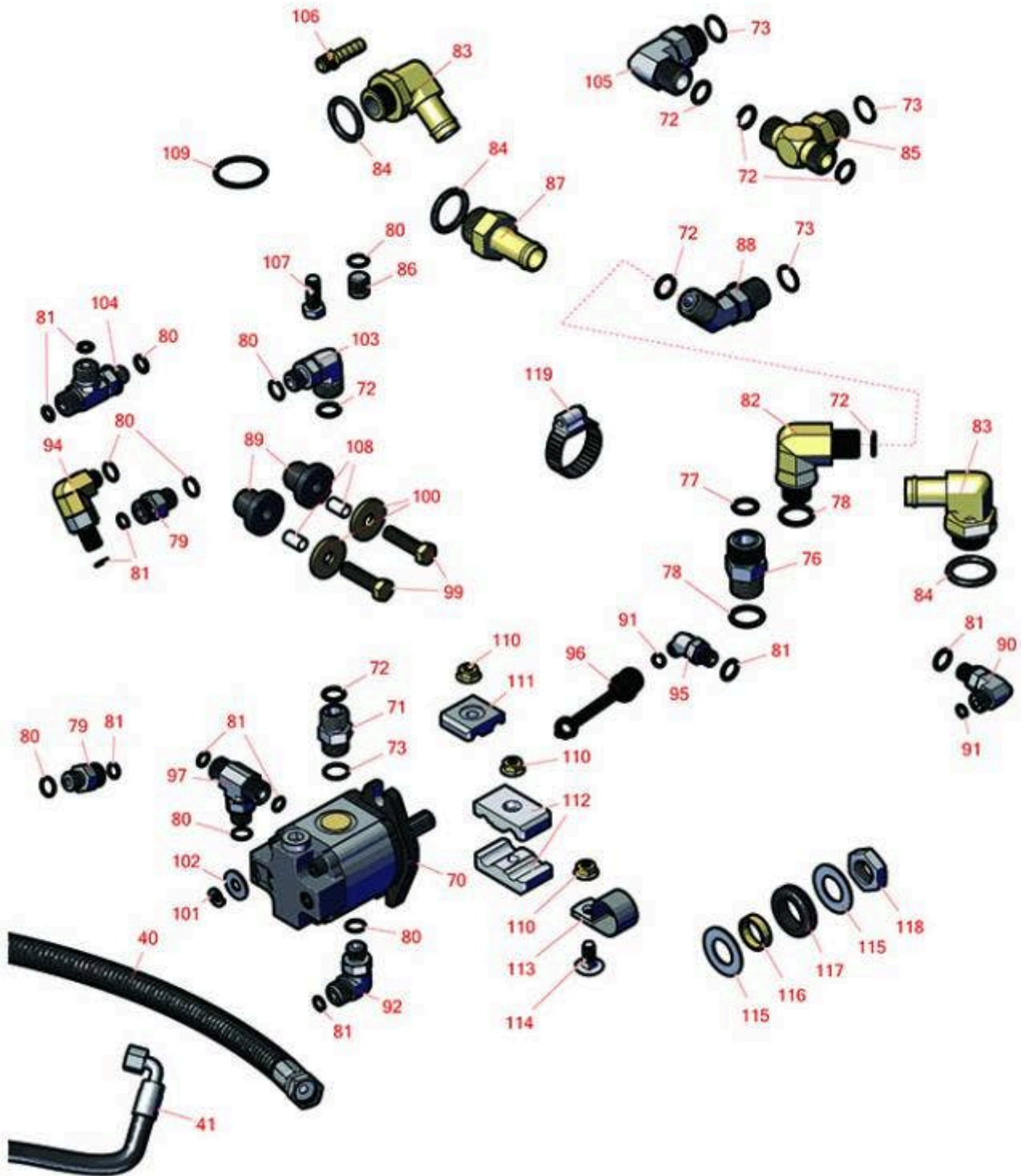




# Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230  
Deck Lift Valve & Hydraulics



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Hoses</b>					
40	<b>R100-5629</b>	100-5629	Hydraulic Hose Assy	1	
41	<b>R112-9185</b>	112-9185	Hydraulic Hose Assy	1	
41	<b>R110-0928</b>	110-0928	Hydraulic Hose Assy	1	
<b>Other Parts Available</b>					
70	<b>R115-0375</b>	115-0375	Gear Pump Assy	1	
71	<b>R340-4</b>	340-4	Hydraulic Fitting - Male Connector	1	
72	<b>R237-30</b>	23-6320, 237-30	O-Ring - Seal	6	
73	<b>R237-79</b>	237-79	O-Ring	3	
76	<b>R340-7</b>	340-7	Adapter	1	
77	<b>R237-65</b>	237-65, 237.65	O-Ring	1	
78	<b>R237-80</b>	237-80, 327-80	O-Ring	2	
79	<b>R340-2</b>	340-2, 60-1920	Hydraulic Fitting - Striaight	5	
80	<b>R237-42</b>	237-42, 31-4160	O-Ring	7	
81	<b>R237-22</b>	107-8844, 237-22, 237-78	O-Ring	9	
82	<b>R340-105</b>	340-105	Hydraulic Fitting	1	
83	<b>R353-987</b>	353-987	Hydraulic Fitting - 90 Deg	2	

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84	<b>R237-81</b>	237-81, 237.81, 327-81	O-Ring	3	
85	<b>R340-157</b>	340-157	Hydraulic Fitting - Tee	1	
86	<b>R353-989</b>	353-989	Plug - Hex - Hollow	1	
87	<b>R354-73</b>	354-73	Fitting-Straight	1	
88	<b>R340-101</b>	340-101	Hydraulic Fitting	1	
89	<b>R63-9750</b>	63-9750, 64-9750	Mount - Rubber	2	
90	<b>R340-132</b>	340-132	Hydraulic Fitting - 90 Deg	2	
91	<b>R237-21</b>	237-21, 327-21	O-Ring	4	
92	<b>R340-77</b>	340-100, 340-77, 95-7889	Hydraulic Fitting	1	
94	<b>R340-82</b>	340-82	Fitting - 90 Deg	1	
95	<b>R340-103</b>	340-103, 340-137	Hydraulic Fitting - 45 Deg	1	
96	<b>R354-79</b>	354-79	Cap-Dust	1	
97	<b>R340-94</b>	340-94	Adapter	1	
99	<b>R323-8</b>	01-150-0060, 01-178-0612, 20-49-AD, 20-49-AGD, 323-8, 3273-41, 908036P	Bolt - Hex HD 3/8-16 x 1-1/2 GR8	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
100	<b>R63-8410</b>	53-6380, 63-4810, 63-8410	Washer - Isolator Bushing	2	
101	<b>R3253-4</b>	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	2	
102	<b>R453009</b>	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	2	
103	<b>R340-99</b>	340-99	Hydraulic Fitting - 90 Deg	1	
104	<b>R340-86</b>	340-86	Fitting-Tee	1	
105	<b>R340-98</b>	340-98	Hydraulic Fitting	1	
106	<b>R304-73</b>	304-73, 307-73, 353-973	Connector-Hose	1	
107	<b>R32144-15</b>	32144-15	Bolt - Hex Washer HD	4	
108	<b>R80-0650</b>	80-0650	Spacer-Tubular	2	
109	<b>R237-101</b>	237-101	O-Ring	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
110	<b>R104-8300</b>	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	5	
111	<b>R56-7973</b>	56-7973	Clamp - Tube	6	
112	<b>R56-7972</b>	56-7972	Clamp - Tube	2	
113	<b>R2412-4</b>	2412-4, Oct-70, Oct-80	Clamp - 3/4 in	1	
114	<b>R3230-23</b>	3230-23, Mar-61	Bolt - 5/16-18x3/4 - Carriage	1	
115	<b>R69-8930</b>	69-8930	Washer	2	
116	<b>R69-8960</b>	69-8960	Spacer	1	
117	<b>R240-5</b>	240-5	Grommet - Rubber	1	
118	<b>R340-127</b>	340-127	Nut - Bulkhead	1	
119	<b>R2412-129</b>	2412-129, 94-3188, 94-3189, 94-3193, 94-3203, 94-3204	Clamp - Worm 9/16-1 1/4	4	

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