

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