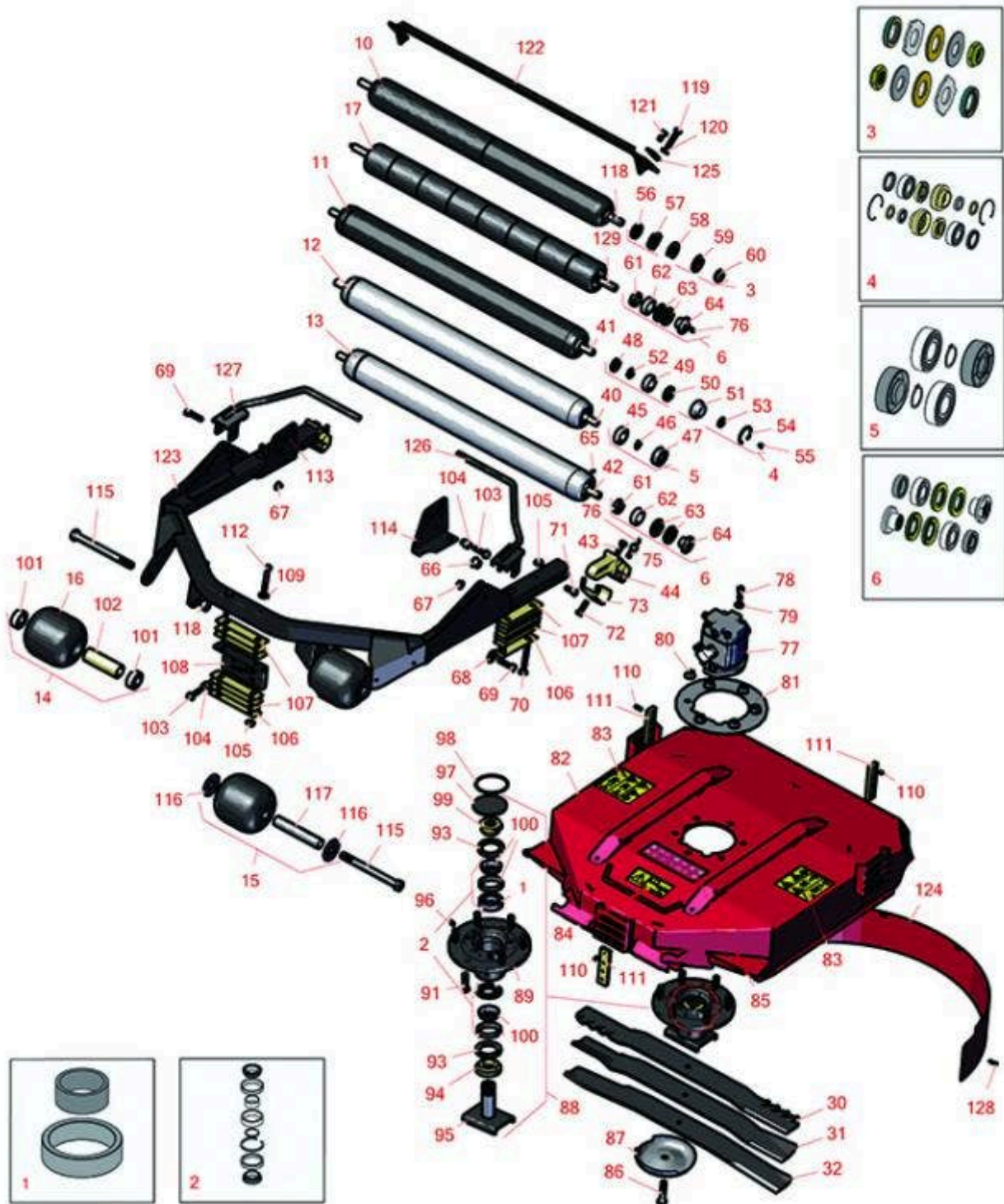




# Replaces Toro Groundsmaster 4500-D Parts

Traction Unit - Model 30873  
27in Rotary Unit - Model 30834



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# Replaces Toro Groundsmaster 4500-D Parts

Traction Unit - Model 30873  
27in Rotary Unit - Model 30834



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Overhaul Kits</b>					
1	<b>R100-5704</b>	100-5704	Spacer - Set Fits R100-5703	1	
2	<b>R100-5703</b>	100-5703	Bearing - w/Spacer Assy	1	
3	<b>R101399</b>		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Tech Note: Fits all R&amp;R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
4	<b>R106-9606</b>	106-9606	Overhaul Kit - Roller	1	
<i>Tech Note: Include 2 ea: R343667 Bearings, R253-70 Seals, R32120-62 Retaining Rings, R93-1251 Seals, R93-1252 Seals, R93-2931 Washers, R93-3007 Seals:</i>					
5	<b>R107-1595</b>	107-1595	Overhaul Kit - Roller	1	
<i>Tech Note: Includes 2 ea.: R251-347 Bearings, R32120-15 Snap Rings &amp; R150614 Seals:</i>					
6	<b>R114-5430</b>	114-5430	Overhaul Kit - Roller	1	
<i>Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings &amp; R114-3745 Locknuts:</i>					
<b>R&amp;R Rollers</b>					
10	<b>R1013902</b>		Roller - Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
11	<b>R107-1996</b>	107-1996, 112-5273, 112-5291	Roller - Regreasable	1	
12	<b>R105-6772</b>	105-1227, 105-6772	Roller - Smooth 3in	1	
13	<b>R112-5265</b>	112-5265, 112-5272	Roller Assy - Regreasable	1	

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Traction Unit - Model 30873  
27in Rotary Unit - Model 30834



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
14	<b>R136-2908</b>	104-1092, 115-3418, 136-2908	Roller Assy - Cast Iron	2	
15	<b>R150495</b>		Roller - Smooth UHMW Polyethelyne Front 5 in Dia	2	
16	<b>R104-1093</b>	104-1093	Roller - Cast Iron	2	
17	<b>R1013910</b>		Roller - Fusion Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:</i>					
31	<b>R108-9026-03</b>	108-9026-03	Mower Blade - 27 in Combo	1	
32	<b>R100-5754-03</b>	100-5754, 100-5754-03, 105-9810-03	Mower Blade	1	
<b>Other Part Available</b>					
40	<b>R104-9480</b>	104-9480	Shaft - Roller	1	
41	<b>R107-1984</b>	107-1984	Shaft - Roller	1	
42	<b>R112-5266</b>	112-5266	Shaft- Long - Rear Roller	1	
42	<b>R117-5100</b>	117-5100	Shaft- Long - Rear Roller - Hardened	1	
43	<b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	

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# Replaces Toro Groundsmaster 4500-D Parts



*Traction Unit - Model 30873*  
*27in Rotary Unit - Model 30834*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
44	<b>R112-5268</b>	100-5768, 100-5768-01, 104-9487, 105-3991, 112-5268	Mount - Roller - Rotary Deck	2	
45	<b>R251-347</b>	251-347, 72-5690	Bearing - Ball	2	
46	<b>R32120-15</b>	32120-15	Ring - Snap	2	
47	<b>R150614</b>	99-3842	Seal	2	
48	<b>R93-3007</b>	93-3007	Seal	2	
49	<b>R343667</b>	109966, 251-6, 38-7820	Bearing - Ball	2	
50	<b>R93-1251</b>	93-1251	Seal	2	
51	<b>R93-1252</b>	93-1252	Seal - Outer	2	
52	<b>R253-70</b>	253-70	Seal	2	
53	<b>R93-2931</b>	93-2931	Washer - Roller Seal	2	
54	<b>R32120-62</b>	32120-62	Ring - Retaining	2	
55	<b>R1851</b>	107-1997	Fitting - Grease - Flush	2	
56	<b>R1503470</b>		Seal - Inner Wiper	2	
57	<b>R1503230</b>		Washer - Thrust Outer Keyed	2	
58	<b>R1503471</b>		Washer - Thrust SAE660 Bronze	2	
59	<b>R150333</b>		Washer - Flat Keyed Outer SS	2	
60	<b>R3296-15</b>	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	

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# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit - Model 30873*  
*27in Rotary Unit - Model 30834*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
61	<b>R114-3717</b>	114-3717	Seal	2	
62	<b>R112-5290</b>	112-5290, 251--346, 251-346, 72-5430	Bearing - Stainless	2	
63	<b>R112-7494</b>	112-7494	Seal	4	
64	<b>R114-3745</b>	114-3745, 114-5411	Locknut - Bearing - Stainless	2	
65	<b>R150690</b>	108-0989	Screw - Set 1/4-20 x 1/4	2	
66	<b>R95-8803</b>	95-8803	Bushing - Flange	2	
67	<b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
68	<b>R93-8806</b>	93-8806	Washer-Hardened	2	
69	<b>R323-11</b>	01-150-1440, 01-178-0618, 20-52-AD, 3224-7, 323-11	Bolt - 3/8-16 x 2 1/4 GR5	6	
70	<b>R3231-9</b>	3231-9	Bolt - Carriage 3/8-16 x 2 3/4"	4	
71	<b>R3234-11</b>	3234-11	Bolt - Hex Washer HD	4	
72	<b>R400264</b>	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
73	<b>R107-7816</b>	107-7816	Bracket-Skid	2	

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# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit - Model 30873  
27in Rotary Unit - Model 30834*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
75	<b>R112-5270</b>	112-5270	Screw Assy - Roller Shaft	2	
76	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
77	<b>R117-5141</b>	105-9820, 105-9872, 117-5141	Hydraulic Motor	1	
78	<b>R3274-7</b>	3247-7, 3274-7	Bolt - Soc HD Cap 3/8-16 x 1	2	

*Tech Note: 2002 to 2012 only:*

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Traction Unit - Model 30873  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	2	
<i>Tech Note: 2002 to 2012 only:</i>					
80	<b>R32128-49</b>	32128-49	Nut - 1/2-13 Hex Flange	6	
81	<b>R104-1051-03</b>	104-1051-03	Plate- Spindle	1	
82	<b>R127-6389</b>	115-3479, 127-6389	Deck Chamber Assy	1	
83	<b>R117-4764</b>	117-4764	Decal - Danger	2	
84	<b>R93-7818</b>	93-7818	Decal - Blade Torque	1	
85	<b>R121-3627</b>	104-1086, 121-3627	Decal - HOC	1	
86	<b>R92-5816</b>	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	1	

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Traction Unit - Model 30873  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
87	<b>R72-9361</b>	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	1	
88	<b>R115-3435</b>	100-5700, 115-3435	Spindle Assy	1	
89	<b>R115-3434</b>	100-5701, 115-3434	Housing - Spindle	1	
91	<b>R10-6830</b>	10-6830, 75-9440	Stud - Wheel 1/2-20 x 1 3/4	6	
<i>Tech Note: 2012 &amp; Newer:</i>					
91	<b>R325-5</b>	01-150-0250, 01-178-0810, 19-8000, 20-86-AGD, 3226-1, 325-5, 513375	Bolt - Hex HD 1/2-13 x 1-1/4	6	
<i>Tech Note: Up to 2012:</i>					
93	<b>R253-154</b>	253-154	Seal - Spindle	2	
94	<b>R92-9800</b>	69-6950, 69-6980, 92-9800	Spacer - Spindle	1	
94	<b>R138-6416</b>	138-6416	Spacer - Spindle Shaft	3	
95	<b>R100-5705</b>	100-5705	Spindle Assy	1	
96	<b>R302-62</b>	302-62	Fitting - Grease - Extended Shank	2	
97	<b>R94-2703</b>	94-2703	Plug - Plastic Spindle Housing	1	
98	<b>R237-161</b>	237-161	O-Ring	1	
99	<b>R100-5709</b>	100-5709	Nut - Special Spindle	1	

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Traction Unit - Model 30873  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
100	<b>R49-8320</b>	26-1730, 49-8320	Bearing Assy - Spindle Set	2	
<i>Tech Note: Includes Retaining Rings, Spacers, Bearings &amp; Cups:</i>					
101	<b>R108-9017</b>	108-9017, 120-3366	Bearing-Stainless	4	
102	<b>R100-5762</b>	100-5762	Spacer - Bearing Roller	2	
103	<b>R3234-24</b>	3234-24, 3234-8, 66-9301	Bolt - Hex Ser Was HD 3/8-16 x 1-1/4	3	
104	<b>R105-9226</b>	105-9226	Spacer-HOC	3	
105	<b>R32128-43</b>	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	6	
106	<b>R104-4641</b>	104-4641	Shim - HOC - .030	3	
107	<b>R100-5799</b>	100-5799	Shim - HOC .060	18	
108	<b>R104-1052-03</b>	104-1052-01, 104-1052-03	Bracket- HOC - Front	1	
109	<b>R80-6990</b>	80-6990	Washer - Hardened	2	
110	<b>R158</b>	32121-3	Pin - Roll 3/16 x 3/4	3	
111	<b>R105-9225</b>	105-9225	Plate Assy - HOC	3	
<i>Tech Note: Ser# 316000001-403200000:</i>					
111	<b>R136-2921</b>	136-2921	HOC Plate Assy	3	
<i>Tech Note: Ser# 403200001-406999999:</i>					

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*Traction Unit - Model 30873  
27in Rotary Unit - Model 30834*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
112	<b>R101526</b>	01-150-0970, 01-178-0620, 101526, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
113	<b>R100-5797-03</b>	100-5797-01, 100-5797-03	Bracket - HOC - RH	1	
114	<b>R104-4624-03</b>	104-4624-01, 104-4624-03	Bracket - H.O.C. - LH	1	
115	<b>R327-15</b>	327-15	Bolt - Axle	2	
116	<b>R150497</b>	R7R ONLY	Washer - Fits R150495 Only	2	
117	<b>R150496</b>		Wear Sleeve - Fits R150495 Only	1	
118	<b>R1013831</b>		Shaft - 1in Stainless Steel	1	
119	<b>R323-53</b>	323-53, 57-3210	Bolt - Hex HD 3/8-16 x 1-3/4	2	
120	<b>R3217-7</b>	01-188-0616, 1441, 22-13-AJD, 3217-7, 513296, 513415, 513425, 915113P	Nut - 3/8-16 Hex Plated	2	

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*Traction Unit - Model 30873  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
121	<b>R400258</b>	01-150-0800, 01-178-0600, 01-178-0606, 20-45-AD, 31-0200, 31-9910, 3224-1, 323-4, 400258	Bolt - Hex HD 3/8-16 x 3/4	2	
122	<b>R104-9492-03</b>	104-9492-03	Scraper - Rear Roller	1	
123	<b>R100-5780-03</b>	100-5780-01, 100-5780-03	Deck Frame Assy	1	
124	<b>R108-9025-01</b>	108-9025-01	Baffle - Mulching - 27 in Deck	1	
125	<b>R105-1230-03</b>	105-1230-03	Plate - Scraper	2	
126	<b>R112-9902-03</b>	112-9902-03	Foot Guard Assy - LH	1	
127	<b>R112-9901-03</b>	112-9901-03	Foot Guard Assy - RH	1	
128	<b>R3274-31</b>	3274-31, 3274-68, 46-8560	Screw - Button HD Soc CS 1/4-20 x 5/8	5	
129	<b>R1013911</b>	1013911	Shaft	1	

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