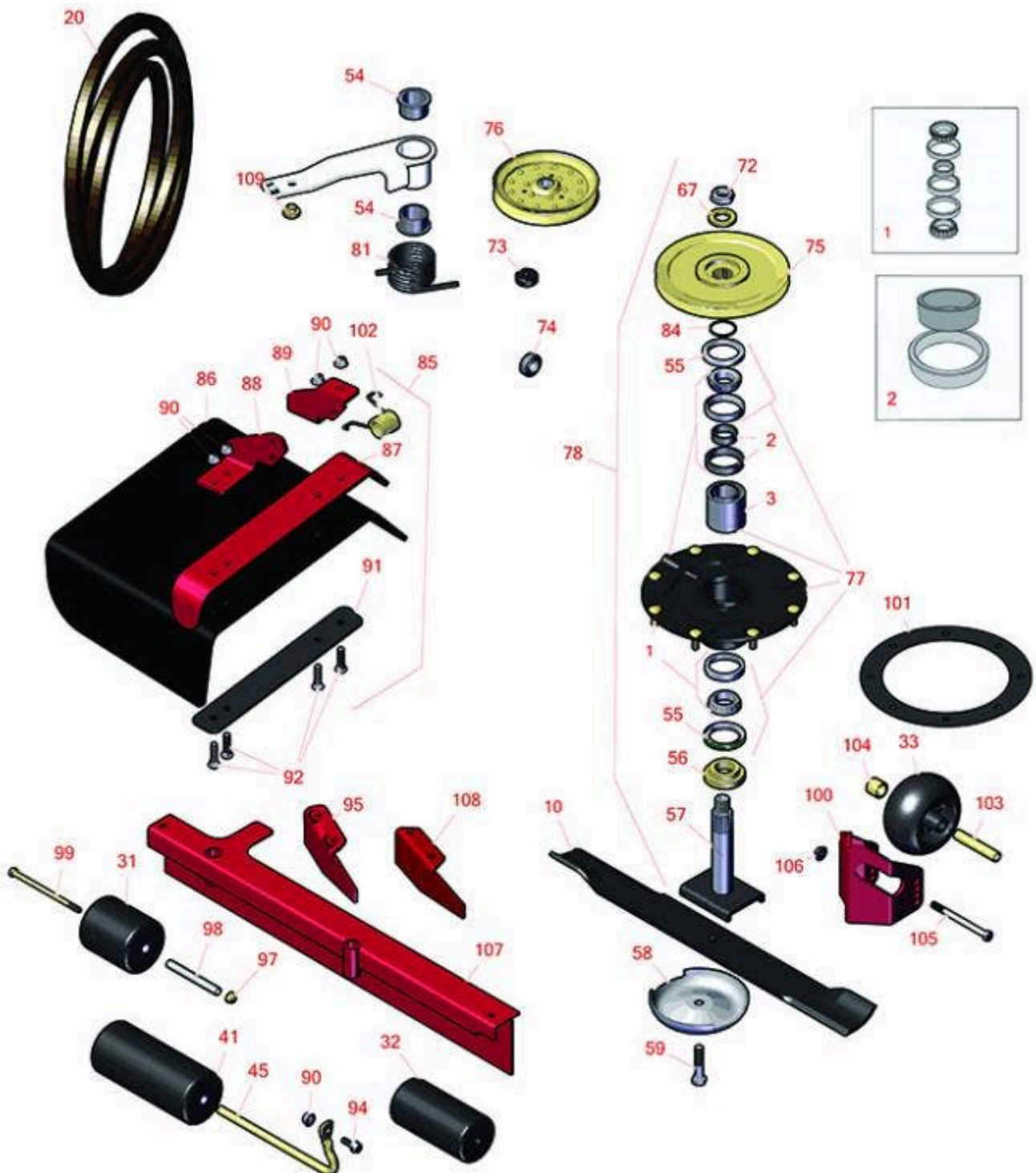




# Replaces Toro Groundsmaster 3320

## Parts

72in Rotary Deck - Model 31336  
Deck Parts



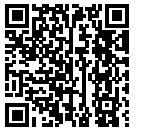
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## Parts

72in Rotary Deck - Model 31336  
Deck Parts



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Overhaul Kits</b>					
1	<b>R110-8297</b>	110-8297, 26-1830	Bearing Set w/Retaining Rings - Spindle	3	
2	<b>R104-3549</b>	104-3549	Spacer Set - Spindle Bearing	3	
3	<b>R108-1954</b>	108-1954	Spacer Set- Bearing	3	
<b>Rotary Blades</b>					
10	<b>R110-0621-03</b>	110-0621, 110-0621-03	Rotary Blade - 24-1/2 Med Lift	3	
<b>Belts</b>					
20	<b>R107-4738</b>	107-4738	Belt- Double Hex	1	
20	<b>R108-4393</b>	108-4393	Belt - Double Hex	1	
<b>Tires &amp; Wheels</b>					
30	<b>R68-6710</b>	68-6710	Roller - Rotary Deck	1	
31	<b>R93-4803</b>	93-4803	Roller - Deck	1	
32	<b>R36-1740</b>	36-1740	Roller - Rotary Deck	2	
33	<b>R68-2730</b>	1-603299, 68-2730	Wheel - Anti Scalp	1	
<b>Other Parts Available</b>					
70	<b>R119-4778</b>	119-4778	Spindle Assy	3	
71	<b>R119-4777</b>	119-4777	Spindle Assy	3	
72	<b>R108-1956</b>	108-1956, 139-1042, 139-6338	Shaft Assy - Spindle	3	
73	<b>R92-9800</b>	69-6950, 69-6980, 92-9800	Spacer - Spindle	3	

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## Parts

72in Rotary Deck - Model 31336  
Deck Parts



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	<b>R253-154</b>	253-154	Seal - Spindle	3	
75	<b>R106-7159</b>	106-7159	O-Ring	3	
76	<b>R104-3546</b>	104-3546	Pulley - Lower Driven	3	
77	<b>R104-8322</b>	104-8322, 120-5576	Washer - Spindle Shaft Hardened	3	
78	<b>R32127-46</b>	32127-46, 3296-60	Locknut	3	
79	<b>R01-268-0160</b>	01-268-0160	Pulley - V Idler	2	
80	<b>R93-4510</b>	93-4510	Bushing	6	
81	<b>R108-1921</b>	108-1921	Torsion Spring - Idler	1	
82	<b>R63-9750</b>	63-9750, 64-9750	Mount - Rubber	4	
83	<b>R105-7441</b>	105-7441	Bearing - Spherical	1	
84	<b>R108-2792</b>	108-2792	Rubber Deflector Assy	1	
85	<b>R151416</b>	108-5029, 110-0759, 151416	Deflector - Long	1	
86	<b>R106-3248-03</b>	106-3248-03	Strap - Discharge	1	
87	<b>R106-3246-01</b>	106-3246-01	Deflector	1	
88	<b>R106-3253-01</b>	106-3253-01, 108-7766-03	Plate-Hinge, Front	1	
89	<b>R108-4059-01</b>	108-4059-01, 108-7767-03	Plate-Hinge, Rear	1	
90	<b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	4	

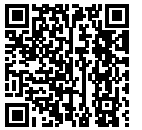
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## Parts

72in Rotary Deck - Model 31336  
Deck Parts



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
91	<b>R3231-4</b>	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	4	
92	<b>R72-9361</b>	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	3	
93	<b>R92-5816</b>	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	3	
94	<b>R3234-42</b>	3234-42	Bolt - 3/8-16 x 1 Hx HD Fl	1	
95	<b>R130-8744-01</b>	130-8744-01	Baffle - Discharge	1	
<i>Tech Note: Ser# 401380001-999999999:</i>					
96	<b>R68-6840</b>	68-6840	Shaft - Roller	1	
97	<b>R104-8300</b>	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	1	
98	<b>R105-4549</b>	105-4549	Spacer - Deck Roller	1	
99	<b>R322-49</b>	20-41-AD, 322-49	Bolt - 5/16-18 x 5 1/2 Hex HD GR5	1	
100	<b>R106-7354-01</b>	106-7354-01	Mount - Wheel - LH	1	
101	<b>R120-6603-03</b>	120-6603-03	Ring - Doubler	3	
102	<b>R108-4052</b>	108-4052	Spring - Torsion	1	
103	<b>R98-7912</b>	98-7912	Bushing - Spanner Wheel	1	
104	<b>R98-7913</b>	98-7913	Spacer - Tube	1	
105	<b>R323-23</b>	01-150-0810, 01-178-0636, 20-60-AGD, 323-23	Bolt - Hex HD 3/8-16 x 4-1/2	1	

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## Parts

72in Rotary Deck - Model 31336  
Deck Parts



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
106	<b>R32128-43</b>	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	4	
107	<b>R127-4858-01</b>	127-4858-01	Baffle Assy	1	
108	<b>R106-3216-01</b>	106-3216-01	Baffle - Discharge	1	
109	<b>R108-1924</b>	108-1924	Spacer-Idler	1	

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